



carhartt



FALL | 2016





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100735	56	Shoreline Bib Overalls	•
101075	57	Mayne Bib Overalls	•
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101568	54	Shoreline Vapor Pant	•
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101982	58	Belfast Bib Overall	•
102081	54	Shoreline Vortex Jacket	•
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Style #	Page #	Outerwear	Big & Tall
C26	70	Sandstone Traditional Coat	•
C55	76	Yukon Coat	•
C61	71	Ridge Coat	•
C001	67	Duck Chore Coat	•
C003	67	Duck Traditional Coat	•
J97	73	Sandstone Detroit Jacket	•
J001	68	Duck Detroit Jacket	•
J002	68	Duck Traditional Jacket	•
J130	71	Quilted-Flannel-Lined Sandstone Active Jac	•
J131	69	Thermal-Lined Duck Active Jac	•
J133	76	Yukon Active Jac	•
J140	68	Quilted-Flannel-Lined Duck Active Jac	•
J141	72	Sierra Jacket	•
J221	75	Quilted-Flannel-Lined Camo Active Jac	•
V01	69	Duck Vest	•
V02	74	Sandstone Vest	•
V26	74	Rugged Vest	•
V33	74	Mock-Neck Vest	•
100247	67	Rockford Jacket	•
100724	62	Quick Duck® Pineville Jacket <b>New Color</b>	•
101074	76	Huntsman Active Jac <b>New Color</b>	•
101228	73	Bankston Jacket	•
101229	75	Camo Sierra Jacket	•

## STYLE NUMBER REFERENCE

Style #	Page #	Outerwear <i>(continued)</i>	Big & Tall
101230	72	Berwick Jacket	•
101441	61	Quick Duck® Livingston Jacket	•
101444	61	Quick Duck® Camo Traditional Jacket	•
101492	60	Quick Duck® Jefferson Traditional Jacket	•
101493	61	Quick Duck® Jefferson Active Jac	•
101494	62	Quick Duck® Jefferson Vest	•
101683	71	Canyon Coat	•
101686	62	Quick Duck® Camo Vest	•
101687	73	Knoxville Vest	•
101740	66	Woodsville Jacket <b>New Color</b>	•
101742	64	Workman Jacket	•
101978	63	Briscoe Vest	•
101980	63	Full Swing™ Briscoe Jacket	•
<b>102197</b>	60	Quick Duck® 3-in-1 Rockwall Jacket <b>New</b>	•
<b>102199</b>	64	Crowley Jacket <b>New</b>	•
<b>102200</b>	65	Crowley Hooded Jacket <b>New</b>	•
<b>102205</b>	75	Full Swing™ Camo Active Jacket <b>New</b>	•
<b>102206</b>	65	Gilliam Hooded Jacket <b>New</b>	•
<b>102207</b>	60	Full Swing™ Cryder Jacket <b>New</b>	•
<b>102208</b>	65	Gilliam Jacket <b>New</b>	•
<b>102219</b>	64	Denwood Vest <b>New</b>	•
<b>102230</b>	66	Force Extremes™ Gilliam Jacket <b>New</b>	•
<b>102233</b>	63	Denwood Jacket <b>New</b>	•
<b>102285</b>	72	Bartlett Jacket <b>New</b>	•
<b>102286</b>	66	Gilliam Vest <b>New</b>	•
<b>102358</b>	70	Full Swing™ Caldwell Jacket <b>New</b>	•
<b>102359</b>	69	Full Swing™ Armstrong Jacket <b>New</b>	•
<b>102360</b>	70	Full Swing™ Armstrong Active Jacket <b>New</b>	•

Style #	Page #	Twill Workwear	Big & Tall
B290	79	Twill Work Pant	•
J293	80	Blended Twill Work Jacket	•
S223	79	Twill Short-Sleeve Work Shirt	•
S224	79	Twill Long-Sleeve Work Shirt	•

Style #	Page #	Lined Pants	Big & Tall
B111	83	Washed-Duck Work Dungaree / Flannel-Lined	
B155	84	Relaxed-Fit Straight-Leg Jean / Fleece-Lined	
B172	84	Relaxed-Fit Straight-Leg Jean / Flannel-Lined	

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Style #	Page #	Lined Pants <i>(continued)</i>	Big & Tall
100070	83	Washed Twill Dungaree / Flannel-Lined	
<b>102287</b>	83	Ripstop Cargo Work Pant / Flannel-Lined <b>New</b>	

Style #	Page #	5-Pocket & Work Jeans	Big & Tall
B07	90	Loose/Original-Fit Double-Front Logger	
B13	89	Loose/Original-Fit Work Dungaree	•
B17	87	Relaxed-Fit Tapered-Leg Jean	•
B18	888	Straight/Traditional-Fit Tapered-Leg Jean	
B73	90	Loose/Original-Fit Double-Front Washed Logger	
B160	87	Relaxed-Fit Straight-Leg Jean	
B171	88	Relaxed-Fit Carpenter Jean	
B237	90	Loose/Original-Fit Signature Denim Dungaree	
B320	86	B320 Relaxed Straight Jean	
B325	87	B325 Loose/Original-Fit Straight-Leg Jean	
B460	88	Relaxed-Fit Straight-Leg Jean	
B480	89	Straight/Traditional-Fit Straight-Leg Jean	
101483	86	Relaxed-Fit Holter Jean	
101496	86	Straight/Traditional-Fit Elton Jean	
101609	89	Relaxed-Fit Double-Front Washed Logger	

Style #	Page #	Work Pants	Big & Tall
B01	97	Firm Duck Double-Front Work Dungaree	
B11	96	Washed-Duck Work Dungaree	•
B136	97	Washed-Duck Double-Front Work Dungaree	
B151	92	Canvas Work Dungaree	
B159	94	Canvas Carpenter Jean	
B235	96	Camo Dungaree	
B290	94	Twill Work Pant	•
B299	93	Canvas Khaki	
B324	95	Washed Twill Dungaree	
B342	95	Ripstop Cargo Work Pant	
100095	95	Rugged Work Khaki	
100098	97	Weathered Duck Double-Front Dungaree	
100272	94	Rugged Cargo Pant	
101148	92	Force Tappen Cargo Pant	
<b>101709</b>	92	Full Swing™ Cryder Dungaree <b>New</b>	
101710	96	Washed-Duck Relaxed-Fit Dungaree	
<b>102284</b>	98	Snowbank Flannel Pant <b>New</b>	
<b>102288</b>	93	Rugged Flex® Rigby Camo Dungaree <b>New</b>	

## STYLE NUMBER REFERENCE

Style #	Page #	Work Pants <i>(continued)</i>	Big & Tall
102291	93	Rugged Flex® Rigby Dungaree <b>New</b>	
102326	98	Avondale Sweat Pant <b>New</b>	

Style #	Page #	Shorts	Big & Tall
B25	103	Washed-Duck Work Short	
B28	100	Lightweight-Denim Work Short	
B144	102	Canvas Cell Phone Work Short	
B147	102	Canvas Work Short	
B278	103	Canvas Utility Short	
B357	103	Ripstop Cargo Work Short	
100240	101	Tacoma Ripstop Short	
100245	100	Washed Twill Dungaree Short	
100277	101	Rugged Cargo Short	
100279	101	Rugged Cargo Camo Short	
101167	100	Ardmore Khaki Short	
101168	104	Force Tappen Cargo Short	
101972	102	Rugged Cargo Donley Short	

Style #	Page #	Bib Overalls & Coveralls	Big & Tall
R01	108	Duck Bib Overalls	•
R03	107	Arctic-Quilt-Lined Duck Bib Overalls	
R06	109	Unlined Sandstone Bib Overalls	
R07	111	Washed-Denim Bib Overalls	•
R08	111	Denim Bib Overalls	•
R27	109	Quilt-Lined Sandstone Bib Overalls	
R28	108	Duck Carpenter Bib Overalls	
R33	111	Yukon Zip-to-Waist Biberalls	
R37	109	Zip-to-Thigh Bib Overalls	
R38	108	Zip-To-Waist Biberalls	
R41	107	Quilt-Lined Zip-To-Thigh Bib Overalls <b>New Color</b>	•
X01	112	Quilt-Lined Duck Coveralls	•
X06	112	Yukon Coveralls	•
101226	110	Quilt-Lined Camo Bib Overalls	•
101813	110	Double Barrel Bib Overalls	
101981	110	Force Extremes™ Bib Overall	

Style #	Page #	Woven Shirts	Big & Tall
S09	120	Oakman Work Shirt <b>New Color</b>	•
S200	120	Fort Solid Short-Sleeve Shirt	•

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Style #	Page #	Woven Shirts <i>(continued)</i>	Big & Tall
S202	120	Fort Solid Long-Sleeve Shirt	•
S209	122	Ironwood Twill Work Shirt <b>New Color</b>	•
100083	122	Ironwood Denim Work Shirt	•
100092	122	Hickory Stripe Shirt	•
100590	115	Weathered Canvas Shirt Jac <b>New Color</b>	•
101462	115	Wexford Camo Shirt Jac	•
101466	115	Chatfield Ripstop Shirt Jac	•
101554	121	Foreman Solid Long-Sleeve Work Shirt	•
101555	121	Foreman Solid Short-Sleeve Work Shirt	•
<b>101751</b>	116	Full Swing™ Cryder Shirt Jac <b>New</b>	•
101752	116	Hubbard Sherpa-Lined Shirt Jac <b>New Color</b>	•
<b>102202</b>	118	Bellevue Long-Sleeve Shirt <b>New</b>	•
<b>102214</b>	119	Fort Plaid Long-Sleeve Shirt <b>New</b>	•
<b>102215</b>	117	Hubbard Plaid Shirt <b>New</b>	•
<b>102216</b>	117	Hubbard Classic Plaid Shirt <b>New</b>	•
<b>102217</b>	118	Trumbull Plaid Shirt <b>New</b>	•
<b>102218</b>	117	Trumbull Snap-Front Plaid Shirt <b>New</b>	•
<b>102257</b>	121	Rugged Flex® Patten Denim Shirt <b>New</b>	•
<b>102278</b>	119	Essential Plaid Button-Down Long-Sleeve Shirt <b>New</b>	•

Style #	Page #	Knit Shirts	Big & Tall
K84	129	Workwear Pocket Short-Sleeve Henley	•
K87	128	Workwear Pocket Short-Sleeve T-Shirt <b>New Color</b>	•
K126	127	Workwear Pocket Long-Sleeve T-Shirt <b>New Color</b>	•
K128	128	Workwear Pocket Long-Sleeve Henley <b>New Color</b>	•
K195	130	Signature Logo Short-Sleeve T-Shirt <b>New Color</b>	•
K231	131	Signature Sleeve Logo Long-Sleeve T-Shirt <b>New Color</b>	•
K285	129	Camo Long-Sleeve T-Shirt	•
K287	129	Camo Short-Sleeve T-Shirt	•
K298	131	Signature Logo Long-Sleeve T-Shirt <b>New Color</b>	•
K570	134	Contractors Work Pocket™ Polo	•
100393	124	Force Cotton Long-Sleeve T-Shirt <b>New Color</b>	•
100410	125	Force Cotton Short-Sleeve T-Shirt <b>New Color</b>	•
100413	126	Force Cotton Short-Sleeve Henley	•
101121	126	Force Cotton Delmont Graphic Short-Sleeve T-Shirt	•
101125	134	Maddock Pocket Short-Sleeve T-Shirt	•
101302	125	Force Cotton Delmont Sleeve Graphic T-Shirt <b>New Color</b>	•
101543	126	Force Cotton Delmont Camo Short-Sleeve T-Shirt	•
101767	127	Force Cotton Delmont Camo Long-Sleeve T-Shirt	•

## STYLE NUMBER REFERENCE

Style #	Page #	Knit Shirts (continued)	Big & Tall
101771	132	Workwear Graphic Camo 1889 Long-Sleeve T-Shirt <b>New Color</b>	•
<b>101776</b>	130	Workwear Graphic Camo Sleeve Long-Sleeve T-Shirt <b>New</b>	
<b>102267</b>	132	Workwear Graphic Branded C Long-Sleeve Pocket T-Shirt <b>New</b>	
<b>102268</b>	133	Workwear Graphic Fall Hunting Long-Sleeve Pocket T-Shirt <b>New</b>	
<b>102270</b>	133	Maddock Graphic More Than Just Workwear Long-Sleeve T-Shirt <b>New</b>	
<b>102271</b>	134	Maddock Graphic Carhartt's Best Friend Long-Sleeve Pocket T-Shirt <b>New</b>	•
<b>102272</b>	124	Walden Quarter-Zip Sweater Fleece <b>New</b>	
<b>102273</b>	124	Walden Full-Zip Sweater Fleece <b>New</b>	
<b>102279</b>	133	Workwear Graphic 1889 Accent Long-Sleeve T-Shirt <b>New</b>	•

Style #	Page #	Sweatshirts	Big & Tall
K121	142	Midweight Hooded Sweatshirt <b>New Color</b>	•
K122	142	Midweight Hooded Zip-Front Sweatshirt <b>New Color</b>	•
K124	141	Midweight Crewneck Sweatshirt	•
K288	140	Midweight Signature Sleeve Logo Hooded Sweatshirt <b>New Color</b>	•
K289	141	Midweight Camo Hooded Zip-Front Sweatshirt	•
100072	140	Collinston Brushed Fleece Sherpa Lined Sweatshirt <b>New Color</b>	•
100614	138	Rain Defender® Paxton Heavyweight Hooded Zip Front Sweatshirt <b>New Color</b>	•
100615	137	Rain Defender® Paxton Heavyweight Hooded Sweatshirt <b>New Color</b>	•
100617	138	Rain Defender® Paxton Heavyweight Hooded Zip Mock Sweatshirt <b>New Color</b>	•
100631	139	Rain Defender® Avondale Midweight 3-Season Sweatshirt <b>New Color</b>	•
100632	137	Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt <b>New Color</b>	•
101759	137	Wind Fighter™ Sweatshirt	
<b>101763</b>	141	Midweight Camo Sleeve Logo Hooded Sweatshirt <b>New</b>	
<b>102274</b>	142	Haughton Mid-Weight Mock-Neck Zip Sweatshirt <b>New</b>	•
<b>102275</b>	139	Rain Defender® Avondale Mid-Weight Hooded Camo Applique C Sweatshirt <b>New</b>	
<b>102276</b>	139	Rain Defender® Avondale Mid-Weight Camo 3 Season Sweatshirt <b>New</b>	•
<b>102277</b>	138	Rain Defender® Paxton Heavy-Weight Quarter-Zip Sweatshirt <b>New</b>	
<b>102314</b>	136	Force Extremes™ Signature Graphic Hooded Sweatshirt <b>New</b>	•

Style #	Page #	Base Layer	Big & Tall
K226	150	Midweight Cotton Union Suit <b>New Color</b>	•
100639	148	Base Force® Cotton Super-Cold Weather Crewneck	•
100640	149	Base Force® Cotton Super-Cold Weather Bottom	•
<b>101569</b>	144	Base Force Extremes Lightweight Short-Sleeve T-Shirt <b>New</b>	•
<b>102222</b>	146	Base Force Extremes Cold Weather Camo Crewneck <b>New</b>	•
<b>102223</b>	146	Base Force Extremes Cold Weather Quarter-Zip <b>New</b>	•
<b>102224</b>	147	Base Force Extremes Cold Weather Camo Quarter-Zip <b>New</b>	•
<b>102225</b>	147	Base Force Extremes Cold Weather Camo Bottom <b>New</b>	•

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Style #	Page #	Base Layer <i>(continued)</i>	Big & Tall
102315	149	Yukon Quilted Base Layer Bottom <b>New</b>	•
102316	149	Yukon Quilted Base Layer Top <b>New</b>	•
102344	145	Base Force Extremes Lightweight Crewneck <b>New</b>	•
102345	144	Base Force Extremes Lightweight Boxer <b>New</b>	•
102346	144	Base Force Extremes Lightweight Boxer Brief <b>New</b>	•
102347	145	Base Force Extremes Cold Weather Crewneck <b>New</b>	•
102348	146	Base Force Extremes Cold Weather Bottom <b>New</b>	•
102349	148	Base Force Extremes Super-Cold Weather Bottom <b>New</b>	•
102350	147	Base Force Extremes Super-Cold Weather Crewneck <b>New</b>	•
102351	148	Base Force Extremes Super-Cold Weather Quarter-Zip <b>New</b>	•
102352	145	Base Force Extremes Lightweight Bottom <b>New</b>	

Style #	Page #	Accessories	Big & Tall
A09	164	Duck Nail Apron	
A18	152	Acrylic Watch Hat <b>New Color</b>	
A135	164	Extra Buttons / 8 Pack	
A161	153	Face Mask	
A164	152	Knit Hat with Visor <b>New Color</b>	
A199	157	Ear-Flap Cap	
A202	156	Fleece 2-in-1 Headwear <b>New Color</b>	
A204	155	Fleece Neck Gaiter	
A205	152	Acrylic Knit Hat <b>New Color</b>	
A207	156	Fleece Hat <b>New Color</b>	
A267	151	Force Helmet Liner Mask <b>New Color</b>	
A293	160	Camo Cap	
A294	156	Camo Fleece Hat <b>New Color</b>	
A295	156	Camo Fleece 2-in-1 Headwear	
100137	155	Greenfield Reversible Hat <b>New Color</b>	
100286	158	Buffalo Cap	
100289	158	Odessa Cap	
100773	153	Wetzel Watch Hat	
100774	154	Akron Hat	
100779	153	Firesteel Hat <b>New Color</b>	
100793	157	Color Enhanced Beanie	
100795	157	Color Enhanced Fleece 2-in-1 Hat	
101181	162	Surrey Hat	
101194	158	Brandt Cap	
101195	158	Dunmore Cap	
101199	162	Billings Hat	

## STYLE NUMBER REFERENCE

Style #	Page #	Accessories <i>(continued)</i>	Big & Tall
101468	150	Force Lewisville Hat <b>New Color</b>	
101469	151	Force Swifton Camo Hat <b>New Color</b>	
101470	159	Cedarville Cap	
101476	150	Force Jennings Camo Neck Gaiter	
101477	157	Camo Ear Flap Cap	
101599	161	Force Kingston Cap	
101601	161	Force Mandan Cap	
101604	159	Ashland Cap	
101800	163	Carhartt Blanket	
101802	150	Force Lewisville Camo Hat <b>New Color</b>	
101804	153	Malone Stripe Hat	
101806	151	Force Camo Helmet Liner <b>New Color</b>	
101808	151	Force Griggs Fleece Visor Cap	
101809	155	Marshfield Hat	
101998	159	Gaines Cap	
102000	161	Force Mandan Boonie	
102009	161	Force Burnett Multi Gaiter	
102010	160	Midland Cap	
<b>102292</b>	154	Walden Hat <b>New</b>	
<b>102293</b>	160	Upland Cap <b>New</b>	
<b>102294</b>	160	Upland Quilted Cap <b>New</b>	
<b>102295</b>	159	Glenwood Cap <b>New</b>	
<b>102296</b>	155	Rexburg Hat <b>New</b>	
<b>102299</b>	154	Gunnison Reversible Hat <b>New</b>	
<b>102301</b>	164	Christmas Stocking <b>New</b>	
<b>102322</b>	154	Camo Watch Hat <b>New</b>	
<b>102355</b>	152	Gilliam Quilted Cap <b>New</b>	
102364	163	Yukon Hood	
102365	162	Quilt-Lined Duck Hood	
102366	162	Quilt-Lined Sandstone Hood	
<b>102367</b>	163	Artic Quilt-Lined Sandstone Hood <b>New</b>	
<b>102368</b>	163	Artic Quilt-Lined Duck Hood <b>New</b>	

Style #	Page #	Dog Gear	Big & Tall
100550	168	Dog Bed <b>New Color</b>	
101510	168	Camo Dog Bed	
101800	168	Carhartt Blanket	
101801	167	Napper Pad	
102004	167	Cordura Nylon Dog Collar	

# STYLE NUMBER REFERENCE

Style #	Page #	Dog Gear <i>(continued)</i>	Big & Tall
102005	166	Tradesman Nylon Dog Collar	
102007	167	Cordura Nylon Lead	
102008	166	Tradesman Nylon Lead	
<b>102300</b>	167	Dog Chore Coat <b>New</b>	
<b>102304</b>	168	Dog Seat Cover <b>New</b>	

Style #	Page #	Flame-Resistant	Big & Tall
FRA002	192	Flame-Resistant Midweight Canvas Hood / Quilt-Lined	
FRA003	191	Flame-Resistant Double-Layer Force Balaclava <b>New Color</b>	
FRA265	192	Flame-Resistant Duck Hood / Quilt Lined	
FRB13	179	Flame-Resistant Signature Denim Dungaree	•
FRB004	180	Flame-Resistant Utility Jean – Relaxed Fit	•
FRB100	178	Flame-Resistant Signature Denim Jean – Relaxed Fit	•
FRB159	180	Flame-Resistant Midweight Canvas Pant – Loose Original Fit	•
FRB240	180	Flame-Resistant Canvas Cargo Pant	•
FRK003	189	Flame-Resistant High-Visibility Long-Sleeve T-Shirt – Class 3	•
FRK006	187	Flame-Resistant Heavyweight Hooded Sweatshirt	•
FRK007	187	Flame-Resistant Heavyweight Zip-Front Sweatshirt	•
FRK008	181	Flame-Resistant Force Short-Sleeve T-Shirt	•
FRK009	181	Flame-Resistant Force Long-Sleeve T-Shirt	•
FRS003	184	Flame-Resistant Lightweight Twill Shirt	•
FRS160	185	Flame-Resistant Classic Twill Shirt	•
FRV005	189	Flame-Resistant High-Visibility 5-Point Breakaway Vest	•
WFRB159	194	Women's Flame-Resistant Canvas Work Pant	
WFRS160	193	Women's Flame-Resistant Classic Twill Shirt	
100170	180	Flame-Resistant Utility Denim Double-Front Jean – Relaxed Fit	•
100234	182	Flame-Resistant Force Cotton Short-Sleeve T-Shirt	•
100235	182	Flame-Resistant Force Cotton Long-Sleeve T-Shirt <b>New Color</b>	•
100237	193	Flame-Resistant Force Cotton Long-Sleeve Henley <b>New Color</b>	•
100432	185	Flame-Resistant Canvas Shirt Jac	•
100445	175	Flame-Resistant Rainwear Bib Overall	•
100447	175	Flame-Resistant Rain Jacket	•
100460	189	Flame-Resistant Heavyweight High-Visibility Class 3 Hooded Zip-Front Sweatshirt	•
100783	172	Flame-Resistant Extremes® Arctic Parka	•
100784	172	Flame-Resistant Extremes® Arctic Coat	•
100785	173	Flame-Resistant Extremes® Arctic Biberall	•
100791	181	Flame-Resistant Washed Duck Work Dungaree	•
101017	178	Flame-Resistant Traditional Twill Coverall	•
101028	184	Flame-Resistant Classic Plaid Shirt	•

## STYLE NUMBER REFERENCE

Style #	Page #	Flame-Resistant <i>(continued)</i>	Big & Tall
101029	174	Flame-Resistant Mock Neck Vest	•
101107	196	Women's Flame-Resistant Force Cotton Long Sleeve T-Shirt	
101153	183	Flame-Resistant Force Cotton Graphic Long-Sleeve T-Shirt	•
101200	191	Flame-Resistant Hard Hat Liner	
101203	187	Flame-Resistant Heavyweight Klondike Sweatshirt	•
101245	190	Flame-Resistant Base Force® Cold Weather Weight Top	•
101246	190	Flame-Resistant Base Force® Cold Weather Weight Bottom	•
101247	193	Women's Flame-Resistant Klondike Sweatshirt	
101249	194	Women's Flame-Resistant Signature Denim Jean	
101392	173	Flame-Resistant Extremes® Arctic Hood	
101572	185	Flame-Resistant Snap-Front Shirt	•
101575	175	Flame-Resistant Portage Jacket	•
101576	186	Flame-Resistant Force Rugged Flex® Quarter-Zip Fleece	•
101577	186	Flame-Resistant Force Rugged Flex® Hooded Fleece	•
101578	190	Flame-Resistant Fleece Hat	
101579	191	Flame-Resistant Fleece 2-in-1 Hat <b>New Color</b>	
101580	191	Flame-Resistant Fleece Neck Gaiter	
101618	170	Flame-Resistant Duck Traditional Coat / Quilt-Lined	•
101621	171	Flame-Resistant Duck Active Jac / Quilt-Lined	•
101622	174	Flame-Resistant Midweight Canvas Active Jac / Quilt-Lined	•
101623	171	Flame-Resistant Duck Bomber Jacket / Quilt-Lined	•
101625	174	Flame-Resistant Lanyard Access Jacket / Quilt-Lined	•
101626	177	Flame-Resistant Duck Bib Overall / Quilt-Lined	•
101627	176	Flame-Resistant Duck Bib Overall / Unlined	•
101628	177	Flame-Resistant Striped Duck Bib Overall / Quilt-Lined	•
101629	194	Women's Flame-Resistant Midweight Canvas Active Jac	
101695	171	Flame-Resistant Striped Duck Traditional Coat / Quilt-Lined	•
101698	183	Flame-Resistant Force Cotton Hybrid Shirt <b>New Color</b>	•
101699	182	Flame-Resistant Striped Force Cotton Long-Sleeve T-Shirt <b>New Color</b>	•
101700	188	Flame-Resistant Striped Klondike Sweatshirt	•
101701	186	Flame-Resistant Force Rugged Flex® Graphic Fleece	•
101702	188	Flame-Resistant Thermal-Lined Sweatshirt	•
101703	176	Flame-Resistant Striped Duck Bib Overall / Unlined	•
101705	178	Flame-Resistant Striped Coverall	•
101814	179	Flame-Resistant Rugged Flex® Jean – Straight Traditional Fit	•
101951	188	Flame-Resistant Klondike Hood	
102015	184	Flame-Resistant Snap Front Plaid Shirt	•
<b>102150</b>	177	Flame-Resistant Deluxe Coverall <b>New</b>	•
<b>102178</b>	190	Flame-Resistant Knit Watch Hat <b>New</b>	

## STYLE NUMBER REFERENCE

Style #	Page #	Flame-Resistant <i>(continued)</i>	Big & Tall
102179	170	Flame-Resistant Full Swing™ Quick Duck® Jacket <b>New</b>	•
102182	170	Flame-Resistant Full Swing™ Quick Duck® Coat <b>New</b>	•
102183	192	Flame-Resistant Quick Duck® Hood <b>New</b>	

Style #	Page #	High-Visibility / Color Enhanced	Big & Tall
100493	196	Force Color Enhanced Short-Sleeve T-Shirt	•
100494	196	Force Color Enhanced Long-Sleeve T-Shirt	•
100495	197	Force High-Visibility Short-Sleeve Class 2 T-Shirt	•
100496	197	Force High-Visibility Long-Sleeve Class 3 T-Shirt	•
100497	199	High-Visibility Class E Waterproof Pant	•
100499	198	High-Visibility Class 3 Waterproof Jacket	•
100501	197	High-Visibility Class 2 Vest	•
100503	198	High-Visibility Zip-Front Class 3 Sweatshirt	•
100504	198	High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt	•
100787	199	High-Visibility Class 3 Waterproof Sherwood Jacket	•
100793	200	Color Enhanced Beanie	
100795	200	Color Enhanced Fleece 2-in-1 Hat	
101694	199	High-Visibility Striped Duck Traditional Coat / Arctic Quilt-Lined	•
101696	200	High-Visibility Striped Duck Bib Overall / Arctic Quilt-Lined	•
102181	196	Force Color Enhanced Graphic Long-Sleeve T-Shirt <b>New</b>	•
100497	199	High-Visibility Class E Waterproof Pant	•
100499	198	High-Visibility Class 3 Waterproof Jacket	•
100501	197	High-Visibility Class 2 Vest	•
100503	198	High-Visibility Zip-Front Class 3 Sweatshirt	•
100504	198	High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt	•
100787	199	High-Visibility Class 3 Sherwood Jacket	•



carhartt®

**FULL** T **SWING**™

CLASSIC CARHARTT ENGINEERED  
FOR MAXIMUM RANGE OF MOTION



**FREEDOM GUSSET™**  
UNDER THE ARMS

**MIGHTY BACK™**  
INSTANT RECOVERY

**FLEX KNEE™**  
FOR EASE OF MOVEMENT

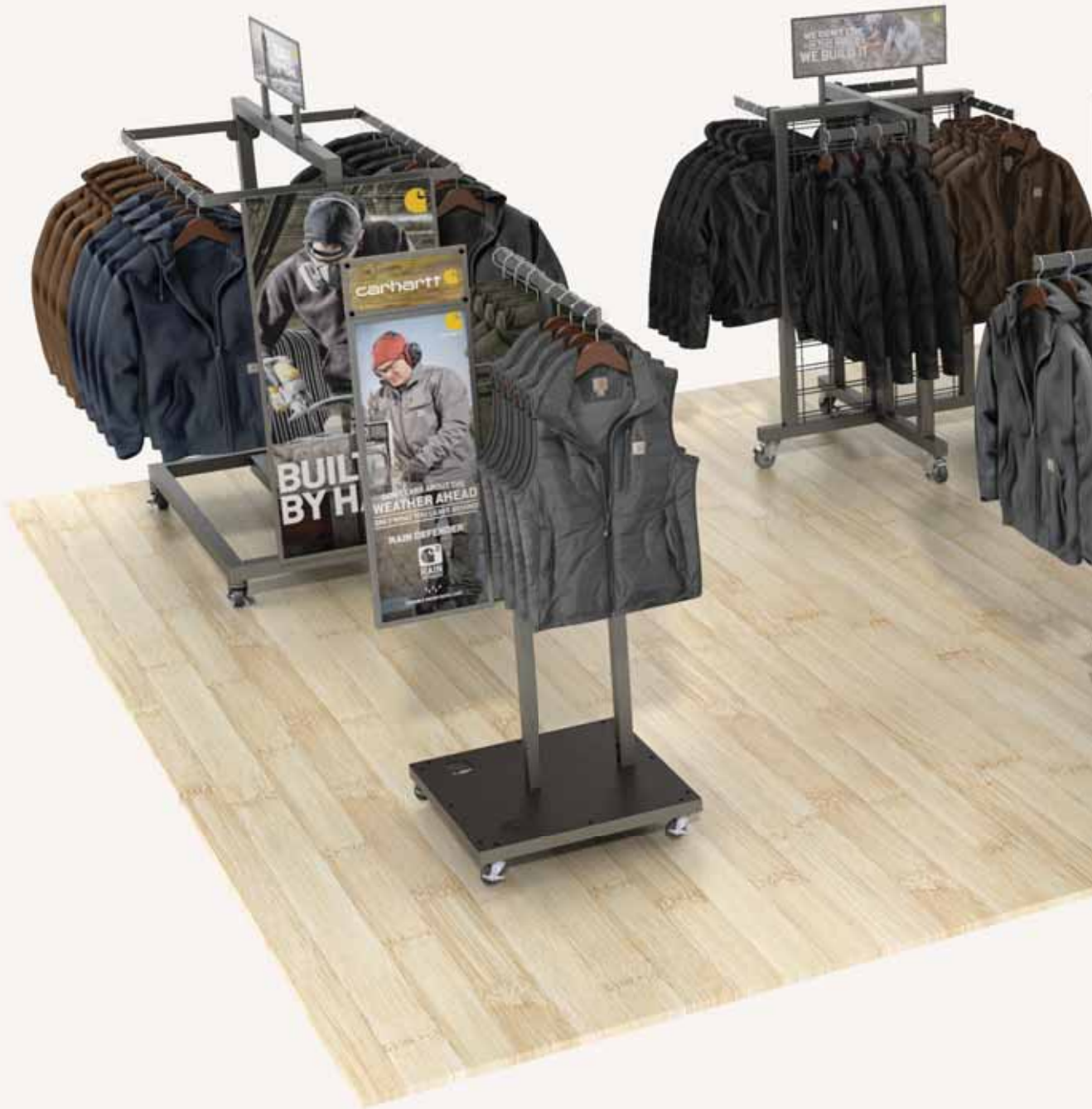


# MOVE LIKE YOU MEAN IT™

Whether on the jobsite or in the workshop, Carhartt Full Swing™ construction delivers maximum range of movement, giving you 360° to get the job done.

Features like the Mighty Back™, the Freedom Gusset™ and the Flex Elbow™ are all engineered with feedback from consumers. We know your daily grind is enough of a fight. You shouldn't have to fight your gear too.

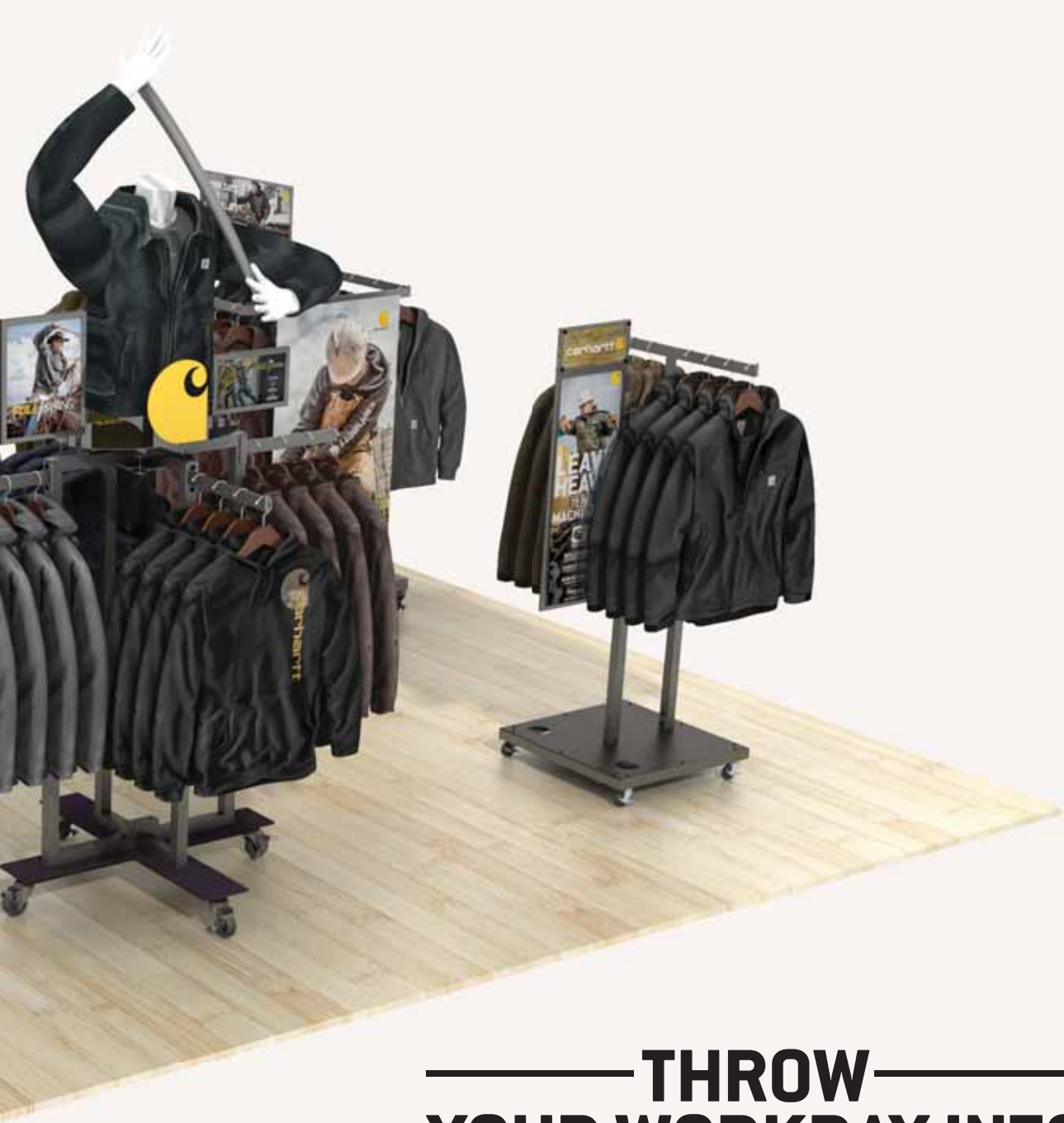
carhartt:  
**FULL SWING™**



**FULL SWING™ DELIVERS  
MAXIMUM RANGE OF  
MOVEMENT, GIVING YOU  
360 DEGREES TO GET  
THE JOB DONE.**

Carhartt Full Swing™ is a new innovation in the outerwear category, inspired by consumer requests for stretch, flex, and range of motion.

Merchandise Full Swing™ on a separate fixture within the outerwear category to differentiate the new technology from existing core product.



# THROW YOUR WORKDAY INTO FULL SWING™

Maximize your Full Swing™ presentation on a 4-Way, and display the jackets on the new Flexible Mannequin that can be featured on top of the fixture. Exhibit the extreme flexibility of the new product on the Flexible Mannequin by positioning the jointed arms to show the vast range of movement Full Swing™ provides.

Include Carhartt marketing materials found in the Retail Guidebook to highlight the durability and unmatched heritage of Carhartt product.

carhartt.  
**FULL** T SWING™

# FULL SWING™

**NEW** Full Swing™  
Cryder Shirt Jac

101751

Page 116



**NEW** Full Swing™  
Armstrong Jacket

102359

Page 69



**NEW** Full Swing™  
Armstrong Active Jacket

102360

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**NEW** Full Swing™  
Caldwell Jacket

102358

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**NEW** Full Swing™  
Cryder Jacket

102207

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**NEW** Full Swing™  
Camo Active Jac

102205

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Full Swing™ Briscoe Jacket 101980

Page 63



**NEW** Full Swing™  
Cryder Dungaree

101709

Page 92

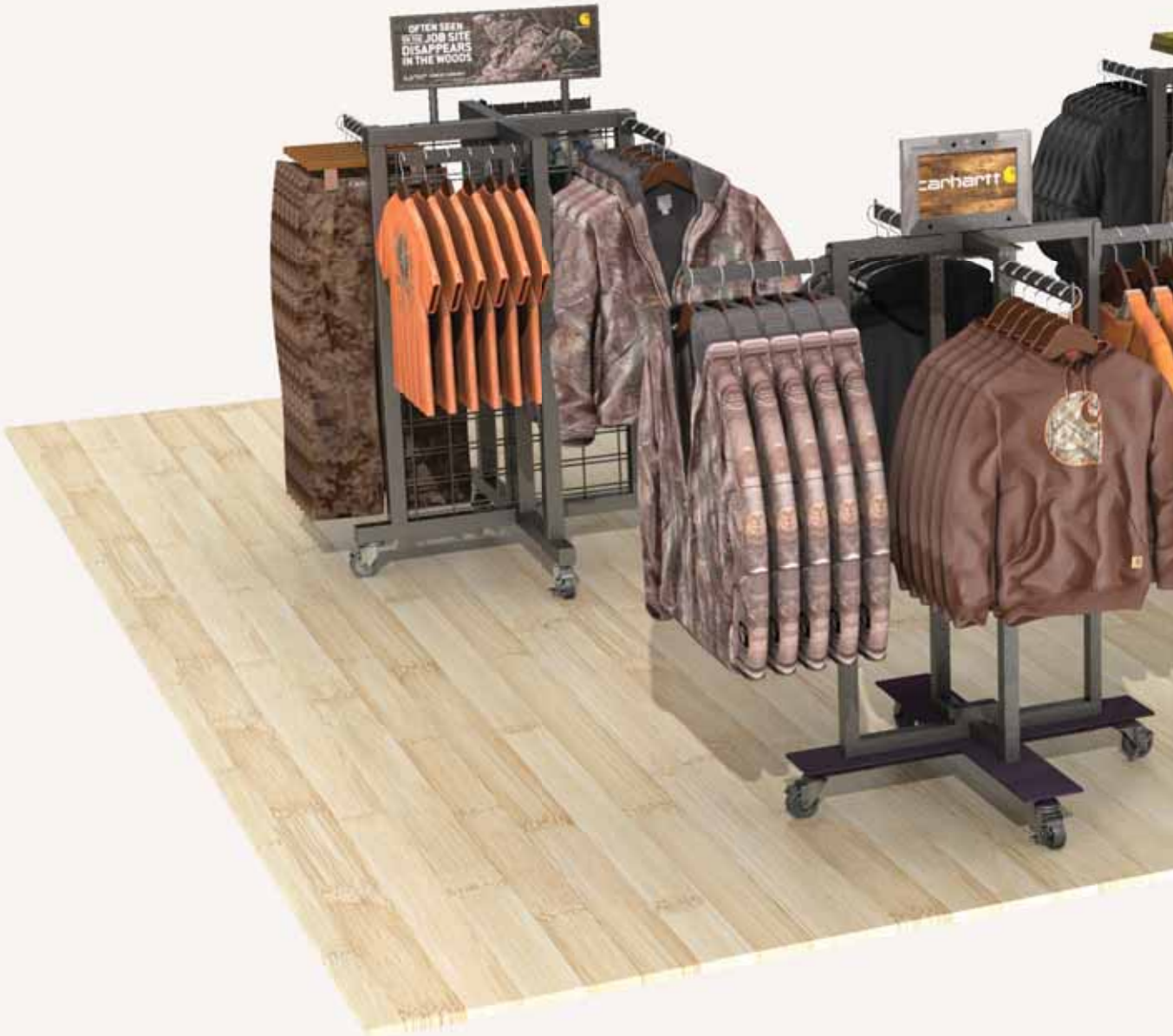


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[www.carhartt.com](http://www.carhartt.com)

Carhartt Customer Service 1-800-358-3825

# HUNTING



**MAXIMIZE YOUR SALES  
BY CREATING A STRONG  
CAMO STATEMENT IN  
HIGH TRAFFIC AREAS.**

Mix solid color Carhartt with Camo Carhartt side by side to showcase the diverse product that's available from each category.

Cross merchandising Hunting product is critical to a strong and effective presentation.

# OFTEN SEEN ON THE JOB SITE DISAPPEARS IN THE WOODS



Visually create outfits for the customer to increase basket size. If they love how it looks in the store, it increases the chances of an up-sell. Of course, keep focus on the Camo product and compliment with graphic T-Shirts and solid bottoms.

Include Carhartt marketing materials found in the Retail Guidebook to highlight the durability and unmatched heritage of Carhartt product.

# HUNTING

Quilted Flannel-Lined Duck Active Jac

J140

Page 68



Quick Duck® Jefferson Traditional Jacket

101492

Page 60



Quick Duck® Camo Traditional Jacket

101444

Page 61



Woodsville Jacket

101740

Page 66



**NEW** Full Swing™ Camo Active Jac

102205

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Duck Vest

V01

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Gilliam Vest

102286

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Quick Duck® Camo Vest

101686

Page 62



Camo Shoreline Jacket

101090

Page 55



# HUNTING

Camo Shoreline  
Bib Overalls

101498

Page 56



**B**

Quilt-Lined Zip-to-Thigh  
Bib Overalls

R41

Page 107



**B**

**NEW** Rain Defender®  
Avondale Midweight Camo  
3-Season Sweatshirt

102276

Page 139



**B**

Midweight Camo Hooded  
Zip-Front Sweatshirt

K289

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**B**

Camo Long-Sleeve T-Shirt

K285

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**B**

Camo Short-Sleeve T-Shirt

K287

Page 129



**B**

**NEW** Rugged Flex® Rigby  
Camo Dungaree

102288

Page 93



**B**

**NEW** Base Force Extremes  
Cold Weather Camo  
Crewneck

102222

Page 146



**B**

**NEW** Base Force Extremes  
Cold Weather Camo  
Quarter-Zip

102224

Page 147



**B**

# HUNTING

**NEW** Base Force Extremes Cold Weather Camo Bottom 102225

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**B**

**NEW** Upland Cap

102293

Page 160

**B**



**NEW** Upland Quilted Cap

102294

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**B**



Force Swifton Camo Hat

101469

Page 151

**B**

Force Lewisville Camo Hat

101802

Page 150

**B**

Force Camo Helmet Liner

101806

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**B**



Camo Fleece Hat

A294

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**B**

Fleece 2-in-1 Headwear

A202

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**B**

Acrylic Watch Hat

A18

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**B**



# HUNTING

Knit Hat with Visor

A164

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**B**

Force Lewisville Hat

101468

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**B**

Midland Cap

102010

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**B**



Camo Cap

A293

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**B**

Camo Sierra Jacket

101229

Page 75

**C**

Quilted-Flannel-Lined  
Camo Active Jac

J221

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**C**



Huntsman Active Jac

101074

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**C**

Quilt-Lined Camo  
Bib Overalls

101226

Page 110

**C**

**NEW** Workwear Graphic Camo  
Sleeve Long-Sleeve T-Shirt

101776

Page 130

**C**



# HUNTING

Workwear Graphic Camo  
1889 Long-Sleeve T-Shirt 101771

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Force Cotton Delmont  
Camo Long-Sleeve T-Shirt 101767

Page 127



Force Cotton Delmont  
Camo Short-Sleeve T-Shirt 101543

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**NEW** Workwear Graphic  
Fall Hunting Long-Sleeve  
Pocket T-Shirt 102268

Page 133



**NEW** Maddock Graphic  
Carhartt's Best Friend  
Long-Sleeve Pocket T-Shirt 102271

Page 134



**NEW** Force Extremes™  
Signature Hooded  
Graphic Sweatshirt 102314

Page 136



**NEW** Midweight Camo Logo  
Hooded Sweatshirt 101763

Page 141



**NEW** Rain Defender® Midweight  
Camo Appliqué C Sweatshirt 102275

Page 139



Work Camo Dungaree B235

Page 96



# HUNTING

Midweight Cotton Union Suit K226

Page 150



Acrylic Knit Hat A205

Page 152



Wetzel Watch Hat 100773

Page 153



Force Jennings Camo Neck Gaiter 101476

Page 150



Face Mask A161

Page 153



Camo Fleece 2-in-1 Headwear A295

Page 156



Force Griggs Fleece Visor Cap 101808

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Force Burnett Multi Gaiter 102009

Page 161



**NEW** Camo Watch Hat 102322

Page 154



# HUNTING

Force Helmet-Liner Mask

A267

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Brandt Cap

101194

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Cedarville Cap

101470

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Odessa Cap

100289

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Billings Hat

101199

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Camo Ear-Flap Cap

101477

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Tradesman Nylon Dog Collar

102005

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Tradesman Nylon Lead

102008

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Camo Dog Bed

101510

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**FORCE**  
EXTREMES™

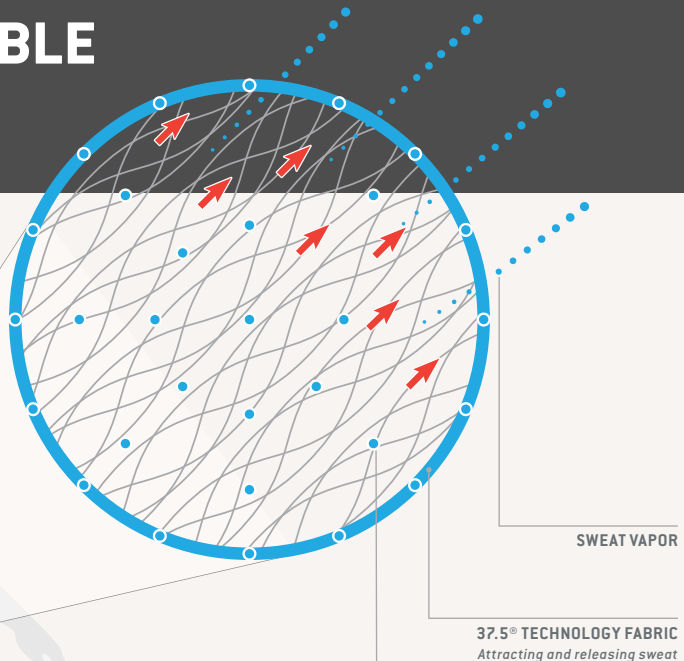
**END THE DAY AS STRONG  
AS YOU STARTED**

# END THE DAY AS STRONG AS YOU STARTED



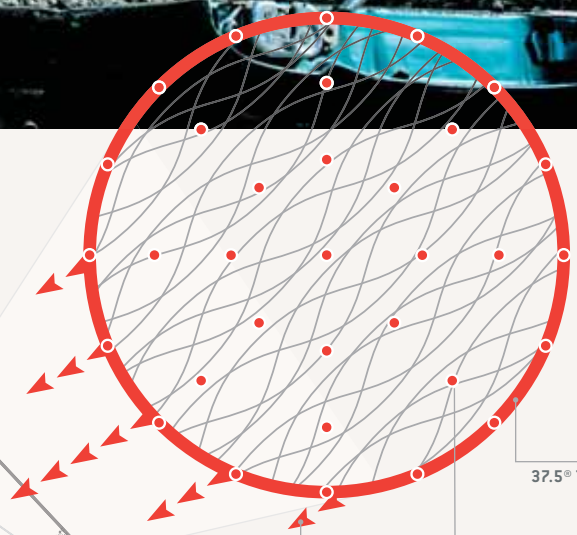
Don't hit walls, knock them down with our lightweight, fastest-drying, odor-fighting gear; Force Extremes™. Armed with 37.5® Technology engineered into the fabric, Force Extremes™ uses your body's energy to speed up the conversion of sweat to vapor, keeping you dry and comfortable during your daily grind in the heat or the cold.

## COOL AND COMFORTABLE IN THE **SUMMER**





# WARM AND DRY IN THE WINTER



**37.5® TECHNOLOGY FABRIC**

**MICRO CLIMATE**  
*Infrared energy and sweat vapor*

**INFRARED ENERGY**  
*37.5 particles create a thermal layer reflecting infrared energy back to us*



Bring Carhartt Force® to the front of the department. People like organized displays. Data shows T-shirts sell up to 2x better when the display is maintained and folded neatly.

Keep all the basic Force T-shirts color coordinated and folded on the front table.

Don't stop at tables. Continue the Force knit story by hanging the Force Extremes™ Signature Hooded Graphic Sweatshirt on a 4-Way to highlight the variety of color.

Visually create outfits for the customer to increase basket size. If they love Carhartt, chances are they won't stop at T-shirts. Include everything from pants to socks to hats and jackets. Put them in full FORCE.

Feature our latest innovations on custom designed 2-Way fixtures. A great product to feature would be the Force Extremes™ Gilliam Jacket.

Include Carhartt marketing materials found in the Retail Guidebook (most of which are free) to highlight the performance of Carhartt Force®.

WHAT WAS ONCE A T-SHIRT  
IS NOW **A FORCE**  
TO BE RECKONED WITH



# FORCE EXTREMES™

**NEW** Force Extremes™  
Gilliam Jacket

102230

Page 66



Force Extremes™  
Bib Overalls

101981

Page 110



**NEW** Force Extremes™ Signature  
Hooded Graphic Sweatshirt

102314

Page 136



**NEW** Base Force Extremes  
Lightweight T-Shirt

101569

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**NEW** Base Force  
Extremes Boxer

102345

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**NEW** Base Force  
Extremes Boxer Brief

102346

Page 144



**NEW** Base Force Extremes  
Lightweight Crewneck

102344

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**NEW** Base Force Extremes  
Lightweight Bottom

102352

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**NEW** Base Force Extremes  
Cold Weather Crewneck

102347

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[www.carhartt.com](http://www.carhartt.com)



Carhartt Customer Service 1-800-358-3825

**NEW** Base Force Extremes Cold Weather Quarter Zip 102223

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**NEW** Base Force Extremes Cold Weather Camo Quarter Zip 102224

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**NEW** Base Force Extremes Super-Cold Weather Quarter Zip 102351

Page 148



**NEW** Base Force Extremes Cold Weather Bottom 102348

Page 146



**NEW** Base Force Extremes Cold Weather Camo Bottom 102225

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**NEW** Base Force Extremes Super-Cold Weather Bottom 102349

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**NEW** Base Force Extremes Cold Weather Camo Crewneck 102222

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**NEW** Base Force Extremes Super-Cold Weather Crewneck 102350

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# FORCE

Force Cotton Delmont  
Short-Sleeve T-Shirt 100410

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Force Cotton Delmont  
Short-Sleeve Henley 100413

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Force Cotton Delmont  
Graphic Short-Sleeve T-Shirt 101121

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Force Cotton Delmont  
Long-Sleeve T-Shirt 100393

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Force Cotton Delmont  
Sleeve Graphic T-Shirt 101302

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Force Tappen Cargo Pant 101148

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Force Tappen Cargo Short 101168

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Force Jennings  
Camo Neck Gaiter 101476

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Force Lewisville Hat 101468

Page 150



# FORCE

Force Lewisville Camo Hat 101802  
Page 150



Force Swifton Camo Hat 101469  
Page 151



Force Griggs Fleece Visor Hat 101808  
Page 151



Force Helmet Liner A267  
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Force Camo Helmet Liner 101806  
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Force Burnet Multi Gaiter 102009  
Page 161



Force Kingston Cap 101599  
Page 161



Force Mandan Cap 101601  
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Force Mandan Boonie 102000  
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# HOLIDAY





# DELIVERY

**MIDWEIGHT  
SIGNATURE  
SLEEVE LOGO  
HOODED SWEATSHIRT**

K288-372

# HOLIDAY DELIVERY

Holiday Delivery is taking our key volume styles that are most important to our retailers and customers and offering them in new colors for a second fall delivery, 10/1/16 or later. This will allow the retailer to freshen up their floor and transition from Fall into Spring as they sell down on their fall and winter goods. Brighter colors make the floor exciting in the best-selling styles.



## Workwear Pocket Short-Sleeve T-Shirt

K87

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

219	372	413
NEW	NEW	NEW

Style #/Color  
 K87-219/Barrel Heather\*  
 K87-372/Ultramarine Green  
 K87-413/Dark Cobalt Blue Heather\*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Barrel Heather and Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester.

**Order deadline is 3/7/16; shipping begins 10/1/16**

## Signature Logo Short-Sleeve T-Shirt

K195

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt signature logo printed on chest and back neck

413	372
carhartt	carhartt
NEW	NEW

Style #/Color  
 K195-413/Dark Cobalt Blue Heather\*  
 K195-372/Ultramarine Green

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester.

**Order deadline is 3/7/16; shipping begins 10/1/16**



Back of Shirt

### Signature Sleeve Logo Long-Sleeve T-Shirt

K231

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Carhartt signature logo printed on left sleeve and back · Tagless neck label



Style #/Color  
 K231-413/Dark Cobalt Blue Heather\*  
 K231-812/Ember

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

\*\*Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester.

Order deadline is 3/7/16; shipping begins 10/1/16



Back of Shirt

### NEW Force Extremes™ Signature Graphic Hooded Sweatshirt

102314

**RELAXED FIT** 6.3-ounce, 65% polyester/35% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odors · Contrast-color neck tape · Attached, contrasting jersey-lined three-piece hood with draw-cord closure · Front handwarmer pocket · Stretchable, self-fabric knit cuffs and waistband · Carhartt Force Extremes® labeling on left sleeve · Signature Carhartt graphic on chest



102314-470/Bluestone  
 102314-705/Tree Frog

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR

Order deadline is 3/7/16; shipping begins 10/1/16



### Midweight Signature Sleeve Logo Hooded Sweatshirt

K288

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with draw-cord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt signature logo printed on left sleeve · Carhartt label sewn on pocket



Style #/Color  
 K288-372/Ultramarine Green

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

Order deadline is 3/7/16; shipping begins 10/1/16



# HOLIDAY DELIVERY

## NEW Essential Plaid Button-Down Long-Sleeve Shirt

102278



**RELAXED FIT** 4.3-ounce, 100% cotton poplin · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Left chest pocket · Shoulder pleats enhance ease of movement



Style #/Color  
 102278-066/Asphalt  
 102278-307/Olive  
 102278-437/Steel Blue

S	M	L	XL	2XL	3XL	4XL	5XL
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

REGULAR

Order deadline is 3/7/16; shipping begins 10/1/16

## NEW Snowbank Flannel Pant

102284



5.5-ounce, 100% cotton brushed flannel · Sits at the waist · Stretch, ribbed waist with exterior draw cord for a snug, adjustable fit · Relaxed seat and thigh · Back dungaree pocket on wearer's right · Straight leg opening

**R**



Style #/Color  
 102284-029/Shadow  
 102284-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

REGULAR

## NEW Christmas Stocking

102301



12-ounce, firm-hand, 100% ringspun cotton duck · Acrylic sherpa cuff · Small rivet-reinforced pocket on front for extra storage · Loop at the top for hanging · Carhartt label sewn on front

Style #/Color  
 102301-211/Carhartt Brown  
 102301-977/Realtree Xtra®  
 102301-546/Dusty Plum/Realtree Xtra®

ONE SIZE FITS ALL

# FULL SWING™ ARMSTRONG

ACTIVE JAC

102360-201



# NEW PRODUCTS

**NEW** Full Swing™  
Cryder Jacket

102207

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**NEW** Quick Duck® 3-in-1  
Rockwall Jacket

102197

Page 60



**NEW** Denwood Jacket

102233

Page 63



**NEW** Denwood Vest

102219

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**NEW** Crowley Jacket

102199

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**NEW** Crowley  
Hooded Jacket

102200

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**NEW** Gilliam Jacket

102208

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**NEW** Gilliam Hooded Jacket

102206

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**NEW** Gilliam Vest

102286

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## NEW PRODUCTS

**NEW** Force Extremes™  
Gilliam Jacket 102230

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**NEW** Full Swing™  
Armstrong Jacket 102359

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**NEW** Full Swing™  
Armstrong Active Jac 102360

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**NEW** Full Swing™  
Caldwell Jacket 102358

Page 70



**NEW** Bartlett Jacket 102285

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**NEW** Full Swing™  
Camo Active Jac 102205

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**NEW** Ripstop Cargo  
Work Pant / Flannel Lined 102287

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**NEW** Full Swing™  
Cryder Dungaree 101709

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**NEW** Rugged Flex®  
Rigby Dungaree 102291

Page 93



# NEW PRODUCTS

**NEW** Rugged Flex®  
Rigby Camo Dungaree 102288

Page 93



**NEW** Avondale Sweat Pant 102326

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**NEW** Snowbank  
Flannel Pant 102284

Page 98



**NEW** Full Swing™  
Cryder Shirt Jac 101751

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**NEW** Hubbard Plaid Shirt 102215

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**NEW** Hubbard  
Classic Plaid Shirt 102216

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**NEW** Trumbull Snap-Front  
Plaid Shirt 102218

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**NEW** Trumbull Plaid Shirt 102217

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**NEW** Bellevue  
Long-Sleeve Shirt 102202

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# NEW PRODUCTS

**NEW** Essential Plaid Button-Down Long-Sleeve Shirt 102278

Page 119



**NEW** Fort Plaid Long-Sleeve Shirt 102214

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**NEW** Rugged Flex® Patten Denim Shirt 102257

Page 121



**NEW** Walden Quarter-Zip Sweater Fleece 102272

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**NEW** Walden Full-Zip Sweater Fleece 102273

Page 124



**NEW** Workwear Graphic Camo Sleeve Long-Sleeve T-Shirt 101776

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**NEW** Workwear Graphic Branded C Long-Sleeve Pocket T-Shirt 102267

Page 132



**NEW** Workwear Graphic 1889 Accent Long-Sleeve T-Shirt 102279

Page 133



**NEW** Workwear Graphic Fall Hunting Long-Sleeve Pocket T-Shirt 102268

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# NEW PRODUCTS

**NEW** Maddock Graphic  
More Than Just Workwear  
Long-Sleeve T-Shirt 102270

Page 133



**NEW** Maddock Graphic  
Carhartt's Best Friend  
Long-Sleeve Pocket T-Shirt 102271

Page 134



**NEW** Force Extremes™ Signature  
Graphic Hooded Sweatshirt 102314

Page 136



**NEW** Rain Defender®  
Paxton Heavyweight  
Quarter-Zip Sweatshirt 102277

Page 138



**NEW** Rain Defender®  
Avondale Midweight Camo  
3-Season Sweatshirt 102276

Page 139



**NEW** Rain Defender® Avondale  
Midweight Hooded Camo  
Appliqué C Sweatshirt 102275

Page 139



**NEW** Midweight Camo Sleeve  
Logo Hooded Sweatshirt 101763

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**NEW** Haughton Midweight  
Mock-Neck Zip Sweatshirt 102274

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**NEW** Base Force Extremes  
Lightweight Boxer 102345

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# NEW PRODUCTS

**NEW** Base Force Extremes  
Lightweight Boxer Brief 102346

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**NEW** Base Force  
Extremes Lightweight  
Short-Sleeve T-Shirt 101569

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**NEW** Base Force Extremes  
Lightweight Crewneck 102344

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**NEW** Base Force Extremes  
Lightweight Bottom 102352

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**NEW** Base Force Extremes  
Cold Weather Crewneck 102347

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**NEW** Base Force Extremes  
Cold Weather Quarter-Zip 102223

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**NEW** Base Force Extremes  
Cold Weather Bottom 102348

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**NEW** Base Force Extremes  
Super-Cold Weather  
Crewneck 102350

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**NEW** Base Force Extremes  
Cold Weather Camo  
Crewneck 102222

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# NEW PRODUCTS

**NEW** Base Force Extremes  
Cold Weather Camo  
Quarter-Zip 102224

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**NEW** Base Force Extremes  
Cold Weather Camo Bottom 102225

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**NEW** Base Force Extremes  
Super-Cold Weather  
Quarter-Zip 102351

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**NEW** Base Force Extremes  
Super-Cold Weather Bottom 102349

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**NEW** Yukon Quilted  
Base Layer Top 102316

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**NEW** Yukon Quilted  
Base Layer Bottom 102315

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**NEW** Gilliam Quilted Cap 102355

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**NEW** Walden Hat 102292

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**NEW** Camo Watch Hat 102322

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# NEW PRODUCTS

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# NEW PRODUCTS

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Quick Duck® Jacket 102179

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**NEW** Flame-Resistant  
Duck Coverall 102150

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**NEW** Flame-Resistant  
Knit Watch Hat 102178

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**NEW** Flame-Resistant  
Quick Duck® Hood 102183

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**NEW** Force Color Enhanced  
Graphic Long-Sleeve T-Shirt 102181

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# CAMO

## SHORELINE JACKET

101090-914



# RAINWEAR



## Shoreline Vortex Jacket

102081

6.3-ounce, 100% nylon shell · 2.5 layer membrane with Storm Defender® waterproof breathable technology and Rain Defender® durable water repellent · FastDry® with 37.5™ Technology printed lining dries fast to keep your body at its ideal temperature · Fights odors · Full Swing™ engineered design with Rugged Flex® technology through the shoulder and elbow for improved range of motion · Fully taped waterproof seams · Waterproof zippers throughout · Zippered underarms for ventilation · Zippered chest pocket · Hook and loop adjustable cuffs · 2-way volume adjustable hood with draw cord · Draw cord at hem · Triple-stitched seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches

001

Style #/Color  
102081-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

## Shoreline Vapor Jacket

101570

4.8-ounce, 100% nylon shell with Storm Defender® 2.5-layer waterproof breathable membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · Attached hood · Innovative flat-lock hood adjustment · Full-length front zipper with outer and inner storm flaps · Chest pocket with zippered closure covered by a welt · Two lower-front covered slash pockets with zipper closures · Hook-and-loop adjustable cuffs · Triple-stitched main seams · Back length: Large Regular: 30.25 inches; Large Tall: 32.25 inches

010

001

348

062

Style #/Color  
101570-010/Charcoal/Shadow  
101570-001/Black  
101570-348/Bronze Green/Olive  
101570-062/Black/Dark Khaki Digj Camo

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

## Shoreline Vapor Pant

101568

4.8-ounce, 100% nylon shell with Storm Defender® 2.5-layer waterproof breathable membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · Elastic waistband with draw cord and innovative flat-lock adjusters · Right-back pocket with zipper closure · Chap-style double-front construction · Ankle-to-knee leg zippers with storm flaps and gusseted openings · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches

001

Style #/Color  
101568-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



Shoreline Jacket

J162

8.25-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · Polyester mesh lining in body, nylon taffeta lining in sleeves and hood · Snap-on/detachable visored hood with draw-cord adjuster · Heavy-duty front zipper with outer and inner storm flaps · Left-chest map pocket with waterproof zipper closure · Two inside pockets with hook-and-loop closures · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic draw-cord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color  
J162-001/Black  
J162-307/Olive

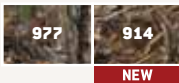
S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Camo Shoreline Jacket

101090

8.25-ounce, camo-printed, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · Polyester mesh lining in body, nylon taffeta lining in sleeves and hood · Snap-on/detachable visored hood with draw-cord adjuster · Heavy-duty front zipper with outer and inner storm flaps · Left-chest map pocket with waterproof zipper closure · Two inside pockets with hook-and-loop closures · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic draw-cord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color  
101090-977/Realtree Xtra®  
101090-914/Realtree Max-5®

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Shoreline Pant

B216

8.25-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · Polyester mesh lining, nylon taffeta lining from the knee down · Elastic waistband with hook-and-loop side adjusters · Chap-style double-front construction · Double knees with cleanout openings that accommodate knee pads · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches



Style #/Color  
B216-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



# RAINWEAR



## Shoreline Bib Overalls

100735

8.25-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully-taped waterproof seams · Polyester mesh lining; nylon taffeta lining from the knee down · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Left-leg hammer loop · Two reinforced back pockets; one patch pocket and one with waterproof zipper closure · Chap-style double-front construction · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 32 inches; Large Tall: 34 inches

**001**

Style #/Color  
100735-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Camo Shoreline Bib Overalls

101498

8.25-ounce, camo-printed, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · Polyester mesh lining; nylon taffeta lining from the knee down · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Left-leg hammer loop · Two reinforced back pockets; one patch pocket and one with waterproof zipper closure · Chap-style double-front construction · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 32 inches; Large Tall: 34 inches

**977** **914**  
**NEW**

Style #/Color  
101498-977/Realtree Xtra®  
101498-914/Realtree Max-5®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Mayne Coat

101076

.35 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Attached hood with adjustable draw-cord closure · Double-front storm placket with inside and outside snap closures · Two lower-front pockets with hook-and-loop closures · Hook-and-loop adjustable cuffs · Back length: Large Regular: 30.75 inches; Large Tall: 32.75 inches

**300** **701**

Style #/Color  
101076-300/Green  
101076-701/Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Mayne Bib Overalls

101075

.35 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Adjustable Carhartt logo suspenders with buckle closure · Snap-adjustable waist and leg openings · Reversible front-to-back design · Inseam: Large Regular: 30 inches; Large Tall: 32 inches



Style #/Color  
101075-300/Green  
101075-701/Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Surrey Coat

100100

.50 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Snap-detachable hood with adjustable draw-cord closure · Double-front storm placket with inside and outside snap closures · Left-chest pocket with hook-and-loop closure · Two lower-front pockets with hook-and-loop closures · Neoprene inner-sleeve cuffs · Reinforced elbows · Back length: Large Regular: 30.75 inches; Large Tall: 32.75 inches



Style #/Color  
100100-300/Green  
100100-701/Yellow  
100100-800/Orange

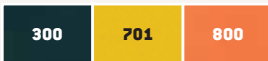
S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Surrey Bib Overalls

100101

.50 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Adjustable Carhartt logo suspenders with buckle closure · Inside bib pocket with zipper closure · Snap-adjustable waist and leg openings · Chap-style double-front · Reinforced seat · Inside knee pad pockets with hook-and-loop closures · Adjustable-length inseams with cut-off seams · Inseam: Large Regular: 30 inches; Large Tall: 32 inches



Style #/Color  
100101-300/Green  
100101-701/Yellow  
100101-800/Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



# RAINWEAR

## Belfast Coat

102082

.65 mm, canvas backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Attached hood with adjustable draw-cord closure · Neoprene inner sleeve cuffs · Double-front storm placket with inside and outside snap closures · Back length: Large Regular, 30.75 inches; Large Tall, 32.75 inches

800

Style #/Color  
102082-800/Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Belfast Bib Overalls

101982

.65 mm, canvas backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Adjustable Carhartt logo suspender with adjustable back closures · Snap adjustable waist and leg · Reversible front-to-back design · Back length: Large Regular, 30 inches; Large Tall, 32 inches

800

Style #/Color  
101982-800/Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL





# BARTLETT JACKET

102285-001

# OUTERWEAR

## NEW Full Swing® Cryder Jacket

102207

8.25-ounce, 59% cotton/39% polyester/2% spandex Quick Duck® with Rain Defender® durable water repellent · 30% lighter and ounce-for-ounce as durable as sandstone · Rugged Flex® durable stretch technology for ease of movement · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under arm · Mock neck collar with zip-through and detachable hood · Two zippered chest pockets · Two lower-hand pockets with hidden snap closure · Internal rib knit storm cuffs with ergonomic-shaped sleeve hem · 80g 3M™ insulation · Adjustable draw cord bottom hem · Drop tail · Triple-stitched main seams · Two-way center front zipper with inner storm flap · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches



029	908
-----	-----

Style #/Color  
102207-029/Shadow  
102207-908/Canyon Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Quick Duck® 3-in-1 Rockwall Jacket

102197

3-in-1 Jacket Shell: 8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter and ounce-for-ounce as durable as sandstone · Mesh lining through the body · Taffeta lining in sleeves · Two-way center-front zipper with interior storm flap · Attached hood · Two chest pockets with flaps and snap closure · Two large lower-front zipper pockets · Two inside pockets · Hook-and-loop adjustable ergonomic-shaped sleeve hem · Drop tail · Bi-swing back · Liner: 100% polyester fleece · Two 100% Carstrong® lower-pockets with fleece lining · Zippered map pocket on chest · Zip-through mock neck · Adjustable draw cord bottom hem · Two interior pockets · Shell back length: Large Regular 31 inches; Large Tall 33 inches · Fleece liner back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches



001	909
-----	-----

Style #/Color  
102197-001/Black  
102197-909/Dark Coffee

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Quick Duck® Jefferson Traditional Jacket

101492

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter and ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation in the body and sleeves · Two-way, center-front zipper with inner storm flap · Mock-neck collar with zip-through · Two chest pockets with flaps and snap closures · Two large lower-front pockets · Two inside pockets · Left-chest interior pocket · Pleated elbows · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Adjustable hem · Drop tail · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 30 inches; Large Tall: 32 inches



001	908	022	307	820
-----	-----	-----	-----	-----

Style #/Color  
101492-001/Black  
101492-908/Canyon Brown  
101492-022/Charcoal  
101492-307/Olive  
101492-820/Blaze Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



3M and Thinsulate are trademarks of 3M.

**Quick Duck® Camo Traditional Jacket**

101444

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter and ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation in the body and sleeves · Two-way, center-front zipper with inner storm flap · Mock-neck collar with zip-through · Two chest pockets with flaps and snap closures · Two large lower-front pockets · Two inside pockets · Left-chest interior pocket · Pleated elbows · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Adjustable hem · Drop tail · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 30 inches; Large Tall: 32 inches



Style #/Color  
101444-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

3M  
**Thinsulate**  
INSULATION



**Quick Duck® Jefferson Active Jac**

101493

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter and ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation in the body and sleeves · Attached quilt-lined hood with draw-cord closure · Map pocket on left-chest · Two inside pockets · Left-chest interior pocket · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches



Style #/Color  
101493-001/Black  
101493-908/Canyon Brown  
101493-307/Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

3M  
**Thinsulate**  
INSULATION



3M and Thinsulate are trademarks of 3M.

**Quick Duck® Livingston Jacket**

101441

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter and ounce-for-ounce as durable as sandstone · Fleece lining over 80g 3M™ Thinsulate™ Insulation in body; nylon taffeta quilted to 80g 3M™ Thinsulate™ Insulation in sleeves · Full-length center front zipper with inside storm flap · Snap-on/detachable hood with draw-cord adjuster · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Left-chest pocket · Pleated elbows · Snap-adjustable cuffs · Drop tail · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color  
101441-001/Black  
101441-022/Charcoal  
101441-909/Dark Coffee

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

3M  
**Thinsulate**  
INSULATION



3M and Thinsulate are trademarks of 3M.

# OUTERWEAR

## Quick Duck® Pineville Jacket

100724

11.5-ounce, 59% cotton/39% polyester/2% spandex Quick Duck® canvas bonded to fleece interior with Rain Defender® durable water repellent · Mock-neck collar with zip-thru zipper · Left-chest map pocket with zipper closure · Hook and loop adjustable cuffs · Two lower-front pockets with zipper closures · Adjustable draw-cord waist · Drop tail · Triple stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches



001	909
	NEW

Style #/Color  
100724-001/Black  
100724-909/Dark Coffee

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Quick Duck® Jefferson Vest

101494

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · Work lighter, work smarter, 30% lighter than sandstone, but ounce-for-ounce just as tough · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation · Two way center front zipper with inner storm flap, mock neck collar with zip-through · Two large lower-front pockets · Two inside pockets · Left-chest pocket · Adjustable hem · Drop tail · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches

**3M**  
**Thinsulate**  
INSULATION



001	022	908
-----	-----	-----

Style #/Color  
101494-001/Black  
101494-022/Charcoal  
101494-908/Canyon Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

3M and Thinsulate are trademarks of 3M.

## Quick Duck® Camo Vest

101686

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · Work lighter, work smarter, 30% lighter than sandstone, but ounce-for-ounce just as tough · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation · Two way center front zipper with inner storm flap, mock neck collar with zip-through · Two large lower-front pockets · Two inside pockets · Left-chest pocket · Adjustable hem · Drop tail · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches

**3M**  
**Thinsulate**  
INSULATION



977
-----

Style #/Color  
101686-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Full Swing™ Briscoe Jacket

101980

4.5-ounce, 100% nylon Carstrong® shell fabric, as strong as sandstone duck thanks to Carstrong® fabric · Rain Defender® durable water repellent · FastDry® with 37.5° Technology makes this our fastest-drying lining · Fights odors · Specially designed back vent for additional breathability · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Side seam panel that extends through underarm for ease of movement · Two upper map pockets with zippered closure · One interior pocket · Hook-and-loop adjustable cuffs · Triple-stitched main seams · Back length: Large Regular, 27.5 inches; Large Tall, 29.5 inches



Style #/Color  
 101980-029/Shadow  
 101980-205/Coffee  
 101980-316/Moss

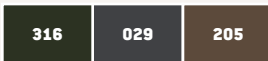
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Briscoe Vest

101978

4.5-ounce, 100% nylon Carstrong® shell fabric, as strong as sandstone duck thanks to Carstrong® fabric · Rain Defender® durable water repellent · FastDry® with 37.5° Technology makes this our fastest-drying lining · Fights odors · 15 pockets including two secured zippered chest pockets · Specially designed back vent for additional breathability · Back length: Large Regular, 26.25 inches; Large Tall, 28.25 inches



Style #/Color  
 101978-316/Moss  
 101978-029/Shadow  
 101978-205/Coffee

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Denwood Jacket

102233

9.4-ounce, 90% nylon/10% spandex, bonded to 100% poly grid textured fleece · Rugged Flex® durable stretch technology for ease of movement · Rain Defender® durable water repellent · Wind Fighter™ technology tames the wind · Left-chest map pocket · Two lower-front pockets with zipper closure · Hook-and-loop adjustable cuffs · Mock-neck collar · Center-front zipper with chin protector · Adjustable draw-cord bottom hem · Easy-grip zipper pulls · Drop tail · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches



Style #/Color  
 102233-001/Black  
 102233-022/Charcoal  
 102233-909/Dark Coffee  
 102233-476/Dark Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



# OUTERWEAR



## NEW Denwood Vest

102219

9.4-ounce, 90% nylon/10% spandex, bonded to 100% poly grid textured fleece · Rugged Flex® durable stretch technology for ease of movement · Rain Defender® durable water repellent · Wind Fighter™ technology tames the wind · Left-chest map pocket · Two-lower front pockets with zipper closure · Mock neck collar · Center-front zipper with chin protector · Adjustable draw-cord bottom hem · Easy-grip zipper pulls · Drop tail · Back length: Large Regular: 29 inches; Large Tall: 31 inches

**001**    **022**

Style #/Color  
102219-001/Black  
102219-022/Charcoal

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Workman Jacket

101742

7.3-ounce, 100% poly fleece · Polartec® abrasion resistant fleece · Rain Defender® durable water repellent · Rugged Flex® durable stretch technology for ease of movement · Wind resistant · Mock-neck collar · Center front storm flap with chin protector · Left-chest map pocket · Two lower front pockets with zipper closures · Back length: Large Regular: 28 inches; Large Tall: 30 inches

**001**    **316**

Style #/Color  
101742-001/Black  
101742-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## NEW Crowley Jacket

102199

13.9-ounce, 90% nylon/10% spandex with 100% polyester backing · Rain Defender® durable water repellent · Wind Fighter™ technology tames the wind · Rugged Flex® technology for ease of movement · Mock-neck collar · Center-front zipper with chin protector · Left-chest pocket · Two lower-front pockets with zipper closures · Large interior document pocket · Hook-and-loop adjustable cuffs · Adjustable draw cord bottom hem · Drop tail · Triple-stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches

**001**    **022**    **412**    **316**

Style #/Color  
102199-001/Black  
102199-022/Charcoal  
102199-412/Navy  
102199-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



**NEW** Crowley Hooded Jacket

102200

13.9-ounce, 90% nylon/10% spandex with 100% polyester backing · Rain Defender® durable water repellent · Wind Fighter™ technology tames the wind · Rugged Flex® technology for ease of movement · Center-front zipper with chin protector · Left-chest pocket · Two lower-front pockets with zipper closures · Large interior document pocket · Hook-and-loop adjustable cuffs · Adjustable draw cord bottom hem · Drop tail · Triple-stitched main seams · Attached hood · Back Length: Large Regular: 29 inches; Large Tall: 31 inches

001	022
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Style #/Color  
 102200-001/Black  
 102200-022/Charcoal

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



**NEW** Gilliam Jacket

102208

1.75-ounce, 100% nylon Cordura® shell · Rain Defender® durable water repellent · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Lower pockets have hidden snap closure · Hook-and-loop adjustable cuffs · Draw-cord adjustable hem · Triple-stitched main seams · Drop tail · Back length: Large Regular: 29 inches; Large Tall: 31 inches

001	233	316	476
-----	-----	-----	-----

Style #/Color  
 102208-001/Black/Shadow lining  
 102208-233/Peppercorn/Shadow lining  
 102208-316/Moss/Shadow lining  
 102208-476/Dark Blue/Shadow lining

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



**NEW** Gilliam Hooded Jacket

102206

1.75-ounce, 100% nylon Cordura® shell · Rain Defender® durable water repellent · Nylon lining quilted to 100g polyester insulation · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Lower pockets have hidden snap closure · Hook-and-loop adjustable cuffs · Draw-cord adjustable hem · Triple-stitched main seams · Drop tail · Attached hood · Back length: Large Regular: 29 inches; Large Tall: 31 inches

001	039
-----	-----

Style #/Color  
 1022 06-001/Black  
 102206-039/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



# OUTERWEAR



## NEW Gilliam Vest

102286

1.75-ounce, 100% nylon Cordura® shell · Rain Defender® durable water repellent · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Lower pockets have hidden snap closure · Draw cord adjustable hem · Triple-stitched main seams · Drop tail · Back length: Large Regular: 28 inches; Large Tall: 30 inches

001	316	820
-----	-----	-----

Style #/Color  
 102286-001/Black  
 102286-316/Moss  
 102286-820/Blaze Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

## NEW Force Extremes™ Gilliam Jacket

102230

1.75-ounce, 100% nylon Cordura® shell · 37.5° polyester lining with 100g 37.5° polyester insulation that dries faster than you can sweat · Mock-neck collar · Two chest patch pockets with snap closure · Two lower-front zipper pockets · Zippered underarms for ventilation · Carstrong® reinforced sleeve hem and bottom hem · Hook-and-loop adjustable cuffs · Draw-cord adjustable hem · Two inside pockets · Triple-stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches

001
-----

Style #/Color  
 102230-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Woodsville Jacket

101740

Reversible garment · Nylon Side: 1.75-ounce, 100% nylon Cordura® quilted shell with Rain Defender® durable water repellent · 60g poly insulation · Left-chest pocket with zipper closure · Lower pockets · Fleece Side: 3.9-ounce, 100% poly micro-fleece in solid or camouflage pattern · Two chest pockets with snaps and flap closures · Two large lower-front pockets · Drop-tail hem with draw-cord adjuster · Elastic cuff · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches

820	001	234	312	267
NEW		NEW	NEW	

Style #/Color  
 101740-820/Blaze Orange/Realtree Xtra® lining  
 101740-001/Black/Realtree Xtra® lining  
 101740-234/Peppercorn/Navy lining  
 101740-312/Moss/Dark Khaki lining  
 101740-267/Driftwood/Realtree Max-5® lining

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Rockford Jacket

100247

4.25-ounce 100% nylon oxford with Rain Defender® durable water repellent · Polyester mesh lining in body, taffeta lining in sleeves · Attached hood with draw-cord adjuster · Two chest pockets with flaps and snap closure · Left-chest pocket · Two lower-front pockets · Inside pocket with hook-and-loop closure · Snap-adjustable cuffs · Draw-cord adjustable hem · Triple-stitched main seams · Back length: Large Regular: 30.25 inches; Large Tall: 32.25 inches

001	308
-----	-----

Style #/Color  
100247-001/Black  
100247-308/Breen

S	M	L	XL	2XL	3XL	4XL	5XL	6XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

REGULAR  
TALL



Duck Chore Coat

C001

12-ounce, firm-hand, 100% ring-spun cotton duck · Blanket lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Button-front closure · Two rivet-reinforced chest pockets · Inside pocket · Two rivet-reinforced, lower-front pockets · Split-back construction · Pleated bi-swing back · Metal rivets at vital stress points · Triple-stitched main seams · Back length: Large Regular: 31.25 inches; Large Tall: 33.25 inches

BRN	BLK
-----	-----

Style #/Color  
C001-BRN/Carhartt Brown  
C001-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

REGULAR  
TALL



Duck Traditional Coat

C003

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass center-front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flap and hook-and-loop closure · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 31.25 inches; Large Tall: 33.25 inches

BLK	BRN	DNY
-----	-----	-----

Style #/Color  
C003-BLK/Black  
C003-BRN/Carhartt Brown  
C003-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL
●	●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●	●

REGULAR  
TALL



# OUTERWEAR



## Duck Detroit Jacket

J001

12-ounce, firm-hand, 100% ring-spun cotton duck · Blanket lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Inside pocket · Two lower-front pockets · Snap-adjustable cuffs and waist · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 26.25 inches; Large Tall: 28.25 inches



Style #/Color  
 J001-BLK/Black  
 J001-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



## Duck Traditional Jacket

J002

12-ounce, firm-hand 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Brass center-front zipper plus storm flap with hook-and-loop closure · Two large lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 27 inches; Large Tall: 29 inches



Style #/Color  
 J002-BLK/Black  
 J002-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



## Quilted-Flannel-Lined Duck Active Jac

J140

12-ounce, firm-hand, 100% ring-spun cotton duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel-lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color  
 J140-BLK/Black  
 J140-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

J140-GVL/Gravel  
 J140-DNY/Dark Navy  
 J140-RED/Red  
 J140-BLZ/Blaze Orange

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

**Thermal-Lined Duck Active Jac**

J131

12-ounce, firm-hand, 100% ring-spun cotton duck · Polyester thermal lining · Attached thermal-lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color  
J131-BRN/Carhartt Brown  
J131-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL

J131DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



**Duck Vest**

V01

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Brass center-front zipper with inside storm flap · Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail · Triple stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color  
V01-BLK/Black  
V01-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL

V01-BLZ/Blaze Orange

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR



**NEW Full Swing™ Armstrong Jacket**

102359

12-ounce, 100% cotton sandstone duck · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Rugged Flex® stretch sherpa lining in upper body and fleece lining in lower body · Corduroy-trimmed collar with under-collar snaps for optional hood · Inside storm flap · Left-chest pocket with zipper · Two lower-front pockets · Internal rib-knit storm cuffs with ergonomic shaped sleeve hem · Inside pocket with hook-and-loop closure and zipper · Bottom hem bungee · Triple-stitched main seams · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches



Style #/Color  
102359-001/Black  
102359-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



# OUTERWEAR



## NEW Full Swing™ Armstrong Active Jac

102360

12-ounce, 100% cotton sandstone duck · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Rugged Flex® stretch sherpa lining in upper body and fleece lining in lower body · Attached, fleece-lined hood with adjustable draw-cord closure · Left-chest pocket with zipper · Two lower-front pockets · Internal rib-knit storm cuffs with ergonomic shaped sleeve hem · Inside pocket with hook-and-loop closure and zipper · Rib-knit waistband · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color  
102360-001/Black  
102360-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Full Swing™ Caldwell Jacket

102358

10-ounce stretch sandstone, 98% cotton/2% spandex, nylon taffeta quilted to 80g 3M™ Thinsulate™ insulation · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Carstrong® durable reinforced cuff and hem · Antique nickel zipper with interior and exterior storm flaps · Center-front snap closure · Corduroy collar · Left-chest pocket with zipper · Two lower-front pockets · Internal rib-knit storm cuffs · Drop-tail hem · Bottom hem bungee · Detachable hood · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches



Style #/Color  
102358-029/Shadow  
102358-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Sandstone Traditional Coat

C26

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass center front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flap and hook-and-loop closure · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 30.5 inches; Large Tall: 32.5 inches



Style #/Color  
C26-DKB/Dark Brown  
C26-MOS/Moss  
C26-BLK/Black  
C26-211/Carhartt Brown  
C26-GVL/Gravel  
C26-MDT/Midnight

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Ridge Coat

C61

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Contrasting-color collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Two lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 32.5 inches; Large Tall: 34.5 inches



Style #/Color  
 C61-DKB/Dark Brown  
 C61-BLK/Black  
 C61-FRB/Frontier Brown  
 C61-MOS/Moss  
 C61-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Canyon Coat

101683

12-ounce, 100% cotton sandstone duck · Brushed polyester quilted to mid-weight polyester lining in body; quilted-nylon lining in sleeves · Two way center front zipper with inner and outer storm flap and snap closure · Corduroy trimmed collar with under collar snaps for optional hood · Two chest pockets and left-chest map pocket, Two interior pockets · Two large lower-front double pockets with top entry and side hand warmer entry · Split at side seams with snap closure · Draw-cord adjustable waist · Inner sleeve rib-knit storm cuffs, Carstrong™ reinforced cuffs · Triple-stitched main seams · Back length: Large Regular: 33 inches; Large Tall: 35 inches



Style #/Color  
 101683-903/Frontier Brown  
 101683-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Quilted-Flannel-Lined Sandstone Active Jac

J130

12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 28.125 inches; Large Tall: 30.125 inches



Style #/Color  
 J130-DKB/Dark Brown  
 J130-211/Carhartt Brown  
 J130-MOS/Moss  
 J130-BLK/Black  
 J130-FRB/Frontier Brown  
 J130-GVL/Gravel  
 J130-MDT/Midnight  
 J130-LBR/Light Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



# OUTERWEAR



## Sierra Jacket

J141

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Attached sherpa-lined hood with draw-cord closure · Left-chest pocket with zipper closure · Two inside pockets · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color  
 J141-DKB/Dark Brown  
 J141-BLK/Black  
 J141-MOS/Moss/Black accents  
 J141-029/Shadow/Black accents  
 J141-211/Carhartt Brown  
 J141-LBR/Light Brown

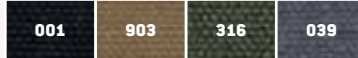
S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



## NEW Bartlett Jacket

102285

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Polyester twill-trimmed cuffs · Attached hood with adjustable draw cord closure · Center front zipper with inner and outer storm flap and snap closure · Two inside pockets · Two chest pockets with snap and flap closure · Two lower front pockets · Pleated elbows · Inner-sleeve rib knit storm cuffs · Pleated bi-swing back · Drop tail · Adjustable draw cord bottom hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color  
 102285-001/Black  
 102285-903/Frontier Brown  
 102285-316/Moss  
 102285-039/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Berwick Jacket

101230

12-ounce, 100% cotton sandstone duck · Fleece lining in body; nylon taffeta in sleeves · Full-length center front zipper · Storm flap with snap closure · Self-collar with under-collar snaps for optional hood · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Two chest pockets with flap and snap closure · Carstrong™ reinforced, snap-adjustable cuffs · Self-fabric reinforced drop tail · Pleated bi-swing back · Triple-stitched main seams · Metal rivets at vital stress points · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches



Style #/Color  
 101230-001/Black  
 101230-211/Carhartt Brown  
 101230-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

**Bankston Jacket**

101228

12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Two inside pockets · Two lower-front pockets · Left-chest pocket · Pleated elbows · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color

101228-201/Dark Brown

101228-235/Light Brown

101228-001/Black

101228-403/Midnight

101228-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



**Sandstone Detroit Jacket**

J97

12-ounce, 100% cotton sandstone duck · Blanket lining in body, quilted-nylon lining in sleeves · Contrasting-color collar · Left-chest pocket with zipper closure · Two lower-front pockets · Inside pocket · Snap-adjustable cuffs and waist · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 25.5 inches; Large Tall: 27.5 inches



Style #/Color

J97-DKB/Dark Brown

J97-GVL/Gravel

J97-BLK/Black

J97-MOS/Moss

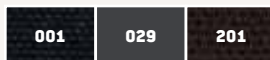
S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



**Knoxville Vest**

101687

12-ounce, 100% sandstone duck · Fleece lining in body and hood · Attached hood with draw-cord adjustment · Two inside pockets · Left chest map pocket · Two lower front pockets · Drop tail hem · Tripled-stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches



Style #/Color

101687-001/Black

101687-029/Shadow/Black accents

101687-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



# OUTERWEAR

## Sandstone Vest

V02



12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Brass center-front zipper with inside storm flap · Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail · Triple stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches



Style #/Color  
 V02-DKB/Dark Brown  
 V02-211/Carhartt Brown  
 V02-029/Shadow  
 V02-MDT/Midnight

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

## Rugged Vest

V26



12-ounce, 100% cotton sandstone duck · Sherpa-lined · Two sherpa-lined lower-front pockets · Two inside pockets · Antique brass center-front zipper · Drop tail · Triple stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches



Style #/Color  
 V26-BLK/Black  
 V26-DKB/Dark Brown  
 V26-FRB/Frontier Brown  
 V26-MOS/Moss  
 V26-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

## Mock-Neck Vest

V33



12-ounce, 100% cotton sandstone duck · Sherpa lining · Map pocket on left-chest with zipper closure · Two large, sherpa-lined front pockets · Two inside pockets · Drop tail · Triple-stitched main seams · Back length: Large Regular 27.25 inches; Large Tall: 29.25 inches



Style #/Color  
 V33-DKB/Dark Brown  
 V33-GVL/Gravel  
 V33-211/Carhartt Brown  
 V33-355/Moss/Black lining  
 V33-239/Light Brown/Black lining

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

**NEW Full Swing™ Camo Active Jac**

102205

12-ounce, 100% cotton duck with Realtree Xtra® pattern · Polyester fleece lining through body · Midweight quilted lining through the sleeves · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Attached fleece-lined hood with adjustable draw-cord closure · Left-chest pocket with zipper · Two lower-front pockets · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Inside pocket with hook-and-loop closure and zipper · Rib-knit waistband · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color  
102205-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



**Quilted-Flannel Lined Camo Active Jac**

J221

12-ounce, 100% cotton duck with camouflage pattern · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with draw-cord closure · Two large lower-front pockets · Two inside pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color  
J221-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



**Camo Sierra Jacket**

101229

12-ounce, 100% cotton duck with Realtree Xtra® pattern · Sherpa lining in body, quilted-nylon lining in sleeves · Attached sherpa-lined hood with draw-cord closure · Left-chest pocket with zipper closure · Two inside pockets · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color  
101229-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL

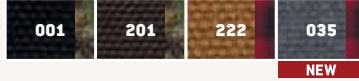


# OUTERWEAR

## Huntsman Active Jac

101074

12-ounce, 100% cotton washed duck · Quilted-flannel lining with printed pattern in body, quilted-nylon lining in sleeves · Attached quilted-flannel-lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color  
 101074-001/Black/Camo lining  
 101074-201/Dark Brown/Camo lining  
 101074-222/Carhartt Brown/Dark Crimson Plaid lining  
 101074-035/Gravel/Dark Crimson Plaid lining

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Yukon Coat

C55

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional 102364 Yukon Hood · Two chest pockets · Two inside pockets · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Inside draw cord at waist · Split-back construction · Pleated bi-swing back enhances movement · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches



Style #/Color  
 C55-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



## Yukon Active Jac

J133

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Attached, quilt-lined hood with adjustable draw cord closure · Two inside pockets · Two lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color  
 J133-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL





# TWILL LONG-SLEEVE WORK SHIRT

S224-NVY



**Twill Work Pant**

B290

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric · Releases stains with Stain Breaker® technology · Permanent crease · Sits above the waist · Relaxed seat and thigh · Two back welt pockets with button closures · Straight leg opening



Style #/Color  
 B290KHI/Khaki  
 B290-NVY/Navy  
 B290-BLK/Black

		WAIST																		
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	56	58
INSEAM	28																			
	30																			
	32																			
	34																			
	36																			



**Twill Short-Sleeve Work Shirt**

S223

5.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker® technology · Spread collar with a separate band and button closure · Two chest pockets with mitered flaps and button closures · Square bottom · Dyed-to-match buttons



Style #/Color  
 S223-NVY/Navy  
 S223-BLK/Black  
 S223-KHI/Khaki

		S	M	L	XL	2XL	3XL	4XL	5XL	
	REGULAR									
	TALL									



**Twill Long-Sleeve Work Shirt**

S224

5.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker® technology · Spread collar with a separate band and button closure · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Square bottom · Dyed-to-match buttons



Style #/Color  
 S224-BLK/Black  
 S224-NVY/Navy  
 S224-KHI/Khaki

		S	M	L	XL	2XL	3XL	4XL	5XL	
	REGULAR									
	TALL									



# TWILL WORKWEAR

## Twill Work Jacket

J293



8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric with Stain Breaker® technology that releases stains · Midweight-quilt lining in body, nylon lining in sleeves · Spread collar · Inside pocket · Two lower-front pockets · Snap-adjustable cuffs · Pleated bi-swing back · Triple-stitched main seams · Back Length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color  
 J293-BLK/Black  
 J293-NVY/Navy  
 J293-DKG/Dark Gray

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



**RIPSTOP  
CARGO  
WORK PANT  
FLANNEL LINED**

102287-039



# LINED PANTS

## NEW Ripstop Cargo Work Pant / Flannel-Lined

102287

9.25-ounce, 100% cotton ripstop fabric · 3.8-ounce, 100% cotton flannel lining · Sits at the waist · Relaxed seat and thigh · Cordura®-lined front ledge pockets · Cordura®-lined back pockets · Comfortable gusseted crotch · Double-front with cleanout openings for knee pads · Two large cargo pockets · Multiple utility pockets · Straight leg opening

**R**



Style #/Color  
102287-039/Gravel  
102287-316/Moss

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•					
	34			•	•	•	•	•	•	•	•	•	•	•					
	36			•	•	•	•	•	•	•	•	•	•	•					



## Washed Twill Dungaree / Flannel-Lined

100070

9.25-ounce, 100% cotton ring-spun peached twill · 3.8-ounce, 100% cotton flannel lining · Sits at the waist · Relaxed seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

**R**



Style #/Color  
100070-253/Dark Khaki  
100070-301/Army Green

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•					
	34			•	•	•	•	•	•	•	•	•	•	•					
	36			•	•	•	•	•	•	•	•	•	•	•					



## Washed-Duck Work Dungaree / Flannel-Lined

B111

12-ounce, 100% ring-spun cotton duck · 3.8-ounce, 100% cotton flannel lining · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

**LO**



Style #/Color  
B111-BLK/Black  
B111-MOS/Moss  
B111-BRN/Carhartt Brown  
B111-GVL/Gravel

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•					
	34			•	•	•	•	•	•	•	•	•	•	•					
	36			•	•	•	•	•	•	•	•	•	•	•					



# LINED PANTS

## Relaxed-Fit Straight-Leg Jean / Flannel-Lined

B172

15-ounce, 100% cotton denim · 3.8-ounce, 100% cotton flannel lining · Sits above the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening



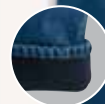
Style #/Color  
B172DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

## Relaxed-Fit Straight-Leg Jean / Fleece-Lined

B155

15-ounce, 100% cotton denim · 100% polyester black fleece lining · Sits above the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening



Style #/Color  
B155DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



# HOLTER JEAN

RELAXED FIT

101483-980

# 5-POCKET & WORK JEANS



## Straight/Traditional-Fit Elton Jean

101496

12.5-ounce, 82% cotton/18% polyester denim · Sits at the waist · Slim seat and thigh · Ounce-for-ounce as durable as 15-oz denim · Stronger sewn-on-seam belt loops · Straight leg opening

**ST**



Style #/Color  
101496-420/Trailblazer

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

## Relaxed-Fit Holter Jean

101483

12.5-ounce, 82% cotton/18% polyester denim · Sits at the waist · Relaxed seat and thigh · Ounce-for-ounce as durable as 15-ounce · Stronger sewn-on-seam belt loops · Straight leg opening

**R**



Style #/Color  
101483-968/Bedrock  
101483-980/Frontier

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

## B320 Relaxed Straight Jean

B320

11.75-ounce, 100% cotton ring-spun denim · Sits slightly below the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

**R**



Style #/Color  
B320-WTB/Weathered Blue  
B320-990/Pioneer Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

# FIVE-POCKET & WORK JEANS

## B325 Loose/Original-Fit Straight-Leg Jean

B325

11.75-ounce, 100% cotton ring-spun denim · Sits slightly below the waist · Full seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

**L****O**



Style #/Color  
B325-WRB/Worn In Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36					•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Relaxed-Fit Tapered-Leg Jean

B17

15-ounce, 100% cotton denim · Sits above the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Tapered leg opening

**R**



Style #/Color  
B17-DST/Darkstone  
B17-STW/Stonewash

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	28					•	•	•	•	•	•	•	•	•	•	•	•	•	•
	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36					•	•	•	•	•	•	•	•	•	•	•	•	•	•
38						•	•	•	•	•	•	•	•	•	•	•	•	•	



## Relaxed-Fit Straight-Leg Jean

B160

15-ounce, 100% cotton denim · Sits above the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

**R**



Style #/Color  
B160-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36					•	•	•	•	•	•	•	•	•	•	•	•	•	•



# FIVE-POCKET & WORK JEANS



## Relaxed-Fit Straight-Leg Jean

B460

15-ounce, 100% cotton denim · Sits at the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening



Style #/Color  
B460-DVB/Dark Vintage Blue  
B460-LVB/Light Vintage Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				*	*	*	*	*	*	*	*	*	*	*	*	*		
	32			*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	
	34			*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	
	36			*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	



## Relaxed-Fit Carpenter Jean

B171

15-ounce, 100% cotton denim · Sits above the waist · Relaxed seat and thigh · Ruler pocket · Right-leg cell-phone pocket · Two hammer loops · Stronger sewn-on-seam belt loops · Straight leg opening



Style #/Color  
B171-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				*	*	*	*	*	*	*	*	*	*	*	*	*		
	32			*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	
	34			*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	
	36			*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	



## Straight/Traditional-Fit Tapered-Leg Jean

B18

15-ounce, 100% cotton denim · Sits above the waist · Slim seat and thigh · Stronger sewn-on-seam belt loops · Tapered leg opening



Style #/Color  
B18-STW/Stonewash  
B18-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				*	*	*	*	*	*	*	*	*	*	*	*	*		
	32			*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	
	34			*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	
	36			*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	

# FIVE-POCKET & WORK JEANS

## Straight/Traditional-Fit Straight-Leg Jean

B480

15-ounce, 100% cotton denim · Sits at the waist · Slim seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

**ST**



Style #/Color  
B480-DPS/Deepstone

INSEAM	WAIST																	
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30																		
32																		
34																		
36																		



## Loose/Original-Fit Work Dungaree

B13

11.75-ounce, 100% cotton washed denim · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

**LO**



Style #/Color  
B13-DST/Darkstone  
B13-DPS/Deepstone  
B13-STW/Stonewash

INSEAM	WAIST																	
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
28																		
30																		
32																		
34																		
36																		



## Relaxed-Fit Double-Front Washed Logger

101609

15-ounce, 100% cotton washed denim · Sits at the waist · Relaxed seat and thigh · Double front with clean openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

**R**



Style #/Color  
101609-415/Dark Vintage Blue

INSEAM	WAIST																	
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30																		
32																		
34																		
36																		



# FIVE-POCKET & WORK JEANS



## Loose/Original-Fit Double-Front Washed Logger

B73

LO

15-ounce, 100% cotton washed denim · Sits slightly above the waist · Full seat and thigh and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
B73-DST/Darkstone

		WAIST																
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•				
	32	•	•	•	•	•	•	•	•	•	•	•	•	•				
	34			•	•	•	•	•	•	•	•	•	•	•				
	36				•	•	•	•	•	•	•	•	•	•				



## Loose/Original-Fit Signature Denim Dungaree

B237

LO

15-ounce, 100% cotton denim · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
B237-DST/Darkstone

		WAIST																
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•				
	32			•	•	•	•	•	•	•	•	•	•	•				
	34			•	•	•	•	•	•	•	•	•	•	•				
	36				•	•	•	•	•	•	•	•	•	•				



## Loose/Original-Fit Double-Front Logger

B07

LO

15-ounce, rigid, 100% cotton denim · Sits above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
B07DNM/Denim

		WAIST																
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•				
	32			•	•	•	•	•	•	•	•	•	•	•				
	34			•	•	•	•	•	•	•	•	•	•	•				
	36				•	•	•	•	•	•	•	•	•	•				



**FULL SWING™**  
**CRYDER**  
**DUNGAREE**

101709-257

# WORK PANTS



## Force Tappen Cargo Pant

101148

**R**

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · FastDry® fabric technology that wicks away moisture for comfort · Stain Breaker® technology releases stains · Comfortable gusseted crotch · Articulated knees enhance ease of movement · Hidden hook-and-loop back pocket flaps and cargo flaps · Stronger sewn-on-seam belt loops · Right leg zipper secured side cargo pocket · Straight leg opening



Style #/Color  
 101148-039/Gravel  
 101148-257/Yukon  
 101148-232/Tan  
 101148-301/Army Green

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Canvas Work Dungaree

B151

**LO**

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Right-leg utility band · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
 B151-LBR/Light Brown  
 B151-TAN/Tan  
 B151-DKH/Dark Khaki  
 B151-FAT/Fatigue  
 B151-BLK/Black  
 B151-NRV/Navy

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

## NEW Full Swing™ Cryder Dungaree

101709

**R**

8-ounce, 59% cotton/39% polyester/2% spandex Quick Duck® · Rain Defender® durable water repellent · 30% lighter and ounce-for-ounce as durable as sandstone · Sits at the waist · Relaxed seat and thigh · Comfortable gusseted crotch · Reinforced front slash pockets · Articulated knees with 4-way stretch piecing enhance ease of movement · Reinforced inset back pockets with secured flaps · Reinforced back kick panels · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening



Style #/Color  
 101709-029/Shadow  
 101709-257/Yukon

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



**NEW Rugged Flex® Rigby Dungaree**

102291

8-ounce, 98% cotton/2% spandex canvas · Sits at the waist · Relaxed seat and thigh  
 · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening



Style #/Color  
 102291-039/Gravel  
 102291-253/Dark Khaki  
 102291-305/Peat

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•					
	34			•	•	•	•	•	•	•	•	•	•	•					
	36			•	•	•	•	•	•	•	•	•	•	•					



**NEW Rugged Flex® Rigby Camo Dungaree**

102288

8-ounce, 98% cotton/2% spandex canvas · Sits at the waist · Relaxed seat and thigh  
 · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening



Style #/Color  
 102288-977/Realtree Xtra®

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•					
	34			•	•	•	•	•	•	•	•	•	•	•					
	36			•	•	•	•	•	•	•	•	•	•	•					



**Canvas Khaki**

B299

8.5-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh  
 · Cell phone pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
 B299-GKH/Golden Khaki  
 B299-MUS/Mushroom

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•					
	34			•	•	•	•	•	•	•	•	•	•	•					
	36			•	•	•	•	•	•	•	•	•	•	•					



# WORK PANTS



## Canvas Carpenter Jean

B159

8.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Cell phone pocket and utility pocket · Two hammer loops · Stronger sewn-on-seam belt loops · Straight leg opening

**LO**



Style #/Color  
 B159-CHR/Charcoal  
 B159-MUS/Mushroom  
 B159-GKH/Golden Khaki  
 B159-DMS/Dark Moss

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•				
	32			•	•	•	•	•	•	•	•	•	•	•	•				
	34			•	•	•	•	•	•	•	•	•	•	•	•				
	36			•	•	•	•	•	•	•	•	•	•	•	•				



## Twill Work Pant

B290

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker® technology · Permanent crease · Sits above the waist · Relaxed seat and thigh · Two back welt pockets with button closures · Straight leg opening

**R**



Style #/Color  
 B290KHI/Khaki  
 B290-NVY/Navy  
 B290-BLK/Black

		WAIST																		
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	56	58
INSEAM	28																			
	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Rugged Cargo Pant

100272

9-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh · Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps on back pocket flaps · Stronger sewn-on-seam belt loops · Straight leg opening

**R**



Style #/Color  
 100272-253/Dark Khaki  
 100272-039/Gravel  
 100272-232/Tan  
 100272-301/Army Green

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•				
	32			•	•	•	•	•	•	•	•	•	•	•	•				
	34			•	•	•	•	•	•	•	•	•	•	•	•				
	36			•	•	•	•	•	•	•	•	•	•	•	•				

Washed Twill Dungaree

B324

9.25-ounce, 100% cotton ring-spun peached twill · Sits at the waist · Relaxed seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
 B324-DKH/Dark Khaki  
 B324-DFE/Dark Coffee  
 B324-ARG/Army Green  
 B324-BLK/Black  
 B324-FDK/Field Khaki

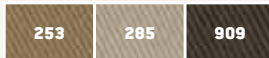
		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•					
	34			•	•	•	•	•	•	•	•	•	•	•					
	36			•	•	•	•	•	•	•	•	•	•	•					



Rugged Work Khaki

100095

9.25-ounce 100% cotton ring-spun peached twill · Sits at the waist · Relaxed seat and thigh · Cell phone pocket on right leg · Two back welt pockets · Stronger sewn-on-seam belt loops · Straight leg opening



Style #/Color  
 100095-253/Dark Khaki  
 100095-285/Field Khaki  
 100095-909/Dark Coffee

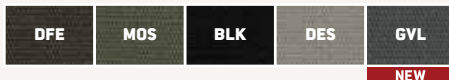
		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•					
	34			•	•	•	•	•	•	•	•	•	•	•					
	36			•	•	•	•	•	•	•	•	•	•	•					



Ripstop Cargo Work Pant

B342

9.25-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · Cordura®-lined front ledge pockets · Cordura®-lined back pockets · Comfortable gusseted crotch · Double-front with cleanout openings for knee pads · Two large cargo pockets · Multiple utility pockets · Straight leg opening



Style #/Color  
 B342-DFE/Dark Coffee  
 B342-MOS/Moss  
 B342-BLK/Black  
 B342-DES/Desert  
 B342-GVL/Gravel

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•					
	34			•	•	•	•	•	•	•	•	•	•	•					
	36			•	•	•	•	•	•	•	•	•	•	•					



# WORK PANTS

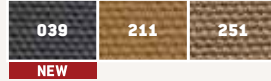


## Washed Duck Relaxed-Fit Dungaree

101710

**R**

12-ounce, 100% cotton ring-spun washed duck · Sits at the waist · Relaxed seat and thigh · Multiple tool pockets · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
 101710-039/Gravel  
 101710-211/Carhartt Brown  
 101710-251/Desert

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•					
	34			•	•	•	•	•	•	•	•	•	•	•					
	36					•	•	•	•	•	•	•	•	•					



## Washed-Duck Work Dungaree

B11

**LO**

12-ounce, 100% cotton ring-spun washed duck · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
 B11-MOS/Moss  
 B11-BRN/Carhartt Brown  
 B11-BLK/Black  
 B11-DES/Desert  
 B11-MDT/Midnight  
 B11-PTB/Petrol Blue  
 B11-DKB/Dark Brown

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36					•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Camo Dungaree

B235

**LO**

12-ounce, 100% cotton duck · Realtree Xtra® camouflage pattern · Sits slightly above the waist · Full seat and thigh · Right-leg double-tool pocket · Left-leg hammer loop and ruler pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
 B235-977/Realtree Xtra®

		WAIST								
		30	32	33	34	35	36	38	40	42
INSEAM	30			•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•
	36					•	•	•	•	•

Washed-Duck Double-Front Work Dungaree

B136

LO

12-ounce, 100% cotton ring-spun washed duck · Sits slightly above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
 B136-DKB/Dark Brown  
 B136-BLK/Black  
 B136-BRN/Carhartt Brown  
 B136-MOS/Moss  
 B136-GVL/Gravel

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	38	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



Weathered Duck Double-Front Dungaree

100098

R

12-ounce, 100% cotton ring-spun duck · Sits at the waist · Relaxed seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
 100098-211/Carhartt Brown

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	38	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



Firm Duck Double-Front Work Dungaree

B01

LO

12-ounce, firm-hand, 100% cotton ring-spun duck · Sits above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color  
 B01-BLK/Black  
 B01-BRN/Carhartt Brown  
 B01-MOS/Moss  
 B01-GVL/Gravel

		WAIST																		
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	56	58
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	38	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



# WORK PANTS



## NEW Avondale Sweat Pant

102326



10.5-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water repellent · Sits at the waist · Stretch, ribbed waist with interior draw cord for a snug, adjustable fit · Relaxed seat and thigh · Comfortable gusseted crotch · Right leg secured cell phone pocket · Secure zip back pocket · Straight leg opening



Style #/Color  
 102326-001/Black  
 102326-021/Charcoal Heather\*

S	M	L	XL	2XL	3XL	4XL	5XL
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

REGULAR

\*Charcoal Heather fiber content is 70% cotton/30% polyester.

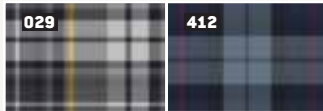


## NEW Snowbank Flannel Pant

102284



5.5-ounce, 100% cotton brushed flannel · Sits at the waist · Stretch, ribbed waist with exterior draw cord for a snug, adjustable fit · Relaxed seat and thigh · Back dungaree pocket on wearer's right · Straight leg opening



Style #/Color  
 102284-029/Shadow  
 102284-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

REGULAR



**RUGGED  
CARGO  
DONLEY SHORT**

101972-253

# SHORTS



## Ardmore Khaki Short

101167

8-ounce, 100% cotton canvas · Sits at the waist · Relaxed seat and thigh  
 · Right leg cell phone pocket · Stronger sewn-on seam belt loops · 10-inch inseam

**R**

**10**



Style #/Color  
 101167-232/Tan  
 101167-039/Gravel

WAIST													
28	29	30	31	32	33	34	36	38	40	42	44	48	50



## Washed Twill Dungaree Short

100245

9.25-ounce, 100% cotton ring-spun twill · Sits at the waist · Relaxed seat and thigh  
 · Multiple tool utility pockets · Left-leg hammer loop · Stronger, sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 10-inch inseam

**R**

**10**



Style #/Color  
 100245-909/Dark Coffee  
 100245-285/Field Khaki  
 100245-253/Dark Khaki  
 100245-301/Army Green

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50



## Lightweight-Denim Work Short

B28

11.75-ounce, 100% cotton denim · Sits slightly above the waist · Left-leg hammer loop and ruler pocket · Right-leg double-tool pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 8.5-inch inseam

**LO**

**8.5**



Style #/Color  
 B28STW/Stonewash  
 B28DST/Darkstone  
 B28DPS/Deepstone

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50

# SHORTS

## Tacoma Ripstop Short

100240

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh  
 · Comfortable gusseted crotch · Hidden metal snaps on back pocket flaps · Right-  
 leg cell phone pocket · Stronger sewn-on-seam belt loops · 10-inch inseam

**R**  
10

066	232	301	257
-----	-----	-----	-----

Style #/Color  
 100240-066/Asphalt  
 100240-232/Tan  
 100240-301/Army Green  
 100240-257/Yukon

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
			•	•	•	•	•	•	•	•	•	•		



## Rugged Cargo Short

100277

8-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh  
 · Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps  
 on back pocket flaps · Stronger sewn-on-seam belt loops · 11-inch inseam

**R**  
11

232	253	301	039
-----	-----	-----	-----

Style #/Color  
 100277-232/Tan  
 100277-253/Dark Khaki  
 100277-301/Army Green  
 100277-039/Gravel

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Rugged Cargo Camo Short

100279

8-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh  
 · Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps  
 on back pocket flaps · Stronger sewn-on-seam belt loops · 11-inch inseam

**R**  
11

294	071
-----	-----

Style #/Color  
 100279-294/Rugged Khaki Camo  
 100279-071/Rugged Gray Camo

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
			•	•	•	•	•	•	•	•	•	•		



# SHORTS



## Rugged Cargo Donley Short

101972

8-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh · Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps on back pocket flaps · Stronger sewn-on-seam belt loops · 13-inch inseam

**R**

**13**



Style #/Color  
101972-253/Dark Khaki  
101972-039/Gravel

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
		•	•	•	•	•	•	•	•	•	•	•	•	•



## Canvas Work Short

B147

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Left-leg hammer loop and ruler pocket · Right-leg utility band and tool pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 10-inch inseam

**LO**

**10**



Style #/Color  
B147-LBR/Light Brown  
B147-FAT/Fatigue  
B147-TAN/Tan  
B147-DKH/Dark Khaki  
B147-BLK/Black  
B147-NVY/Navy

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Canvas Cell Phone Work Short

B144

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Left-leg hammer loop and ruler pocket · Right-leg cell phone pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 8.5-inch inseam

**LO**

**8.5**



Style #/Color  
B144-TAN/Tan  
B144-LBR/Light Brown  
B144-APH/Asphalt  
B144-ARG/Army Green

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
		•	•	•	•	•	•	•	•	•	•	•	•	•

# SHORTS

## Washed-Duck Work Short

12-ounce, 100% cotton ring-spun duck · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 8.5-inch inseam

B25

**L0**  
**8.5**



Style #/Color  
B25-MOS/Moss  
B25-DES/Desert  
B25-BRN/Carhartt Brown

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Canvas Utility Short

8.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 11-inch inseam

B278

**L0**  
**11**



Style #/Color  
B278-CHR/Charcoal  
B278-GKH/Golden Khaki

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Ripstop Cargo Work Short

9.25-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · Two Cordura®-lined front-ledge pockets · Two large cargo pockets with flaps and snap closures · Two Cordura®-lined back pockets · Multiple utility pockets · Comfortable gusseted crotch · Stronger sewn-on-seam belt loops · 11-inch inseam

B357

**R**  
**11**



Style #/Color  
B357-MOS/Moss  
B357-DES/Desert  
B357-BLK/Black  
B357-DFE/Dark Coffee

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



# SHORTS



## Force Tappen Cargo Short

101168

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh  
 · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Comfortable gusseted crotch · Hidden hook-and-loop back pocket flaps and cargo flaps · Stronger sewn-on-seam belt loops · Right-leg zipper secured side cargo pocket · 11-inch inseam

**R**

**11**

039	257	232
-----	-----	-----

Style #/Color  
 101168-039/Gravel  
 101168-257/Yukon  
 101168-232/Tan

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50
		*	*	*	*	*	*	*	*	*	*	*	*	*





# QUILT-LINED ZIP-TO-THIGH BIB OVERALLS

R41-BRN



# BIB OVERALLS & COVERALLS

## Quilt-Lined Zip-To-Thigh Bib Overalls

R41

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket with zipper closure · Zipper fly · Two large lower-front pockets · Hammer loops on the left and right legs · Chap-style double front construction · Double knees with cleanout bottoms that can accommodate knee pads · Ankle-to-hip leg zippers with storm flaps and snap closures · Cordura® back-leg kick panels · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points

<b>BLK</b>	<b>BRN</b>	<b>BLZ</b>	<b>DNY</b>
		<b>NEW</b>	<b>NEW</b>

Style #/Color  
 R41-BLK/Black  
 R41-BRN/Carhartt Brown

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	28																	
	30																	
	32																	
	34																	

R41-BLZ/Blaze Orange

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	30																	
	32																	
	34																	

R41-DNY/Dark Navy

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	30																	
	32																	
	34																	



## Arctic-Quilt-Lined Duck Bib Overalls

R03

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points

<b>BLK</b>	<b>BRN</b>
------------	------------

Style #/Color  
 R03-BLK/Black  
 R03-BRN/Carhartt Brown

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	28																	
	30																	
	32																	
	34																	



# BIB OVERALLS & COVERALLS



## Zip-To-Waist Biberalls

R38

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Fully-insulated bib adds upper-body warmth · Two chest pockets with zipper closure · Full-length center-front zipper with storm flap and snap closure · Two large lower-front pockets · Hammer loops and ruler pockets on the right and left legs · Double knees with cleanout bottoms that can accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Two reinforced back pockets · Triple-stitched main seams



Style #/Color  
R38-BRN/Carhartt Brown  
R38-BLK/Black

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	28																	
	30																	
	32																	
	34																	



## Duck Carpenter Bib Overalls

R28

12-ounce, firm-hand, 100% cotton ring-spun duck · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Attached, six-section carpenter nail apron · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Back brush loop and two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color  
R28-BRN/Carhartt Brown

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	30																	
	32																	
	34																	



## Duck Bib Overalls

R01

12-ounce, firm-hand, 100% cotton ring-spun duck · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color  
R01BRN/Carhartt Brown

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	28																	
	30																	
	32																	
	34																	

R01-BLK/Black

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	28																	
	30																	
	32																	
	34																	
	36																	



# BIB OVERALLS & COVERALLS

## Zip-To-Thigh Bib Overalls

R37

12-ounce, firm-hand, 100% ring-spun cotton duck · Adjustable front-elastic suspenders · Bib pocket with zipper closure · Zipper fly · Two large lower-front pockets · Left-and right-leg hammer loops and ruler pockets · Long-wearing, chap-style double-front construction with cleanout bottoms that can accommodate knee pads · Ankle-to-thigh leg zippers · Two reinforced back pockets · Triple-stitched knee seams · Metal rivets at vital stress points



Style #/Color  
R37-BRN/Carhartt Brown  
R37-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 30	•	•	•	•	•	•	•	•	•	•	•	•					
INSEAM 32	•	•	•	•	•	•	•	•	•	•	•	•					
INSEAM 34	•	•	•	•	•	•	•	•	•	•	•	•					
INSEAM 36	•	•	•	•	•	•	•	•	•	•	•	•					



## Quilt-Lined Sandstone Bib Overalls

R27

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to midweight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color  
R27-DKB/Dark Brown  
R27-211/Carhartt Brown  
R27-BLK/Black  
R27-MOS/Moss

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 28			•	•	•	•	•	•	•	•	•	•					
INSEAM 30			•	•	•	•	•	•	•	•	•	•					
INSEAM 32			•	•	•	•	•	•	•	•	•	•					
INSEAM 34			•	•	•	•	•	•	•	•	•	•					



## Sandstone Bib Overalls

R06

12-ounce, 100% cotton sandstone duck · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Back brush loop and two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color  
R06-DKB/Dark Brown  
R06-211/Carhartt Brown

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 30	•	•	•	•	•	•	•	•	•	•	•	•					
INSEAM 32	•	•	•	•	•	•	•	•	•	•	•	•					
INSEAM 34	•	•	•	•	•	•	•	•	•	•	•	•					
INSEAM 36	•	•	•	•	•	•	•	•	•	•	•	•					



Shaded sizes will have price upcharge.

# BIB OVERALLS & COVERALLS



## Double Barrel Bib Overalls

101813

12-ounce, 100% ring-spun cotton weathered duck · Carstrong® durable reinforced double fronts · Carstrong® durable back leg kick panels · Bib pocket with zipper closure · Adjustable front-elastic suspenders · Zipper fly · Two large front pockets · Two large cargo pockets · Carstrong® durable lined front ledge pockets and back pockets · Left-leg hammer loop · Metal rivets at stress points · Triple-stitched main seams



Style #/Color  
101813-211/Carhartt Brown

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	30																	
	32																	
	34																	



## Force Extremes™ Bib Overalls

101981

6-ounce, 53% cotton/47% polyester · FastDry® with 37.5™ Technology dries fast to keep your body at its ideal temperature · Fights odors · Rugged Flex® stretch technology for ease of movement · Carstrong® durable reinforced upper bib and double front with Rain Defender® durable water repellent · Carstrong® kick panels · Multi-compartment bib pocket with zipper closure · Gusseted inseam and articulated knees enhance ease of movement · Carstrong® knife pocket · Carstrong® durable lined front ledge and back pockets · Back cell phone pocket



Style #/Color  
101981-205/Coffee

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	30																	
	32																	
	34																	



## Quilt-Lined Camo Bib Overalls

101226

12-ounce, 100% cotton duck with Realtree® pattern · Nylon quilted to midweight-polyester insulation · Multiple tool and utility pockets · Hammer loop · Ankle-to-knee zippers with protective wind flaps · Double knees with cleanout bottoms that can accommodate knee pads · Triple stitched main seams · Metal rivets at vital stress points · Inseam: Large Short: 29 inches; Large Regular: 31 inches; Large Tall: 33 inches



Style #/Color  
101226-977/Realtree Xtra®

	S	M	L	XL	2XL	3XL	4XL	5XL	
									SHORT
									REGULAR
									TALL

# BIB OVERALLS & COVERALLS

## Washed-Denim Bib Overalls

R07

11.75-ounce, 100% washed cotton denim · High back with adjustable suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Two reinforced back pockets · Triple-stitched main seams



Style #/Color  
R07-DST/Darkstone

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 28	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Denim Bib Overalls

R08

11.75-ounce, rigid, 100% cotton denim · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Two reinforced back pockets · Triple-stitched main seams



Style #/Color  
R08-DNM/Denim

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Yukon Zip-to-Waist Biberalls

R33

Extremes®. Water-repellent, 1000-denier Cordura® nylon shell · Nylon lining quilted to arctic-weight-polyester insulation · Adjustable front-elastic suspenders · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Bar tacks at vital stress points



Style #/Color  
R33-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 28	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



# BIB OVERALLS & COVERALLS



## Yukon Coveralls

X06

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell · Nylon lining quilted to arctic-weight-polyester insulation · Under-collar snaps for optional 102364 Yukon Hood · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-waist, two-way leg zippers with storm flaps and snap closures · Triple-stitched main seams · Under-arm vents



Style #/Color  
X06-BLK/Black

CHEST

34	36	38	40	42	44	46	48	50	52	54	56	58	
													SHORT*
													REGULAR*
													TALL*

\*See pages 201 & 202 for additional coverall sizing information.



## Quilt-Lined Duck Coveralls

X01

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two chest pockets with zipper closure · Rib-knit storm cuffs · Pleated elbows · Left-sleeve pencil slots · Full-length front zipper with storm flap and snap closure · Two large lower-front pockets · Right-leg hammer loop · Ankle-to-waist two-way leg zippers with storm flap and snap closure · Split back construction · Pleated bi-swing back · Triple-stitched main seams



Style #/Color  
X01-BRN/Carhartt Brown

CHEST

34	36	38	40	42	44	46	48	50	52	54	56	58	60	
														SHORT*
														REGULAR*
														TALL*

\*See pages 201 & 202 for additional coverall sizing information.





# OAKMAN WORK SHIRT

S09-224

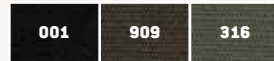


# WOVEN SHIRTS

## Chatfield Ripstop Shirt Jac

101466

**ORIGINAL FIT** 9.25-ounce, 100% cotton ripstop · Quilt lining retains warmth · Matte black finish logo snaps throughout · Two chest pockets with rivet reinforcements · Interior pocket · Two-snap adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams



Style #/Color  
 101466-001/Black  
 101466-909/Dark Coffee  
 101466-316/Moss

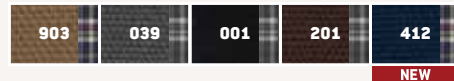
S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR



## Weathered Canvas Shirt Jac

100590

**ORIGINAL FIT** 9-ounce, 100% cotton washed canvas · 4-ounce, 100% cotton flannel lining · Garment washed for soft finish · Antique-finish brass snaps throughout · Two chest pockets with rivet reinforcements · Interior Pocket · Bi-swing back for range of movement · Two-snap adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams



Style #/Color  
 100590-903/Frontier Brown/Navy plaid lining  
 100590-039/Gravel/Carbon Heather plaid lining  
 100590-001/Black/Carbon Heather plaid lining  
 100590-201/Dark Brown/Carbon Heather plaid lining  
 100590-412/Navy/Navy plaid lining

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Wexford Camo Shirt Jac

101462

**ORIGINAL FIT** 10-ounce, 100% cotton canvas with Realtree Xtra® camouflage pattern · Quilt lining retains warmth · Antique-finish brass snaps throughout · Two chest pockets with rivet reinforcements · Interior pocket · Bi-swing back for range of movement · Two-snap adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams



Style #/Color  
 101462-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR



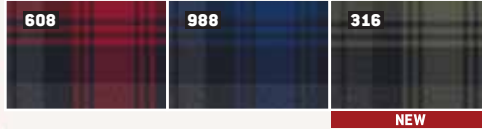
# WOVEN SHIRTS

## Hubbard Sherpa-Lined Shirt Jac

101752



**ORIGINAL FIT** 8.25-ounce, 100% cotton ring-spun flannel · Sherpa lining · Antique nickel snaps throughout · Spread collar · Two chest pockets with flaps and snap closures · Interior chest pocket · Two-button adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams



Style #/Color  
101752-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

101752-316/Moss  
101752-988/Dark Cobalt Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

## NEW Full Swing™ Cryder Shirt Jac

101751



**RELAXED FIT** 8-ounce, 59% cotton/39% polyester/2% spandex Quick Duck® with Rain Defender® durable water repellent · 30% lighter and ounce-for-ounce as durable as sandstone · Rugged Flex® durable stretch technology for ease of movement · Bi-swing back for freedom of movement · Flex Elbow™ with 4-way stretch piecing for additional range of motion · Underarm gusset for added mobility · Fleece lining · Antique nickel snaps throughout · Interior left chest pocket · Two chest pockets with flaps and snap closures · Two large lower front pockets · Two snap adjustable cuffs with extended plackets



Style #/Color  
101751-029/Shadow  
101751-257/Yukon

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



# WOVEN SHIRTS

## NEW Hubbard Plaid Shirt

102215

**ORIGINAL FIT** 8.25-ounce, 100% cotton ring-spun flannel · Spread collar · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 101749



Style #/Color  
 102215-988/Dark Cobalt Blue    102215-029/Shadow  
 102215-224/Dark Cedar        102215-316/Moss  
 102215-301/Army Green        102215-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Hubbard Classic Plaid Shirt

102216

**ORIGINAL FIT** 8.25-ounce, 100% cotton ring-spun flannel · Spread collar · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams



Style #/Color  
 102216-412/Navy  
 102216-026/Carbon Heather

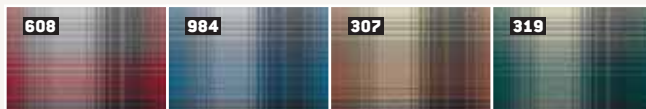
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Trumbull Snap-Front Plaid Shirt

102218

**RELAXED FIT** 5.5-ounce, 100% cotton ring-spun flannel · Button-down collar · Pearl-colored snaps throughout · Two chest pockets with snap closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 101296



Style #/Color  
 102218-608/Dark Crimson  
 102218-984/Stream Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

102218-307/Olive  
 102218-319/Hunter Green

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



# WOVEN SHIRTS

## NEW Trumbull Plaid Shirt

102217

**RELAXED FIT** 5.5-ounce, 100% cotton ring-spun flannel · Button-down collar · Two chest pockets with button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 101747



Style #/Color  
 102217-029/Shadow  
 102217-412/Navy  
 102217-224/Dark Cedar  
 102217-319/Hunter Green  
 102217-235/Light Brown  
 102217-307/Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



## NEW Bellevue Long-Sleeve Shirt

102202

**RELAXED FIT** 5.5-ounce, 100% cotton poplin · Garment washed for a soft finish and reduced shrinkage · Stain Breaker® technology releases stains · Button-down collar · Left-chest pocket · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Replaces 101750



Style #/Color  
 102202-608/Dark Crimson  
 102202-988/Dark Cobalt Blue  
 102202-029/Shadow  
 102202-301/Army Green  
 102202-391/Burnt Olive

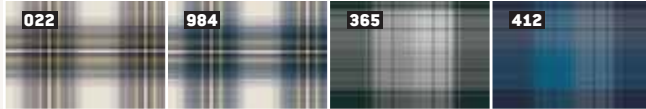
S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



**NEW** Essential Plaid Button-Down Long-Sleeve Shirt

102278

**RELAXED FIT** 4.3-ounce, 100% cotton poplin · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Left chest pocket · Shoulder pleats enhance ease of movement



Style #/Color

102278-022/Charcoal  
102278-365/Canopy Green

S	M	L	XL	2XL	3XL	4XL	5XL	
	●	●	●					REGULAR
●	●	●	●	●	●	●	●	TALL

102278-412/Navy  
102278-984/Stream Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

**Holiday Delivery Colors**

*[Order deadline is 3/7/16; shipping begins 10/1/16]*



Style #/Color

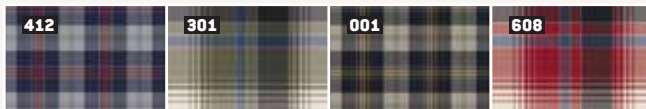
102278-066/Asphalt  
102278-307/Olive  
102278-437/Steel Blue



**NEW** Fort Plaid Long-Sleeve Shirt

102214

**RELAXED FIT** 4.8-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 101756



Style #/Color

102214-001/Black  
102214-301/Army Green  
102214-412/Navy  
102214-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



# WOVEN SHIRTS



## Fort Solid Long-Sleeve Shirt

S202

**RELAXED FIT** 4.8-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams



Style #/Color  
 S202-CBL/Blue Chambray  
 S202-499/Denim Blue Chambray  
 S202-BKC/Black Chambray  
 S202-256/Dark Tan Chambray

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Fort Solid Short-Sleeve Shirt

S200

**RELAXED FIT** 4.8-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams



Style #/Color  
 S200-CBL/Blue Chambray  
 S200-256/Dark Tan Chambray  
 S200-499/Denim Blue Chambray

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Oakman Work Shirt

S09

**ORIGINAL FIT** 8.3-ounce, 100% cotton ring-spun sandstone twill · Micro-sanded and garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-needle stitched main seams



Style #/Color  
 S09-MOS/Moss  
 S09-DKB/Dark Brown  
 S09-MDT/Midnight

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

S09-GVL/Gravel  
 S09-266/Cottonwood  
 S09-224/Dark Cedar  
 S09-MRH/Marsh

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

# WOVEN SHIRTS

## Foreman Solid Long-Sleeve Work Shirt

101554

**RELAXED FIT** 4.7-ounce 98% cotton/2% spandex canvas · Stain Breaker® technology releases stains · Rugged Flex® technology for ease of movement · Button down collar · Two expandable, pleated chest pockets with button closures · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 100091



Style #/Color  
 101554-412/Navy  
 101554-253/Dark Khaki  
 101554-316/Moss  
 101554-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Foreman Solid Short-Sleeve Work Shirt

101555

**RELAXED FIT** 4.7-ounce 98% cotton/2% spandex canvas · Stain Breaker® technology releases stains · Rugged Flex® technology for ease of movement · Button down collar · Two expandable, pleated chest pockets with button closures · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 101157/100149



Style #/Color  
 101555-412/Navy  
 101555-001/Black  
 101555-253/Dark Khaki  
 101555-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



## **NEW** Rugged Flex® Patten Denim Shirt

102257

**RELAXED FIT** 7-ounce, 98% cotton/2% spandex stretch denim · Rugged Flex® technology for ease of movement · Spread collar · Two chest pockets with button closures · Left-chest pocket with internal nylon utility pocket · Two adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams · Locker loop facilitates hanging



Style #/Color  
 102257-481/Rotary Rinse

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



# WOVEN SHIRTS



## Ironwood Denim Work Shirt

100083

**RELAXED FIT** 9.5-ounce, 100% cotton denim · Pearl-colored snaps throughout · Spread collar · Front and back western-shaped yokes · Two chest pockets with flaps and snap closures · Left-pocket flap with pencil opening · Triple snap cuffs with extended plackets · Carhartt-strong triple-stitched main seams



Style #/Color  
100083-497/Tumbled Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
								TALL

## Ironwood Twill Work Shirt

S209

**RELAXED FIT** 8.7-ounce, 100% cotton twill · Pearl-colored snaps throughout · Spread collar · Front and back western-shaped yokes · Two chest pockets with flaps and snap closures · Left-pocket flap with pencil opening · Triple-snap cuffs with extended plackets · Carhartt-strong triple-stitched main seams



Style #/Color  
S209-KHI/Khaki  
S209-KMS/Khaki/Moss  
S209-MOS/Moss  
S209-225/Fired Brick

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
								TALL



## Hickory Stripe Shirt

100092

**ORIGINAL FIT** 9.5-ounce, 100% cotton hickory stripe denim · Spread collar with button closure and 8-inch zipper · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Carhartt logo sewn on left-chest pocket · Carhartt-strong triple-stitched main seams



Style #/Color  
100092-965/Hickory Stripe

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
									TALL





# WORKWEAR GRAPHIC 1889 ACCENT LONG-SLEEVE T-SHIRT

102279-412

# KNIT SHIRTS



## NEW Walden Quarter-Zip Sweater Fleece

102272

**RELAXED FIT** 9.4-ounce, 100% polyester jacquard sweater fleece · Mock-neck collar with quarter-length zipper · Contrast nylon left-chest secure zippered pocket with sewn-on Carhartt label

026	412	365	224
-----	-----	-----	-----

Style #/Color  
 102272-026/Carbon Heather  
 102272-412/Navy  
 102272-365/Canopy Green  
 102272-224/Dark Cedar

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

REGULAR



## NEW Walden Full-Zip Sweater Fleece

102273

**RELAXED FIT** 9.4-ounce, 100% polyester jacquard sweater fleece · Mock-neck collar with full length zipper · Two front handwarmer pockets · Stretchable, self-fabric knit cuffs and waistband · Contrast nylon left-chest secure zippered pocket with sewn-on Carhartt label

026	412
-----	-----

Style #/Color  
 102273-026/Carbon Heather  
 102273-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

REGULAR



## Force Cotton Long-Sleeve T-Shirt

100393

**RELAXED FIT** 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve

001	034	412	026	316	466
-----	-----	-----	-----	-----	-----

NEW

Style #/Color  
 100393-001/Black  
 100393-034/Heather Gray\*  
 100393-412/Navy  
 100393-026/Carbon Heather\*\*  
 100393-316/Moss  
 100393-466/Bay Harbor

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

REGULAR  
TALL

\*Heather Gray fiber content is 59% cotton/41% polyester.  
 \*\*Carbon Heather fiber content is 60% cotton/40% polyester.



# KNIT SHIRTS

## Force Cotton Delmont Long-Sleeve Graphic T-Shirt 101302

**RELAXED FIT** 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on back neck · Carhartt logo printed on left sleeve

026	489	316	642
			NEW

Style #/Color  
 101302-026/Carbon Heather\*  
 101302-489/Nautical Blue  
 101302-316/Moss  
 101302-642/Electric Red

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

REGULAR

\*Carbon Heather fiber content is 60% polyester/40% cotton.



Back of Shirt



## Force Cotton Short-Sleeve T-Shirt

100410

**RELAXED FIT** 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve

034	412	001	316	800	489
607	026	438	723	100	351

Style #/Color  
 1100410-034/Heather Gray\*      100410-607/Crimson  
 100410-412/Navy                      100410-026/Carbon Heather\*\*  
 100410-001/Black                      100410-438/Cool Blue  
 100410-316/Moss                      100410-723/Mustard Yellow  
 100410-800/Orange                      100410-100/White  
 100410-489/Nautical Blue              100410-351/Foliage

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

REGULAR  
TALL

\*Heather Gray fiber content is 59% cotton/41% polyester.

\*\*Carbon Heather fiber content is 60% cotton/40% polyester.

**Seasonal Colors** (Order deadline is 3/7/16; shipping begins 7/1/16)

466	642
NEW	NEW

Style #/Color  
 100410-466/Bay Harbor  
 100410-642/Electric Red



# KNIT SHIRTS



## Force Cotton Short-Sleeve Henley

100413

**RELAXED FIT** 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Henley collar with three-button front · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve



Style #/Color  
 100413-034/Heather Gray\*  
 100413-412/Navy  
 100413-316/Moss  
 100413-438/Cool Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
								TALL

\*Heather Gray fiber content is 59% cotton/41% polyester.



## Force Cotton Delmont Graphic Short-Sleeve T-Shirt

101121

**RELAXED FIT** 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Carhartt logo printed down left chest



Style #/Color  
 101121-034/Heather Gray\*  
 101121-001/Black  
 101121-489/Nautical Blue  
 101121-351/Foliage

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR

\*Heather Gray fiber content is 59% cotton/41% polyester.



## Force Cotton Delmont Camo Short-Sleeve T-Shirt

101543

**RELAXED FIT** 5.75-ounce, 55% cotton/45% polyester Realtree Xtra® plaited jersey knit · FastDry® technology wicks away sweat for comfort · Fights odor · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve



Style #/Color  
 101543-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR



# KNIT SHIRTS

## Force Cotton Delmont Camo Long-Sleeve T-Shirt

101767

**RELAXED FIT** 5.75-ounce, 55% cotton/45% polyester Realtree Xtra® plaited jersey knit  
 · FastDry® technology wicks away sweat for comfort · Fights odor · Raglan sleeves increase range of motion · Left chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth fatlock seams · Carhartt Force® labeling on left sleeve



Style #/Color  
101767--977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR



## Workwear Pocket Long-Sleeve T-Shirt

K126

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs  
 · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

BLK	NVY	HGY	CHR	ASH	BLS	HTG	DKB
327	PRT	984	600	ORG	CHI	WHT	
					NEW		

Style #/Color

K126-BLK/Black	K126-327/Sour Apple
K126-NVY/Navy	K126-PRT/Port
K126-HGY/Heather Gray*	K126-984/Stream Blue
K126-CHR/Charcoal	K126-600/Red
K126-ASH/Ash**	K126-ORG/Orange
K126-BLS/Bluestone	K126-CHI/Chili
K126-HTG/Hunter Green	K126-WHT/White
K126-DKB/Dark Brown	

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



\*Heather Gray fiber content is 90% cotton/10% polyester.  
 \*\*Ash fiber content is 99% cotton/1% polyester.

### Seasonal Colors

(Order deadline is 3/7/16; shipping begins 7/1/16)

CRH	366
NEW	NEW

Style #/Color

K126-CRH/Carbon Heather\*  
 K126-366/Bamboo Green

\*Carbon Heather fiber content is 60% cotton/40% polyester.

# KNIT SHIRTS

## Workwear Pocket Long-Sleeve Henley

K128



**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit collar and cuffs · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NVY	BLK	HGY	PRT	BLS
HTG	DES	ARG	CHI	NEW

Style #/Color  
 K128-NVY/Navy  
 K128-BLK/Black  
 K128-HGY/Heather Gray\*  
 K128-PRT/Port  
 K128-BLS/Bluestone  
 K128-HTG/Hunter Green  
 K128-DES/Desert  
 K128-ARG/Army Green  
 K128-CHI/Chili

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

\*Heather Gray fiber content is 90% cotton/10% polyester.

### Seasonal Colors

[Order deadline is 3/7/16; shipping begins 7/1/16]

366
NEW

Style #/Color  
 K87-366/Bamboo Green

## Workwear Pocket Short-Sleeve T-Shirt

K87



**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NVY	BLK	HGY	BLS	984	HTG	CHR	DES	PRT
327	DKB	ARG	ASH	ORG	BRN	WHT	600	

Style #/Color  
 K87-NVY/Navy  
 K87-BLK/Black  
 K87-HGY/Heather Gray\*  
 K87-BLS/Bluestone  
 K87-984/Stream Blue  
 K87-HTG/Hunter Green  
 K87-CHR/Charcoal  
 K87-DES/Desert  
 K87-PRT/Port  
 K87-327/Sour Apple  
 K87-DKB/Dark Brown  
 K87-ARG/Army Green  
 K87-ASH/Ash\*\*  
 K87-ORG/Orange  
 K87-BRN/Carhartt Brown  
 K87-WHT/White  
 K87-600/Red

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

\*Heather Gray fiber content is 90% cotton/10% polyester.

\*\*Ash fiber content is 99% cotton/1% polyester.

### Seasonal Colors

[Order deadline is 3/7/16; shipping begins 7/1/16]

CRH	366	CHI
NEW	NEW	NEW

Style #/Color  
 K87-CRH/Carbon Heather\*  
 K87-366/Bamboo Green  
 K87-CHI/Chili

### Holiday Delivery Colors

[Order deadline is 3/7/16; shipping begins 10/1/16]

219	372	413
NEW	NEW	NEW

Style #/Color  
 K87-219/Barrel Heather\*  
 K87-372/Ultramarine Green  
 K87-413/Dark Cobalt Blue Heather\*

\*Carbon Heather, Barrel Heather, and Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester.

# KNIT SHIRTS

## Workwear Pocket Short-Sleeve Henley

K84

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit collar · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NAVY	BLK	DES	HGY	ASH	BLS
PRT	ARG	DKB	HTG	984	

Style #/Color

K84-NAVY/Navy

K84-BLK/Black

K84-DES/Desert

K84-HGY/Heather Gray\*

K84-ASH/Ash\*\*

K84-BLS/Bluestone

K84-PRT/Port

K84-ARG/Army Green

K84-DKB/Dark Brown

K84-HTG/Hunter Green

K84-984/Stream Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



\*Heather Gray fiber content is 90% cotton/10% polyester.

\*\*Ash fiber content is 99% cotton/1% polyester.

## Camo Short-Sleeve T-Shirt

K287

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit with Realtree Xtra® camouflage pattern · Rib-knit collar · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label



977

Style #/Color

K287-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Camo Long-Sleeve T-Shirt

K285

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit with Realtree Xtra® camouflage pattern · Rib-knit collar and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label



977

Style #/Color

K285-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



# KNIT SHIRTS

## Signature Logo Short-Sleeve T-Shirt

K195



Back of Shirt

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt signature logo printed on chest and back neck



Style #/Color  
 K195-HGY/Heather Gray\*  
 K195-984/Stream Blue  
 K195-BLK/Black  
 K195-PRT/Port

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Heather Gray fiber content is 90% cotton/10% polyester.

### Holiday Delivery Colors

*[Order deadline is 3/7/16; shipping begins 10/1/16]*



Style #/Color  
 K195-413/Dark Cobalt Blue Heather\*  
 K195-372/Ultramarine Green

\*Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester.

## NEW Workwear Graphic Camo Sleeve Long-Sleeve T-Shirt

101776



**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit with Realtree Xtra® camouflage pattern · Side seam construction minimizes twisting · Left-chest pocket with sewn on leatherette Carhartt label · Carhartt signature puff logo printed on left sleeve



Style #/Color  
 101773-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

Signature Sleeve Logo Long-Sleeve T-Shirt

K231

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Carhartt signature logo printed on left sleeve and back · Tagless neck label



Style #/Color  
 K231-BLK/Black  
 K231-HGY/Heather Gray\*  
 K231-NVY/Navy  
 K231-984/Stream Blue  
 K231-RED/Red  
 K231-CHI/Chili

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

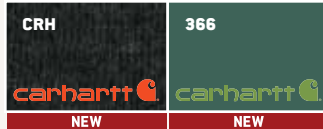


Back of Shirt

\*Heather Gray fiber content is 90% cotton/10% polyester.

Seasonal Colors

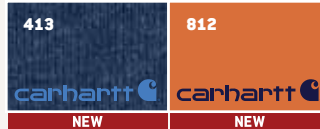
(Order deadline is 3/7/16; shipping begins 7/1/16)



Style #/Color  
 K231-CRH/Carbon Heather\*  
 K231-366/Bamboo Green

Holiday Delivery Colors

(Order deadline is 3/7/16; shipping begins 10/1/16)



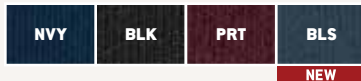
Style #/Color  
 K231-413/Dark Cobalt Blue Heather\*  
 K231-812/Ember

\*Carbon Heather and Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester.

Signature Logo Long-Sleeve T-Shirt

K298

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Carhartt signature logo printed on chest · Tagless neck label



Style #/Color  
 K298-NVY/Navy  
 K298-BLK/Black  
 K298-PRT/Port  
 K298-BLS/Bluestone

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



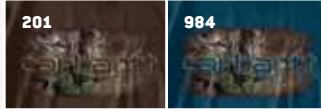
Back of Shirt

# KNIT SHIRTS

## Workwear Graphic Camo 1889 Long-Sleeve T-Shirt

101771

**ORIGINAL FIT** 6.75-ounce, 100% ring-spun cotton jersey knit · Side-seamed construction minimizes twisting · Tagless neck label · Realtree Xtra® Camo 1889 graphic printed across chest



Style #/Color  
101771-201/Dark Brown  
101771-984/Stream Blue

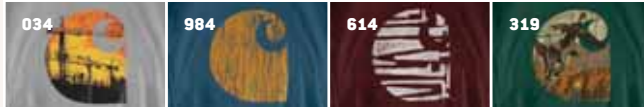
S	M	L	XL	2XL	3XL	4XL	5XL	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	REGULAR
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	TALL

Order deadline is 3/7/16; shipping begins 7/1/16

## **NEW** Workwear Graphic Branded C Long-Sleeve Pocket T-Shirt

102267

**ORIGINAL FIT** 6.75-ounce, 100% cotton · Left-chest pocket with sewn-on Carhartt label · Side-seamed construction minimizes twisting · Tagless neck label · “Branded C” graphic printed on back



Style #/Color  
102267-034/Heather Gray\*  
102267-984/Stream Blue  
102267-614/Port  
102267-319/Hunter Green

S	M	L	XL	2XL	3XL	4XL	5XL	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	REGULAR

\*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 3/7/16; shipping begins 7/1/16



Back of Shirt

# KNIT SHIRTS

## NEW Workwear Graphic 1889 Accent Long-Sleeve T-Shirt

102279

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Left-chest pocket with sewn-on Carhartt label · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt logo printed on back neck · “1889 Accent” graphic printed down left sleeve and back neck



Style #/Color  
102279-001/Black  
102279-412/Navy  
102279-600/Red

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Order deadline is 3/7/16; shipping begins 7/1/16

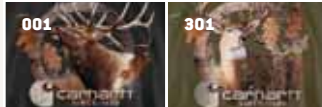


Back of Shirt

## NEW Workwear Graphic Fall Hunting Long-Sleeve Pocket T-Shirt

102268

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Left-chest pocket with printed Carhartt signature logo · Side-seamed construction minimizes twisting · Tagless neck label · “Fall Hunting” graphic printed on back



Style #/Color  
102268-001/Black  
102268-301/Army Green

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Order deadline is 3/7/16; shipping begins 7/1/16

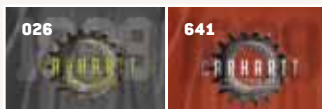


Back of Shirt

## NEW Maddock Graphic More Than Just Workwear Long-Sleeve T-Shirt

102270

**RELAXED FIT** 5-ounce, 60% ring-spun cotton jersey knit/40% polyester · Left chest pocket · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt label sewn on front hem · “More Than Just Workwear” graphic printed on front



Style #/Color  
102270-026/Carbon Heather  
102270-641/Chili Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Order deadline is 3/7/16; shipping begins 7/1/16



# KNIT SHIRTS



Back of Shirt

## NEW Maddock Graphic Carhartt's Best Friend Long-Sleeve Pocket T-Shirt

102271

**RELAXED FIT** 5-ounce, 100% ring-spun cotton jersey knit · Left-chest pocket with sewn-on Carhartt label · Side-seamed construction minimizes twisting · Tagless neck label · "Carhartt's Best Friend" graphic printed on back



Style #/Color  
102271-034/Heather Gray\*  
102271-991/Flint Stone

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 3/7/16; shipping begins 7/1/16

## Contractor's Work Pocket® Polo

K570



**ORIGINAL FIT** 6-ounce, 62% polyester/38% cotton pique knit · Colorfast · Stain Breaker® technology releases stains · No-roll rib-knit polo collar · Open, non-banded sleeves for increased range of motion · Three-button front · Left-chest Contractor's Work Pocket® with unique silo for pens, pencils or tools · Square bottom with side vents · Tagless neck label



Style #/Color  
K570-NVY/Navy  
K570-BLK/Black  
K570-MOS/Moss  
K570-HGY/Heather Gray  
K570-437/Steel Blue  
K570-RED/Red

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Pocket Detail

## Maddock Pocket Short-Sleeve T-Shirt

101125

**RELAXED FIT** 5-ounce, 100% ring-spun cotton jersey knit · Rib-knit crewneck · Left chest pocket · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Tagless neck label



Style #/Color  
101125-412/Navy  
101125-034/Heather Gray\*  
101125-991/Flint Stone  
101125-641/Chili Heather\*\*  
101125-333/Herb

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

101125-026/Carbon Heather\*\*  
101125-001/Black  
101125-467/Tidal Blue Heather\*\*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Heather Gray fiber content is 90% cotton/10% polyester.

\*\*Carbon Heather, Tidal Blue Heather, and Chili Heather fiber content is 60% cotton/40% polyester.



**FORCE  
EXTREMES™  
SIGNATURE  
GRAPHIC  
HOODED SWEATSHIRT**

102314-427

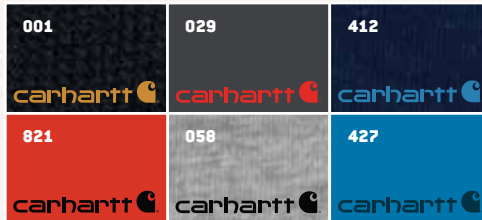




## NEW Force Extremes™ Signature Graphic Hooded Sweatshirt

102314

**RELAXED FIT** 6.3-ounce, 65% polyester/35% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odors · Contrast-color neck tape · Attached, contrasting jersey-lined three-piece hood with draw-cord closure · Front handwarmer pocket · Stretchable, self-fabric knit cuffs and waistband · Carhartt Force Extremes™ labeling on left sleeve · Signature Carhartt graphic on chest



Style #/Color  
102314-001/Black  
102314-029/Shadow  
102314-412/Navy

102314-821/Energetic Orange  
102314-058/Asphalt Heather  
102314-427/Dynamic Blue



**Holiday Delivery Colors** [Order deadline is 3/7/16; shipping begins 10/1/16]



102314-470/Bluestone  
102314-705/Tree Frog



Wind Fighter™ Sweatshirt

101759

**RELAXED FIT** 8.5-ounce, 65% polyester/27% cotton/8% polyurethane shell with Rain Defender® durable water repellent · 100% poly fleece lining · Wind resistant · Attached three-piece hood with draw-cord closure · Full zip mock neck collar for additional warmth · Two front handwarmer pockets · Left-chest secured zippered pocket · Stretchable spandex reinforced rib cuffs and waistband



Style #/Color  
101759-026/Carbon Heather

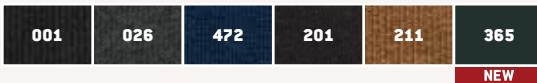
S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR



Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt

100632

**ORIGINAL FIT** 12-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water-repellent finish · 100% polyester thermal lining retains warmth · Attached thermal-lined three-piece hood with draw-cord closure · Full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Inside pocket with zipper closure · Locker loop facilitates hanging · Replaces J149



Style #/Color  
100632-001/Black  
100632-026/Carbon Heather\*  
100632-472/New Navy  
100632-201/Dark Brown  
100632-211/Carhartt Brown  
100632-365/Canopy Green

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

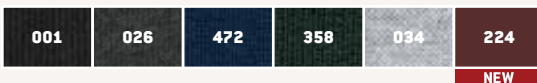


\*Carbon Heather fiber content is 55% cotton/45% polyester.

Rain Defender® Paxton Heavyweight Hooded Sweatshirt

100615

**ORIGINAL FIT** 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water-repellent finish · Attached jersey-lined three-piece hood with draw-cord closure · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Replaces K184



Style #/Color  
100615-001/Black  
100615-026/Carbon Heather\*  
100615-472/New Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

100615-358/Dark Green  
100615-034/Heather Gray\*\*  
100615-224/Dark Cedar

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



\*Carbon Heather fiber content is 70% cotton/30% polyester.

\*\*Heather Gray fiber content is 70% cotton/30% polyester.

Shaded sizes will have price upcharge.

# SWEATSHIRTS



## Rain Defender® Paxton Heavyweight Hooded Zip-Front Sweatshirt

100614

**ORIGINAL FIT** 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water-repellent finish · Attached jersey-lined three-piece hood with draw-cord closure · Antique-finish brass front zipper · Two front handwarmer pockets have a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Replaces K185

001	472	026	224
			NEW

Style #/Color  
 100614-001/Black  
 100614-472/New Navy  
 100614-026/Carbon Heather\*  
 100614-224/Dark Cedar

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
								TALL

\*Carbon Heather fiber content is 70% cotton/30% polyester.



## NEW Rain Defender® Paxton Heavyweight Quarter-Zip Sweatshirt

102277

**ORIGINAL FIT** 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water repellent · Mock-neck collar with 8-inch antique-finish brass zipper · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs · Single toggle bungee draw cord at hem · Replaces K188

026	412
-----	-----

Style #/Color  
 102277-026/Carbon Heather  
 102277-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR

\*Carbon Heather fiber content is 70% cotton/30% polyester.



## Rain Defender® Paxton Heavyweight Hooded Zip Mock Sweatshirt

100617

**ORIGINAL FIT** 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water repellent · Attached, jersey-lined three-piece hood with draw-cord closure · Mock neck collar with 8-inch antique-finish brass zipper · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Replaces K217

001	034	472	026
			NEW

Style #/Color  
 100617-001/Black  
 100617-472/New Navy  
 100617-034/Heather Gray\*  
 100617-026/Carbon Heather\*\*

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
								TALL

\*Heather Gray fiber content is 70% cotton/30% polyester.

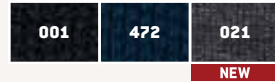
\*\*Carbon Heather fiber content is 70% cotton/30% polyester.



**Rain Defender® Avondale  
Midweight 3-Season Sweatshirt**

100631

**RELAXED FIT** 10.5-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water-repellent finish · Quilt lining retains warmth · Attached quilt lined three-piece hood with draw-cord closure · Full-length brass front zipper · Two front handwarmer pockets · Interior cell phone pocket · Stretchable, spandex reinforced rib-knit cuffs and waistband



Style #/Color  
100631-001/Black  
100631-472/New Navy  
100631-021/Charcoal Heather\*

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

\*Charcoal Heather fiber content is 55% cotton/45% polyester.



**NEW Rain Defender® Avondale Midweight  
Camo 3-Season Sweatshirt**

102276

**RELAXED FIT** 10.5-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water repellent · Quilted lining retains warmth · Attached quilt lined three-piece hood with draw-cord closure · Full-length brass front zipper · Two front handwarmer pockets · Interior cell phone pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband



Style #/Color  
102276-977/Realtree Xtra™

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



**NEW Rain Defender® Avondale Midweight  
Hooded Camo Appliqué C Sweatshirt**

102275

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water repellent · Contrasting jersey-lined three-piece hood with draw-cord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket · Quilted Realtree Xtra® filled applique branded "C" on chest



Style #/Color  
102275-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR



# SWEATSHIRTS

## Collinston Brushed Fleece Sherpa-Lined Sweatshirt

100072

**RELAXED FIT** 10.5-ounce, 50% cotton/50% polyester blend · Brushed for extra softness · Sherpa lined · Nylon taffeta sleeve lining · Attached sherpa-lined extended hood for extra warmth · Full-length antique nickel zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Locker loop facilitates hanging · Carhartt label sewn on pocket



Style #/Color  
 100072-001/Black  
 100072-472/New Navy  
 100072-070/Slate Heather\*  
 100072-365/Canopy Green

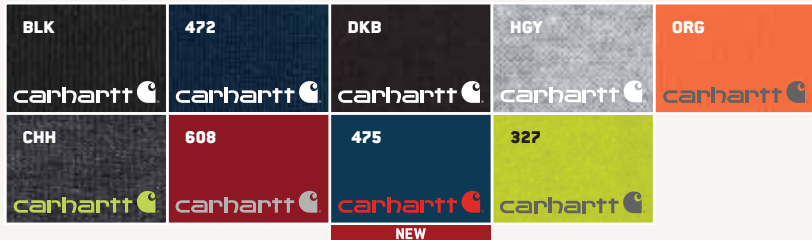
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Slate Heather fiber content is 55% cotton/45% polyester.

## Midweight Signature Sleeve Logo Hooded Sweatshirt

K288

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with draw-cord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt signature logo printed on left sleeve · Carhartt label sewn on pocket



Style #/Color  
 K288-BLK/Black  
 K288-472/New Navy  
 K288-DKB/Dark Brown  
 K288-HGY/Heather Gray\*  
 K288-ORG/Orange  
 K288-CHH/Charcoal Heather\*\*  
 K288-608/Dark Crimson  
 K288-475/Superior Blue  
 K288-327/Sour Apple

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Heather Gray fiber content is 70% cotton/30% polyester.

\*\*Charcoal Heather fiber content is 55% cotton/45% polyester.

### Seasonal Colors

[Order deadline is 3/7/16; shipping begins 7/1/16]



Style #/Color  
 K288-224/Dark Cedar

### Holiday Delivery Colors

[Order deadline is 3/7/16; shipping begins 10/1/16]



Style #/Color  
 K288-372/Ultramarine Green

# SWEATSHIRTS

## NEW Midweight Camo Sleeve Logo Hooded Sweatshirt

101763

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend with RealTree Xtra® camouflage pattern · Attached three-piece jersey lined hood with draw-cord closure · Front handwarmer pocket · Stretchable spandex reinforced rib-knit cuffs and waistband · Carhartt signature puff logo printed on left sleeve · Carhartt label sewn on pocket



Style #/Color  
101763-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR



## Midweight Camo Hooded Zip-Front Sweatshirt

K289

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend with Realtree Xtra® camouflage pattern · Attached three-piece jersey-lined hood with draw-cord closure · Full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket



Style #/Color  
K289-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Midweight Crewneck Sweatshirt

K124

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend · Front-neck V patch · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on lower front



Style #/Color  
K124-BLK/Black  
K124-472/New Navy  
K124-HGY/Heather Gray\*

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

\*Heather Gray fiber content is 70% cotton/30% polyester.



# SWEATSHIRTS



## Midweight Hooded Sweatshirt

K121

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with draw-cord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Carhartt label sewn on pocket

BLK	CHH	472	HGY	327
DKB	ORG	365	475	608
		NEW	NEW	NEW

Style #/Color

K121-BLK/Black  
 K121-CHH/Charcoal Heather\*  
 K121-472/New Navy  
 K121-HGY/Heather Gray\*\*  
 K121-327/Sour Apple  
 K121-DKB/Dark Brown  
 K121-ORG/Orange  
 K121-365/Canopy Green  
 K121-475/Superior Blue  
 K121-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Charcoal Heather fiber content is 55% cotton/45% polyester.  
 \*\*Heather Gray fiber content is 70% cotton/30% polyester.



## Midweight Hooded Zip-Front Sweatshirt

K122

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with draw-cord closure · Full-length brass front zipper · Two front hand-warmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket

BLK	472	CHH	HGY	327	DKB	ORG	365
						NEW	

Style #/Color

K122-BLK/Black  
 K122-472/New Navy  
 K122-CHH/Charcoal Heather\*  
 K122-HGY/Heather Gray\*\*  
 K122-327-Sour Apple  
 K122-DKB/Dark Brown  
 K122-ORG/Orange  
 K122-365/Canopy Green

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Charcoal Heather fiber content is 55% cotton/45% polyester.  
 \*\*Heather Gray fiber content is 70% cotton/30% polyester.

## NEW Haughton Midweight Mock-Neck Zip Sweatshirt

102274

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend · Mock-neck collar with full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket · Replaces K503

021	001	365
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Style #/Color

102274-021/Charcoal Heather\*  
 102274-001/Black  
 102274-365/Canopy Green

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Charcoal Heather fiber content is 55% cotton/45% polyester.





# CAMO WATCH HAT

102322-294

# BASE LAYER



## NEW Base Force Extremes Lightweight Boxer 102345

4-ounce, 51% polyester/49% Cocona® 37.5° polyester · FastDry® with 37.5° Technology makes this our fastest-drying gear · Rugged Flex® technology for ease of movement · Fights odor · Traditional boxer fit · Gusset at inseam for comfort and easy movement · Fly opening · Smooth flatlock seams enhance comfort · Comfortable elastic waistband with Carhartt logo · Tagless · Carhartt Force Extremes™ labeling printed on front

001	031
-----	-----

Style #/Color  
102345-001/Black  
102345-031/Shade

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

REGULAR



## NEW Base Force Extremes Lightweight Boxer Brief 102346

4-ounce, 51% polyester/49% Cocona® 37.5° polyester · FastDry® with 37.5° Technology makes this our fastest-drying gear · Rugged Flex® technology for ease of movement · Fights odor · Fit is more supportive and closer to the body · Gusset at inseam for comfort and easy movement · Fly opening · Smooth flatlock seams enhance comfort · Comfortable elastic waistband with Carhartt logo · Tagless · Carhartt Force Extremes™ labeling printed on front

001	031
-----	-----

Style #/Color  
102346-001/Black  
102346-031/Shade

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

REGULAR



## NEW Base Force Extremes Lightweight Short-Sleeve T-Shirt 101569

4-ounce, 51% polyester/49% Cocona® 37.5° polyester · FastDry® with 37.5° Technology makes this our fastest-drying gear · Rugged Flex® technology for ease of movement · Fights odor · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck

001	100
-----	-----

Style #/Color  
101569-001/Black  
101569-100/White

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

REGULAR  
TALL



Back of Shirt



# BASE LAYER

## NEW Base Force Extremes Lightweight Crewneck

102344

4-ounce, 51% polyester/49% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Rugged Flex® technology for ease of movement · Fights odor · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck

001

Style #/Color  
102344-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Base Force Extremes Lightweight Bottom

102352

4-ounce, 51% polyester/49% Cocona® 37.5® polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Rugged Flex® technology for ease of movement · Fights odor · Gusset at inseam for comfort and easy movement · Smooth flatlock seams enhance comfort · Tagless · Comfortable elastic waistband with Carhartt logo · Carhartt Force Extremes™ labeling printed on front

001

Style #/Color  
102352-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Base Force Extremes Cold Weather Crewneck

102347

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck

001

Style #/Color  
102347-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



# BASE LAYER

## NEW Base Force Extremes Cold Weather Quarter Zip

102223

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Mock-neck collar with quarter length zipper · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck

001

Style #/Color  
102223-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



Back of Shirt



## NEW Base Force Extremes Cold Weather Bottom 102348

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Smooth flatlock seams enhance comfort · Tapered cuffs for warmth and comfort · Tagless · Comfortable elastic waistband with Carhartt logo · Carhartt Force Extremes™ labeling printed on front

001

Style #/Color  
102348-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



## NEW Base Force Extremes Cold Weather Camo Crewneck

102222

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck

977

Style #/Color  
102222-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



Back of Shirt



# BASE LAYER

## NEW Base Force Extremes Cold Weather Camo Quarter Zip

102224

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Mock-neck collar with quarter length zipper · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck



Style #/Color  
102224-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Back of Shirt



## NEW Base Force Extremes Cold Weather Camo Bottom

102225

5.3-ounce, 80% Cocona® 37.5® polyester/20% polyester · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Smooth flatlock seams enhance comfort · Tapered cuffs for warmth and comfort · Tagless · Comfortable elastic waistband with Carhartt logo · Carhartt Force Extremes™ labeling printed on front



Style #/Color  
102225-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Base Force Extremes Super-Cold Weather Crewneck

102350

8-ounce, 60% polyester/33% Cocona® 37.5® polyester/7% spandex · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odor · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck



Style #/Color  
102350-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## BASE LAYER



### NEW Base Force Extremes Super-Cold Weather Quarter-Zip

102351

8-ounce, 60% polyester/33% Cocona® 37.5® polyester/7% spandex · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odors · Mock-neck collar with quarter length zipper · Smooth flatlock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt Force Extremes™ labeling printed on back neck

001

Style #/Color  
102351-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL



### NEW Base Force Extremes Super-Cold Weather Bottom

102349

8-ounce, 60% polyester/33% Cocona® 37.5® polyester/7% spandex · FastDry® with 37.5® Technology makes this our fastest-drying gear · Fights odors · Smooth flatlock seams enhance comfort · Tapered cuffs for warmth and comfort · Tagless · Comfortable elastic waistband with Carhartt logo · Carhartt Force Extremes™ labeling printed on front

001

Style #/Color  
102349-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL



### Base Force® Cotton Super-Cold Weather Crewneck

100639

9.5-ounce, 100% cotton ring-spun knit · Carhartt Force® with FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Reinforced stitching on all seams · Rib-knit cuffs and crewneck · Tagless neck label · Carhartt logo printed on bottom hem · Carhartt Force® logo printed on back neck

001

103

Style #/Color  
100639-001/Black  
100639-103/Natural

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL



# BASE LAYER

## Base Force® Cotton Super-Cold Weather Bottom

100640

9.5-ounce, 100% cotton ring-spun knit · Carhartt Force® with FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Reinforced stitching on all seams · Rib-knit cuffs · Elastic waist with Carhartt logo · Carhartt Force® logo printed on back



Style #/Color  
100640-001/Black  
100640-103/Natural

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Yukon Quilted Base Layer Top

102316

1.75-ounce, 100% nylon taffeta shell and lining · 80g polyester insulation · Mock-neck collar · Full center-front snap closure · Drop tail adds coverage · Stretching binding at sleeve cuff and bottom hem for ease of fit · Triple-stitched main seams



Style #/Color  
102316-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



## NEW Yukon Quilted Base Layer Bottom

102315

1.75-ounce, 100% nylon taffeta shell and lining · 80g polyester insulation · Full elastic waist with draw-cord adjustment on interior · Zipper fly opening with snap closure at waist · Full elastic leg opening for ease of fit and layering · Triple-stitched main seams



Style #/Color  
102315-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

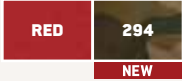


# ACCESSORIES

## Midweight Cotton Union Suit

K226

8-ounce, 100% cotton ring-spun knit · Reinforced stitching on all seams · Back opening with button closure · Rib-knit neck and cuffs · Tagless neck label · Carhartt logo printed on chest



Style #/Color  
K226-RED/Red  
K226-294/Rugged Khaki Camo

S	M	L	XL	2XL	3XL	4XL	
●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	TALL



## Force Jennings Camo Neck Gaiter

101476

92% polyester/8% spandex blend fleece for warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt label sewn on back · Carhartt Force® logo embroidered on bottom hem

Style #/Color  
101476-977/Realtree Xtra®

ONE SIZE FITS ALL



977



## Force Lewisville Hat

101468

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back

Style #/Color  
101468-001/Black  
101468-412/Navy  
101468-824/Brite Orange  
101468-323/Brite Lime



412



824



323

001



Back of hat

## Force Lewisville Camo Hat

101802

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt label sewn on front · Carhartt Force® logo printed on back

Style #/Color  
101802-977/Realtree Xtra®  
101802-914/Realtree-Max 5®

ONE SIZE FITS ALL



914



977

Back of hat



Force Swifton Camo Hat

101469

92% polyester/8% spandex blend fleece for warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Reversible hat to Brite Orange with camo trim · Carhartt label sewn on bottom hem · Carhartt Force® embroidered logo on back

Style #/Color  
101469-977/Realtree Xtra®  
101469-914/Realtree-Max 5®

ONE SIZE FITS ALL



Back of hat



Force Griggs Fleece Visor Cap

101808

92% polyester/8% Spandex blend fleece for warmth, 100% cotton canvas visor · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Carhartt label sewn on front · Carhartt Force® logo on back

Style #/Color  
101808-977/Realtree Xtra®  
101808-824/Brite Orange  
101808-001/Black

ONE SIZE FITS ALL



Force Helmet-Liner Mask

A267

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Full-facial protection that extends below the neckline · Face mask pulls down below the chin when not needed · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back

Style #/Color  
A267-BLK/Black  
A267-NVY/Navy  
A267-BLM/Brite Lime  
A267-BOG/Brite Orange  
A267-029/Shadow

ONE SIZE FITS ALL



Force Camo Helmet Liner

101806

92% polyester/8% spandex blend with fleece interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Full facial protection that extends below the neckline · Face mask pulls down below chin when not needed · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back

Style #/Color  
101806-977/Realtree Xtra®  
101806-914/ Realtree-Max 5®

ONE SIZE FITS ALL



# ACCESSORIES

## NEW Gilliam Quilted Cap

102355

100% nylon Cordura® with Rain Defender® durable water repellent · Earflap lining: 92% polyester/8% spandex blend fleece · Nylon lining quilted to 100g polyester insulation · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Stretch-fitted sizing; M/L or L/XL · Carhartt label sewn on front · Ear flaps tuck inside cap or can be flipped down for cold-weather protection

Style #/Color  
102355-001/Black

Sizes: M/L and L/XL



Flaps down

001



## Acrylic Watch Hat

A18

100% acrylic, stretchable rib-knit fabric · Carhartt label sewn on front

			NEW		
BLK	CLH	BRN	019	BOG	NVY
DKB	BLM	HGY	DWD	247	432
			NEW	NEW	
PRT	DGR	647	706	WHT	
			NEW		

Style #/Color  
A18-BLK/Black  
A18-CLH/Coal Heather  
A18-BRN/Carhartt Brown  
A18-019/Black/White  
A18-BOG/Brite Orange  
A18-NVY/Navy  
A18-DKB/Dark Brown  
A18-BLM/Brite Lime  
A18-HGY/Heather Grey  
A18-DWD/Driftwood  
A18-247/Dark Brown/Sandstone  
A18-432/Cobalt Blue  
A18-PRT/Port  
A18-DGR/Dark Green  
A18-647/Chili  
A18-706/Fennel  
A18-WHT/White



019

ONE SIZE FITS ALL

## Acrylic Knit Hat

A205

100% acrylic rib-knit fabric · Traditional beanie styling · Carhartt label sewn on front

Style #/Color  
A205-BLK/Black  
A205-HGY/Heather Gray  
A205-NVY/Navy  
A205-CBR/Canyon Brown  
A205-BRN/Carhartt Brown  
A205-CLH/Coal Heather  
A205-DGR/Dark Green  
A205-BOG/Brite Orange  
A205-BLM/Brite Lime

ONE SIZE FITS ALL



BRN

CLH

DGR



HGY



BOG



BLM

## Knit Hat with Visor

A164

100% acrylic rib-knit fabric · Classic watch-hat styling with visor · Carhartt logo embroidered on front

Style #/Color  
A164-BLK/Black  
A164-CLH/Coal Heather  
A164-ARG/Army Green  
A164-BRN/Carhartt Brown  
A164-NVY/Navy  
A164-BLM/Brite Lime  
A164-BOG/Brite Orange

ONE SIZE FITS ALL



BLK

CLH

ARG

BRN

BLM

NEW COLOR



NVY

BOG



# ACCESSORIES

## Firesteel Hat

100779

100% acrylic rib-knit fabric · Carhartt label sewn on bottom hem  
· Carhartt logo embroidered on back

Style #/Color  
100779-001/Black  
100779-021/Charcoal Heather  
100779-211/Carhartt Brown  
100779-201/Dark Brown

ONE SIZE FITS ALL



001

021



211



201

## Malone Stripe Hat

101804

100% acrylic rib-knit fabric · Carhartt label sewn on bottom hemw

Style #/Color  
101804-074/Coal Heather  
101804-908/Canyon Brown  
101804-647/Chili  
101804-301/Army Green

ONE SIZE FITS ALL



074

647



301



908

## Wetzel Watch Hat

100773

100% acrylic rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Carhartt logo embroidered on front

Style #/Color  
100773-001/Black  
100773-074/Coal Heather  
100773-824/Brite Orange  
100773-211/Carhartt Brown  
100773-412/Navy

ONE SIZE FITS ALL



074

824



211

412



001

## Face Mask

A161

100% acrylic stretchable rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Extra-long neck enhances cold weather protection · Carhartt label sewn on front

Style #/Color  
A161-BLK/Black  
A161-CHH/Charcoal Heather  
A161-BRN/Carhartt Brown  
A161-BOG/Brite Orange  
A161-BLM/Brite Lime

ONE SIZE FITS ALL



BLK

BRN



BOG

BLM



CHH

# ACCESSORIES

## Akron Hat

100774

100% acrylic rib-knit fabric · 100% polyester sherpa lining · Carhartt logo embroidered on front · Carhartt label sewn on back

Style #/Color  
100774-001/Black  
100774-201/Dark Brown  
100774-432/Cobalt Blue

ONE SIZE FITS ALL



201

432



001

## NEW Walden Hat

102292

9.4-ounce, 100% polyester jacquard sweater fleece · Carhartt label sewn on front

Style #/Color  
102292-026/Carbon Heather  
102292-412/Navy  
102292-224/Dark Cedar

ONE SIZE FITS ALL



412

224



026

## NEW Camo Watch Hat

102322

100% acrylic, stretchable rib-knit fabric · Carhartt label sewn on front

Style #/Color  
102322-294/Rugged Khaki Camo  
102322-071/Rugged Gray Camo

ONE SIZE FITS ALL



071



294

## NEW Gunnison Reversible Hat

102299

100% acrylic knit fabric on exterior with 92% polyester/8% spandex fleece on interior · Striped exterior shell with reversible Carhartt label sewn on front · Reversible hat with fleece exterior with stripe detailing along edge

Style #/Color  
102299-476/Dark Blue  
102299-358/Dark Green  
102299-706/Fennel

ONE SIZE FITS ALL



# ACCESSORIES

## NEW Rexburg Hat

102296

100% acrylic, stretchable rib-knit fabric · Carhartt knitted logo on front · Carhartt label sewn on back



Style #/Color  
 102296-001/Black  
 102296-412/Navy  
 102296-358/Dark Green  
 102296-201/Dark Brown

ONE SIZE FITS ALL



001

## Greenfield Reversible Hat

100137

100% acrylic knit fabric · Solid exterior shell with Carhartt logo knit into the fabric · Reversible hat with gray interior and matching shell color Carhartt "C" knit into the fabric

Style #/Color  
 100137-001/Black  
 100137-824/Brite Orange  
 100137-323/Brite Lime  
 100137-301/Army Green



824

323

ONE SIZE FITS ALL



001



301

## Marshfield Hat

101809

80% lambs wool/20% nylon blend knit fabric · 92% polyester/8% spandex blend fleece lining · Classic watch-hat styling with visor · Carhartt label sewn on front · Carhartt logo printed on back

Style #/Color  
 101809-001/Black  
 101809-021/Charcoal Heather

ONE SIZE FITS ALL



021



001

## Fleece Neck Gaiter

A204

92% polyester/8% spandex fleece for warmth · Carhartt label sewn on back seam

Style #/Color  
 A204-BLK/Black  
 A204-029/Shadow

ONE SIZE FITS ALL



029



BLK

# ACCESSORIES

## Fleece Hat

A207

100% polyester fleece for warmth · Carhartt label sewn on front

- Style #/Color
- A207-BLK/Black
- A207-DKB/Dark Brown
- A207-CHH/Charcoal Heather
- A207-MOS/Moss
- A207-BRN/Carhartt Brown
- A207-NVY/Navy
- A207-432/Cobalt Blue
- A207-DWD/Driftwood

ONE SIZE FITS ALL



## Camo Fleece Hat

A294

100% polyester fleece for warmth · Carhartt leatherette label sewn on front

- Style #/Color
- A294-977/Realtree Xtra®

ONE SIZE FITS ALL



## Fleece 2-in-1 Headwear

A202

Hat: 100% polyester · Pull-down face mask: 90% polyester/10% spandex · Fleece hat with pull-down face mask for warmth · Mask can be tucked up into hat when not in use · Carhartt label sewn on front · Face mask is moisture wicking and fights odor

- Style #/Color
- A202-BLK/Black
- A202-BOG/Brite Orange
- A202-CHH/Charcoal Heather
- A202-MOS/Moss
- A202-DWD/Driftwood
- A202-DKB/Dark Brown

ONE SIZE FITS ALL



## Camo Fleece 2-in-1 Headwear

A295

Hat: 100% polyester · Pull-down face mask: 90% polyester/10% spandex · Fleece hat with pull-down face mask for warmth · Mask can be tucked up into hat when not in use · Carhartt leatherette label sewn on front · Face mask is moisture wicking and fights odor

- Style #/Color
- A295-977/Realtree Xtra®

ONE SIZE FITS ALL



# ACCESSORIES

## Color Enhanced Beanie

100793

100% polyester fleece for warmth · Carhartt label sewn on front

Style #/Color  
100793-323/Brite Lime  
100793-824/Brite Orange

ONE SIZE FITS ALL



824



323

## Color Enhanced Fleece 2-in-1 Hat

100795

100% polyester · Fleece hat with pull-down face mask for warmth · Carhartt logo sewn on front

Style #/Color  
100795-323/Brite Lime  
100795-824/Brite Orange

ONE SIZE FITS ALL



824



323

## Ear-Flap Cap

A199

97% cotton canvas/3% spandex fabric · 100% polyester insulation · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured medium-profile cap · Stretch fitted sizing: M/L or L/XL · Leatherette label sewn on front · Ear flaps tuck inside cap or can be flipped down for cold-weather protection

Style #/Color  
A199-BRN/Carhartt Brown  
A199-BLK/Black

Sizes: M/L and L/XL



BLK



BRN

## Camo Ear-Flap Cap

101477

100% cotton canvas · 100% polyester insulation · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured medium-profile cap · Stretch Fitted sizing: M/L or L/XL · Leatherette label sewn on front · Ear flaps tuck inside cap or can be flipped down for cold-weather protection

Style #/Color  
101477-977/Realtree Xtra®

Sizes: M/L and L/XL



977



# ACCESSORIES

## Buffalo Cap

100286

100% cotton washed canvas with 100% polyester mesh back · Sweatband wicks away moisture for comfort · Light-structured, medium profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt label sewn on front · Carhartt embroidered on back

**Style #/Color**

- 100286-039/Gravel
- 100286-253/Dark Khaki
- 100286-001/Black
- 100286-232/Tan
- 100286-001/White



ONE SIZE FITS ALL



## Brandt Cap

101194

100% cotton washed canvas with 100% polyester mesh back · Sweatband wicks away moisture for comfort · Light-structured, medium profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt embroidered on front · Carhartt label sewn on back

**Style #/Color**

- 101194-294/Rugged Khaki Camo
- 101194-071/Rugged Gray Camo
- 101194-910/Dark Khaki Digi Camo



ONE SIZE FITS ALL



## Odessa Cap

100289

100% cotton washed canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Leatherette Carhartt label sewn on front · Carhartt embroidered on back

**Style #/Color**

- 100289-211/Carhartt Brown
- 100289-301/Army Green
- 100289-001/Black
- 100289-470/Bluestone
- 100289-910/Dark Khaki Digi Camo
- 100289-232/Tan



ONE SIZE FITS ALL



## Dunmore Cap

101195

100% cotton washed canvas with 100% polyester mesh back · Sweatband wicks away moisture for comfort · Structured, high profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt embroidered on front · Carhartt label sewn on back

**Style #/Color**

- 101195-001/Black
- 101195-235/Light Brown
- 101195-476/Dark Blue
- 101195-391/Burnt Olive



ONE SIZE FITS ALL



**Cedarville Cap**

101470

100% cotton washed canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Carhartt applique sewn on front · Realtree Xtra® fabric on undervisor · Carhartt label sewn on back

Style #/Color  
 101470-908/Canyon Brown  
 101470-001/Black  
 101470-039/Gravel  
 101470-253/Dark Khaki



ONE SIZE FITS ALL



**NEW Glenwood Cap**

102295

100% cotton corduroy with 100% polyester mesh back · Sweatband wicks away moisture for comfort · Structured, high-profile cap with flat brim visor · Adjustable fit with plastic closure · Carhartt embroidery on front · Carhartt label sewn on back

Style #/Color  
 102295-412/Navy  
 102295-001/Black  
 102295-229/Chestnut



ONE SIZE FITS ALL



**Ashland Cap**

101604

100% firm hand cotton duck · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, high-profile cap with flat brim visor · Adjustable fit with plastic closure · Carhartt label sewn on front · Carhartt embroidered on back

Style #/Color  
 101604-001/Black  
 101604-211/Carhartt Brown



ONE SIZE FITS ALL



**Gaines Cap**

101998

100% cotton washed canvas with 100% camo printed polyester mesh back · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Structured, high-profile cap with flat brim visor · Adjustable fit with plastic closure · Carhartt embroidered graphic on front · Carhartt label sewn on back

Style #/Color  
 101998-039/Gravel  
 101998-301/Army Green



ONE SIZE FITS ALL



# ACCESSORIES

## Midland Cap

102010

100% cotton washed canvas · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Structured, medium-profile cap with pre-curved visor · Adjustable fit with plastic closure · Sandwich visor · Carhartt embroidered logo on front · Carhartt label sewn on back · Carhartt logo embroidered on back closure

Style #/Color  
102010-961/Realtree Xtra®/Blaze Orange  
102010-986/Realtree Xtra®/Brite Lime

ONE SIZE FITS ALL



986



961



## NEW Upland Cap

102293

60% cotton/40% polyester Quick Duck® canvas with Rain Defender® durable water repellent · Carhartt Force® sweatband fights odors and FastDry® wicks away sweat for comfort · Structured medium-profile cap with pre-curved visor · Contrast color under visor · Adjustable fit with hook and loop closure · Carhartt label sewn on front

Style #/Color  
102293-820/Blaze Orange

ONE SIZE FITS ALL



## NEW Upland Quilted Cap

102294

60% cotton/40% polyester Quick Duck® canvas with Rain Defender® durable water repellent · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Structured medium-profile cap with pre-curved visor · Quilted front panel with Carhartt label · Adjustable fit with hook-and-loop closure · Sandwich visor · Carhartt logo embroidered on back closure

Style #/Color  
102294-211/Carhartt Brown  
102294-977/Realtree Xtra®

ONE SIZE FITS ALL



211



977



## Camo Cap

A293

100% cotton canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Leatherette Carhartt label sewn on front

Style #/Color  
A293-977/Realtree Xtra®

ONE SIZE FITS ALL



977



**Force Burnett Multi Gaiter**

102009

3.9-ounce, 100% polyester · 100% seamless · 8+ ways to wear · FastDry® technology wicks away sweat for comfort · Fights odors · 2-way stretch · One size fits all



Style #/Color  
102009-253/Dark Khaki  
102009-294/Rugged Khaki Camo

ONE SIZE FITS ALL



**Force Kingston Cap**

101599

100% polyester pique dobby knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odors · Stain Breaker™ technology releases stains · Unstructured, medium profile cap with pre-curved visor with reflective sandwich · Stretch Fitted sizing: M/L or L/XL · Carhartt label on front · Carhartt Force® logo embroidered on back

Style #/Color  
101599-001/Black  
101599-066/Asphalt

Sizes: M/L and L/XL



001



066



**Force Mandan Cap**

101601

72% cotton/28% nylon ripstop fabric · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Un-structured, medium-profile cap with pre-curved visor · Zip-off neck flap for extra sun protection · Carhartt label on front · Carhartt Force® logo printed on back

Style #/Color  
101601-253/Dark Khaki

ONE SIZE FITS ALL



With Neck flap attached

253



**Force Mandan Boonie**

102000

72% cotton/28% nylon ripstop fabric · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Carhartt Force® sweatband fights odor and FastDry® technology wicks away sweat for comfort · Side-ventilation for extra air flow · Brim provides extra protection and has wire for easy shaping · Detachable draw cord with barrel lock for a custom fit · Hidden inside pocket with hook-and-loop closure · Carhartt logo printed on front · Carhartt Force® logo printed on back

Style #/Color  
102000-253/Dark Khaki

ONE SIZE FITS ALL



253



# ACCESSORIES

## Billings Hat

101199

100% cotton washed ripstop (camo print is 100% cotton washed canvas) · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Brim provides extra protection and has wire for easy shaping · Detachable draw cord with barrel lock for a custom fit · Hidden inside pocket with hook-and-loop closure · Carhartt embroidered on front

Style #/Color  
 101199-253/Dark Khaki  
 101199-294/Rugged Khaki Camo  
 101199-071/Rugged Gray Camo

Sizes: M/L and L/XL



294



253



071



## Surrey Hat

101181

.50 mm, PVC (polyvinyl chloride) fabric · Waterproof · Flannel lining · Electronically welded seams · Wide brim with welded water ditch on front brim · Ear flap/neck protection flap has an adjustable elastic chin strap with snap closure · Carhartt label heat transfer on side

Style #/Color  
 101181-300/Green  
 101181-701/Yellow

Sizes: M/L and L/XL



701



300

## Quilt-Lined Duck Hood

102365

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Three-piece hood construction · Draw-cord adjustable front opening with cord dock · Triple-stitched main seams · Replaces A217



Style #/Color  
 102365-BRN/Carhartt Brown  
 102365-BLK/Black

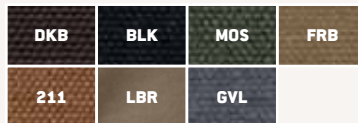
ONE SIZE FITS ALL



## Quilt-Lined Sandstone Hood

102366

12-ounce, 100% cotton sandstone duck · 100% nylon quilted to midweight-polyester insulation · Three-piece hood construction · Draw-cord adjustable front opening with cord lock · Triple-stitched main seams · Replaces A149



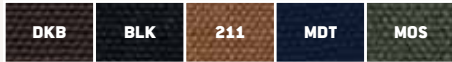
Style #/Color  
 102366-DKB/Dark Brown  
 102366-BLK/Black  
 102366-MOS/Moss  
 102366-FRB/Frontier Brown  
 102366-211/Carhartt Brown  
 102366-LBR/Light Brown  
 102366-GVL/Gravel

ONE SIZE FITS ALL



**Arctic-Quilt-Lined Sandstone Hood 102367**

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight polyester insulation · Hook-and-loop chin strap closure · Hook-and-loop adjustable front opening · Adjustable draw cord with cord lock · Three-piece hood construction · Triple-stitched main seams · Replaces A148



Style #/Color  
 102367-DKB/Dark Brown  
 102367-BLK/Black  
 102367-211/Carhartt Brown  
 102367-MDT/Midnight  
 102367-MOS/Moss

ONE SIZE FITS ALL



**Arctic-Quilt-Lined Duck Hood 102368**

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Hook-and-loop chin strap closure · Hook-and-loop adjustable front opening · Adjustable draw cord with cord lock · Three-piece hood construction · Triple-stitched main seams · Replaces A02



Style #/Color  
 102368-BRN/Carhartt Brown  
 102368-BLK/Black  
 102368-DNY/Dark Navy

ONE SIZE FITS ALL



**Yukon Hood 102364**

1000-denier Cordura® nylon · Water repellent · Nylon lining quilted to arctic-weight polyester insulation · Three-piece hood construction · Chin protector with hook-and-loop closure · Draw-cord adjustable front opening · Fits C55 Yukon Coat and X06 Yukon Coverall · Triple-stitched main seams · Replaces A113



Style #/Color  
 102364-BLK/Black

ONE SIZE FITS ALL



**Carhartt Blanket 101800**

12-ounce, 100% cotton duck on one side and 70% polyester/30% acrylic sherpa on the other side for warmth · Size: 59.5"W x 45.5"L

Style #/Color  
 101800-211/Carhartt Brown

ONE SIZE FITS ALL



# ACCESSORIES

## **NEW** Christmas Stocking

102301

12-ounce, firm-hand, 100% ringspun cotton duck · Acrylic sherpa cuff · Small rivet-reinforced pocket on front for extra storage · Loop at the top for hanging · Carhartt label sewn on front

Style #/Color

102301-211/Carhartt Brown

102301-977/Realtree Xtra®

102301-546/Dusty Plum/Realtree Xtra®

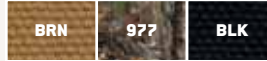
ONE SIZE FITS ALL



## Duck Nail Apron

A09

12-ounce, firm-hand cotton duck · Adjustable-length nylon belt with quick-release buckle · Four large pockets, one pencil pocket, one small pocket and two tool loops



Style #/Color

A09-BRN/Carhartt Brown

A09-977/Realtree® Xtra

A09-BLK/Black

Sizes: M, XL, XXL



## Extra Buttons / 8 Pack

A135

Metal buttons attach to waistband for use with suspenders · Eight metal buttons and shanks per bag

Style #/Color

A135-BRS/Brass

ONE SIZE FITS ALL





# DOG CHORE COAT

102300-211

# DOG GEAR

## Tradesman Nylon Dog Collar

102005

100% nylon · Side-release buckle with Carhartt logo engraved on front and gunmetal D ring · Adjustable · Sonic-welded seams are 80% stronger than stitched seams for maximum breakage protection and strength · Carhartt embroidered logo on side · Sizes: 3/4" wide collar with adjustable length of 12"-18"; 1" wide collar with adjustable length of 18"-26"

Style #/Color  
 102005-977/Realtree Xtra®  
 102005-001/Black  
 102005-211/Carhartt Brown  
 102005-824/Brite Orange



001



211



824

3/4" W	1" W
•	•



977

## Tradesman Nylon Lead

102008

100% nylon · Metal clip with laser-etched Carhartt logo · Sonic-welded seams are 80% stronger than stitched seams for maximum breakage protection and strength · Embroidered Carhartt logo near handle · Sizes: 3/4" wide lead with length of 6'; 1" wide lead with length of 6'

Style #/Color  
 102008-977/Realtree Xtra®  
 102008-001/Black  
 102008-211/Carhartt Brown  
 102008-824/Brite Orange



001

211

3/4" W	1" W
•	•



824



977

## Journeyman Cordura Dog Collar

102004

500 Denier Cordura®/nylon webbing · Two-ply construction for maximum durability · Aluminum side-release buckle with antique brass finish · Laser-etched Carhartt logo on buckle · Plastic keeper · Antique brass triglide for adjustment · Sliding antique brass D ring for easy leash attachment · Embroidered Carhartt logo on side · Sizes: 3/4" wide collar with length of 14" and 18"; 1" wide collar with length of 22" and 26"

Style #/Color  
 102004-211/Carhartt Brown

14" L	18" L	22" L	26" L
•	•		
		•	•

3/4" W

1" W



## Journeyman Cordura Lead

102007

500 Denier Cordura®/nylon webbing · Two-ply construction for maximum durability · Metal clip with antique brass finish · Laser-etched Carhartt logo on clip · Embroidered Carhartt logo near handle · Sizes: 3/4" wide lead with length of 6'; 1" wide lead with length of 6'

Style #/Color  
 102007-211/Carhartt Brown

3/4" W	1" W
•	•



Clip Detail



**NEW Dog Chore Coat**

102300

12-ounce, firm-hand, 100% ring-spun cotton duck · Quilted nylon lining · Corduroy-trimmed collar that can tuck inside coat · Hook-and-loop closure tabs at neck and chest for adjustability · Two rivet-reinforced pockets · Carhartt label sewn on pocket

Style #/Color  
102300-211/Carhartt Brown

Sizes: S – L



**Napper Pad**

101801

12-ounce, 100% cotton duck on one side and 70% polyester/30% acrylic sherpa on the other side for warmth · Interior cushion with up-cycled nylon and polyester padding · Sizes: S: 24" L x 18" W; M: 30" L x 19" W; L: 36" L x 23" W; XL: 42" L x 28" W

Style #/Color  
101801-211/Carhartt Brown

S	M	L	XL
24" x 18"	30" x 19"	36" x 23"	42" x 28"
●	●	●	●



**Carhartt Blanket**

101800

12-ounce, 100% cotton duck on one side and 70% polyester/30% acrylic sherpa on the other side for warmth · Size: 59.5" L x 45.5" W

Style #/Color  
101800-211/Carhartt Brown

ONE SIZE FITS ALL



**Dog Bed**

100550

12-ounce, 100% cotton duck · Removable interior cushion with upcycled nylon and polyester padding · Brass zipper closure with flap · Medium: 27"W x 35"L x 4.25"D; Large: 33"W x 41"L x 4.25"D

Style #/Color  
100550-211/Carhartt Brown  
100550-201/Dark Brown  
100550-624/Crab Apple

M	L
27" x 35" x 4.25"	33" x 41" x 4.25"
●	●



201



624



211

# DOG GEAR

## Camo Dog Bed

101510

12-ounce, 100% cotton duck · Removable interior cushion with upcycled nylon and polyester padding · Brass zipper closure with flap · Size M: 27"W x 35"L x 4.25"D; Size: L: 33"W x 41"L x 4.25"D

Style #/Color  
101510-977/Realtree Xtra®

M	L
27" x 35" x 4.25"	33" x 41" x 4.25"
•	•



## NEW Dog Seat Cover

102304

12-ounce, firm-hand, 100% ringspun cotton duck, quilted-flannel lining on back · Two adjustable-length nylon straps with quick-release buckle to secure over neck rests · Rivet-reinforced openings along middle and side of cover to secure seat belts · Triple-stitched main seams · Elastic straps along bottom corners to keep cover in place · Carhartt label sewn on front

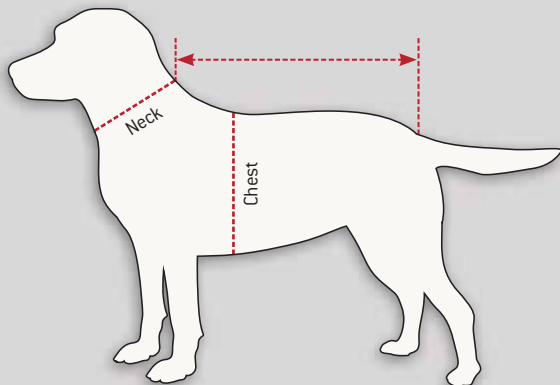
Style #/Color  
102304-211/Carhartt Brown

ONE SIZE FITS ALL



### How to Measure

To determine the correct size, measure from the neck to the base of the tail



### DOG COLLARS *Styles 102004 and 102005*

SMALL/MEDIUM	LARGE
12" – 18"	18" – 26"

### DOG COAT *Style 102300*

	SMALL	MEDIUM	LARGE	X-LARGE
BACK BODY LENGTH	11" – 16"	16" – 21"	20" – 24"	23" – 27"
CHEST GIRTH	14" – 20"	21" – 29"	30" – 36"	36" – 42"

# FLAME-RESISTANT FULL SWING™ QUICK DUCK® COAT

102182-410



NFPA  
70E

NFPA  
2112  
COMPLIANT

# FLAME-RESISTANT

NFPA  
70E

NFPA  
2112



## NEW Flame-Resistant Full Swing™ Quick Duck® Coat

102182

CAT 3  
ATPV  
(CAL/CM²)  
36

8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Stand-up collar with flap to cover hidden snaps for detachable optional FR hood (102183) · Two-chest pockets with flaps and hidden snap closures · Two lower-front pockets with snap closures · Left sleeve upper arm pocket · Two inside patch pockets with FR hook-and-loop closures · Brass zipper front with Nomex® FR zipper-tape plus inside and outside protective flaps and snap closure for electric-arc protection · Nomex® FR inside-waist adjustable draw cord · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Inside pocket with hook and loop closure · Triple-stitched main seams · Back Length: Large Regular: 30 inches; Large Tall: 32 inches · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410

Style #/Color  
102182-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL

NFPA  
70E

NFPA  
2112



## NEW Flame-Resistant Full Swing™ Quick Duck® Jacket

102179

CAT 2  
ATPV  
(CAL/CM²)  
14

8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Stand-up collar · Left-chest map pocket with zipper closure · Two lower-front pockets with zipper closures · Left sleeve upper arm pocket · Two inside patch pockets with FR hook-and-loop closures · Vislon® front zipper with Nomex® FR zipper tape plus inside protective flap · Adjustable cuffs with ergonomic shaped sleeve hem · Triple-stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR and NFPA 2112/CAT 2 labels sewn on lower front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410

211

Style #/Color  
102179-410/Dark Navy  
102179-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL

NFPA  
70E

NFPA  
2112



## Flame-Resistant Duck Traditional Coat / Quilt-Lined 101618

CAT 4  
ATPV  
(CAL/CM²)  
54

**HEAVYWEIGHT** 13-ounce, 100% FR cotton duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to FR twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR inside-waist adjustable draw cord · Nomex® FR rib-knit storm cuffs · Two-way brass zipper with Nomex® FR zipper tape plus inside and outside protective flaps and hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches · Carhartt FR and NFPA 2112/CAT 4 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

211

410

001

Style #/Color  
101618-211/Carhartt Brown  
101618-410/Dark Navy  
101618-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL

# FLAME-RESISTANT

## Flame-Resistant Striped Duck Traditional Coat / Quilt-Lined

101695

**CAT 4**  
**ATPV**  
**(CAL/CM²)**  
**54**

**HEAVYWEIGHT** 13-ounce, 100% cotton FR duck · 11.5-ounce, FR quilt lining; FR modacrylic batting quilted to FR twill face cloth · Fleece-lined insulated stand-up collar with flap to cover hidden snaps for detachable optional FR hood (FRA265) · Two large patch pockets with flaps and hook-and-loop closures. · Left pocket has radio integration pass-through slot inside to allow microphone cord to pass through the pocket into interior of the garment · Two inside pockets: right patch pocket with FR hook-and-loop closures, and left bellow pocket with elastic top entry and microphone pass through · Nomex® FR inside-waist adjustable draw cord · Nomex® FR rib-knit storm cuffs · Two-way brass zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two utility bands on chest · Triple-stitched main seams · Bi-swing back and elbow pleats for ease of movement · 13-ounce duck fabric is CGSB155.20-2000 certified · Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility with “X” pattern on back · Back length: Large Regular 31.5 inches; Large Tall: 33.5 inches · Carhartt FR and NFPA 2112/CAT 4 labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Back of Coat

NFPA  
70E

NFPA  
2112

**001**   **434**

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Style #/Color  
101695-001/Black  
101695-434/Royal

## Flame-Resistant Duck Active Jac / Quilt-Lined

101621

**CAT 4**  
**ATPV**  
**(CAL/CM²)**  
**54**

**HEAVYWEIGHT** 13-ounce, FR duck: 100% cotton · 11.5-ounce, FR quilt lining; FR modacrylic batting quilted to FR twill face cloth · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two lower front pockets · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; NFPA 2112/CAT 4 label sewn on zipper flap · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



NFPA  
70E

NFPA  
2112

**211**   **410**   **001**

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Style #/Color  
101621-211/Carhartt Brown  
101621-410/Dark Navy  
101621-001/Black

## Flame-Resistant Duck Bomber Jacket / Quilt-Lined

101623

**CAT 4**  
**ATPV**  
**(CAL/CM²)**  
**54**

**HEAVYWEIGHT** 13-ounce, FR duck: 100% cotton · 11.5-ounce, FR quilt lining; FR modacrylic batting quilted to FR twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; NFPA 2112/CAT 4 label sewn on zipper flap · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



NFPA  
70E

NFPA  
2112

**211**   **410**

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Style #/Color  
101623-211/Carhartt Brown  
101623-410/Dark Navy

# FLAME-RESISTANT

NFPA 70E



EXTREMES  
CARHARTT

Back of Parka

## Flame-Resistant Extremes® Arctic Parka

100783

**CAT 4** 9-ounce, FR canvas: 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Unique sherpa-lined interior back panel for increased warmth · Fully Insulated with 200g 3M™ Thinsulate™ Platinum Insulation FR with twill face cloth · Nomex® FR inside-waist adjustable draw cord to keep the weather out · Heavy duty two-way Vislon® zipper with Nomex® FR zipper tape · Full-length interior/exterior storm-flap and hook-and-loop closure · Grip friendly zipper-pull · Deep adjustable snorkel hood with a removable inherent FR scruff · Two front chest pockets with flaps and hook-and-loop closure · Left shoulder utility band for mic clip · Left chest pocket has a radio integration pass-through slot inside front left pocket to allow mic cord to pass through the pocket into the interior of the garment · Nomex® FR mesh gas monitor pocket over right chest pocket · Left sleeve upper arm pocket angled for ease of use · Two lower-front insulated double pockets with top entry and side hand warmer entry · Clip-friendly D-ring loops under pocket flaps · Triple-stitched main seams · Pleated bi-swing back · Nomex® FR rib knit cuffs · Yellow/Silver/Yellow 2-inch contrasting trim (#8940) with 3M™ Scotchlite™ reflective material around torso and sleeves with X-pattern on back · Four generous interior pockets, two upper and two lower · Interior pocket includes an ID patch · Meets the performance requirements of NFPA 70E

**410**

Style #/Color  
100783-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL

3M  
**Thinsulate**  
INSULATION

3M and Thinsulate are trademarks of 3M.

NFPA 70E



EXTREMES  
CARHARTT

Back of Coat

## Flame-Resistant Extremes® Arctic Coat

100784

**CAT 4** 9-ounce, FR canvas: 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Unique sherpa-lined interior back panel for increased warmth · Fully Insulated with 200g 3M™ Thinsulate™ Platinum Insulation FR with twill face cloth · Insulated stand-up collar · Nomex® FR inside-waist adjustable draw cord to keep the weather out · Heavy duty two-way Vislon® zipper with Nomex® FR zipper tape · Full-length interior/exterior storm flap and hook-and-loop closure · Grip friendly zipper-pull · Two front chest pockets with flaps and hook-and-loop closure · Left shoulder utility band for mic clip · Left chest pocket has a radio integration pass-through slot inside front left pocket to allow mic cord to pass through the pocket into the interior of the garment · Nomex® FR mesh gas monitor pocket over right chest pocket · Left sleeve upper arm pocket angled for ease of use · Two lower-front insulated double pockets with top entry and side hand warmer entry · Clip-friendly D-ring loops under pocket flaps · Triple-stitched main seams · Pleated bi-swing back · Nomex® FR rib knit cuffs · Yellow/Silver/Yellow 2-inch contrasting trim (#8940) with 3M™ Scotchlite™ reflective material around torso and sleeves with X-pattern on back · Four generous interior pockets, two upper and two lower · Interior pocket includes an ID patch · Concealed snaps around collar to accommodate accessory hood 101392 · Meets the performance requirements of NFPA 70E

**410**

Style #/Color  
100784-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL

3M  
**Thinsulate**  
INSULATION

3M and Thinsulate are trademarks of 3M.

Flame-Resistant Extremes® Arctic Hood

101392



**CAT 4** 9-ounce, FR canvas: 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Fully-insulated with 200g 3M™ Thinsulate™ Platinum Insulation FR with twill face cloth · Three-piece hood construction · ID patch located inside · Nomex® FR adjustable draw-cord front opening with barrel locks · Triple-stitched main seams · Specifically designed and compatible to snap onto 100784 · Meets the performance requirements of NFPA 70E

**410**

Style #/Color  
101392-410/Dark Navy

ONE SIZE FITS ALL

3M and Thinsulate are trademarks of 3M.



Flame-Resistant Extremes® Arctic Biberall

100785



**CAT 4** 9-ounce, FR canvas; 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Fully Insulated with 200g 3M™ Thinsulate™ Platinum Insulation FR with twill face cloth · High back with FR elastic suspenders and FR side-release buckles · Back waistband elastic for comfortable fit · Heavy duty Vislon® two-way zipper with Nomex® FR zipper tape · Full-length interior/exterior storm flap and hook-and-loop closure · Grip-friendly zipper-pull · Ankle-to-thigh zipper on each leg with interior/exterior storm flaps and hook-and-loop closure · Left-chest pocket with pencil opening · Two large lower front pockets · One inside chest pocket with ID patch · Two reinforced back pockets · Double knees with cleanout bottoms that can accommodate knee pads · Yellow/Silver/Yellow 2-inch contrasting trim (#8940) with 3M™ Scotchlite™ reflective material around legs · Two reinforced kick panels on both outside and inside lining of lower leg hems · Meets the performance requirements of NFPA 70E

**410**

Style #/Color  
100785-410/Dark Navy

3M and Thinsulate are trademarks of 3M.

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



# FLAME-RESISTANT

NFPA  
70E

NFPA  
2112



Back

CAT 3  
ATPV  
(CAL/CM²)  
34

**MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to FR twill face cloth · Pleated bi-swing back for greater ease of movement · Flapped back opening admits a lanyard for attachment to a safety harness · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two chest pockets with flaps and hook-and-loop closures · Two large lower pockets · Two inside patch pockets with FR hook-and-loop closures · Inner-sleeve Nomex® FR rib-knit storm cuffs · Hook-and-loop adjustable cuffs cinch tight to fit under work gloves · Under-collar snaps for optional FR hood (FRA002) · Back length: Large Regular 29.75 inches; Large Tall: 31.75 inches · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

211 410

Style #/Color  
101625-211/Carhartt Brown  
101625-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

NFPA  
70E

NFPA  
2112



## Flame-Resistant Midweight Canvas Active Jac / Quilt-Lined

101622

CAT 3  
ATPV  
(CAL/CM²)  
34

**MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to twill face cloth · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two lower front pockets · Two inside patch pockets with FR hook-and-loop closures · Nomex FR rib-knit cuffs and waistband · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; NFPA 2112/CAT 3 label sewn on zipper flap · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410 211

Style #/Color  
101622-410/Dark Navy  
101622-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

NFPA  
70E

NFPA  
2112



## Flame-Resistant Mock Neck Vest

101029

CAT 4  
ATPV  
(CAL/CM²)  
43

**MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · FR sherpa lining · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two large front pockets · Two inside pockets · Drop tail for added coverage · Back length: Large Regular: 27.75 inches; Large Tall: 29.25 inches · Carhartt FR label and NFPA 2112/CAT 4 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410 211

Style #/Color  
101029-410/Dark Navy  
101029-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

Flame-Resistant Portage Jacket

101575

**CAT 2** **MIDWEIGHT** 10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water repellent · Rugged Flex® durable stretch technology for ease of movement · High warmth-to-weight ratio while being wind-resistant and breathable · Vislon® zipper front closure with Nomex® FR zipper tape · Two lower-front welt pockets · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left-front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**410**

Style #/Color  
101575-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA 70E

NFPA 2112

Flame-Resistant Rain Jacket

100447

**CAT 2** **HEAVYWEIGHT** 12-ounce, Nomex® IIIA fabric with FR neoprene moisture barrier · Rainproof · Chemical splash · Attached hood and stowaway functionality · Two front patch pockets with flaps · Lanyard pass-through for safety harness compatibility · Elastic inner storm cuff with hook-and-loop adjustments · Non-conductive zipper front · 3M™ Scotchlite™ reflective material; 2-inch reflective trim encircles sleeves and lower torso, with vertical stripes on front, "X" pattern on back · ASTM F1891, F2733, and F903 requirements · Meets the performance requirements of NFPA 70E

**827**

Style #/Color  
100447-827/Bold Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA 70E

Flame-Resistant Rainwear Bib Overall

100445

**CAT 2** **HEAVYWEIGHT** 12-ounce Nomex® IIIA fabric with FR neoprene moisture barrier · Rainproof · Chemical splash · High back with FR elastic suspenders and FR side-release buckles · Chap-style front enhances durability · Non-conductive leg zippers to knee · 3M™ Scotchlite™ reflective material; 2-inch reflective trim encircles each leg · ASTM F1891, F2733, and F903 requirements · Meets the performance requirements of NFPA 70E

**827**

Style #/Color  
100445-827/Bold Orange

	S	M	L	XL	2XL	3XL	4XL	5XL	
INSEAM 32	●	●	●	●	●	●	●	●	REGULAR
INSEAM 34	●	●	●	●	●	●	●	●	TALL



NFPA 70E

Back of Overall

# FLAME-RESISTANT

NFPA  
70E

NFPA  
2112



## Flame-Resistant Duck Bib Overall / Unlined

101627

**CAT 2** **HEAVYWEIGHT** 13-ounce, FR duck: 100% cotton · High back with FR elastic suspenders and FR side-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR and NFPA 2112/CAT 2 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
101627-211/Carhartt Brown  
101627-410/Dark Navy  
101627-001/Black

		W A I S T												
		30	32	34	36	38	40	42	44	46	48	50	52	54
I N S E A M	28	•	•	•	•	•	•	•	•	•	•	•	•	•
	30	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•

NFPA  
70E

NFPA  
2112



Back of Overall

## Flame-Resistant Striped Duck Bib Overall / Unlined

101703

**CAT 2** **HEAVYWEIGHT** 13-ounce, FR duck: 100% cotton · High back with FR elastic suspenders and FR side-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · 13-ounce duck fabric is CGSB155.20-2000 certified · Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility with “X” pattern on back · Carhartt FR and NFPA 2112/CAT 2 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
101703-001/Black  
101703-434/Royal

		W A I S T												
		30	32	34	36	38	40	42	44	46	48	50	52	54
I N S E A M	28	•	•	•	•	•	•	•	•	•	•	•	•	•
	30	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•

Flame-Resistant Duck Bib Overall / Quilt-Lined 101626

<b>CAT 4</b>	<b>CAT 2</b>	<b>HEAVYWEIGHT</b> 13-ounce, FR duck: 100% cotton · 11.5-ounce quilt lining: FR modacrylic batting quilted to FR twill face cloth · High back with FR elastic suspenders and FR side-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-thigh brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR and NFPA 2112/CAT 4 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112
ATPV (CAL/CM²) 54	ATPV (CAL/CM²) 16	
Lined	Unlined	



Style #/Color  
101626-211/Carhartt Brown  
101626-410/Dark Navy  
101626-001/Black

		WAIST												
		30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•	•	•
	30	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA 70E

NFPA 2112

Flame-Resistant Striped Duck Bib Overall / Quilt-Lined 101628

<b>CAT 4</b>	<b>CAT 2</b>	<b>HEAVYWEIGHT</b> 13-ounce, FR duck: 100% cotton · 11.5-ounce, quilt lining: FR modacrylic batting quilted to FR twill face cloth · High back with FR elastic suspenders and FR side-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-thigh brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · 13-ounce duck fabric is CGSB155.20-2000 certified · Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility around legs · Carhartt FR and NFPA 2112/CAT 4 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112
ATPV (CAL/CM²) 54	ATPV (CAL/CM²) 16	
Lined	Unlined	



Style #/Color  
101628-001/Black  
101628-434/Royal

		WAIST												
		30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•	•	•
	30	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA 70E

NFPA 2112

**NEW** Flame-Resistant Deluxe Coverall 102150

<b>CAT 2</b>	<b>LIGHTWEIGHT</b> 7-ounce, FR twill: 88% cotton/12% nylon · Stand-up collar with snap closure · Two chest pockets with flaps and snap closures · Two side-entry pass through pockets with snap closures · Multiple tool and utility pockets · Two utility bands on chest · Left-chest pocket has pencil slot · Left sleeve upper arm pocket · Two-way brass zipper front with Nomex® FR zipper tape and inside and outside protective flaps · Split back construction · Pleated bi-swing back · Triple-stitched main seams · Elastic at waist for comfort · Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112
ATPV (CAL/CM²) 8.9	
Lined	



Style #/Color  
102150-410/Dark Navy  
102150-250/Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA 70E

NFPA 2112

# FLAME-RESISTANT

NFPA 70E

NFPA 2112



## Flame-Resistant Traditional Twill Coverall

101017

**CAT 2** **MIDWEIGHT** 9-ounce, FR twill: 100% cotton · Spread collar · Two chest pockets with flaps · Two pass-through pockets · Utility pocket · Brass front zipper with Nomex® FR zipper tape and inside and outside protective flap · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Leg openings fit over boots for easy on and off · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
101017-410/Dark Navy  
101017-250/Khaki  
101017-033/Gray

CHEST														
34	36	38	40	42	44	46	48	50	52	54	56	58	60	
•	•	•	•	•	•	•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	•	•	•	•	•	TALL

NFPA 70E

NFPA 2112



## Flame-Resistant Striped Coverall

101705

**CAT 2** **MIDWEIGHT** 9 ounce, FR twill: 100% cotton · Stand-up collar · Two chest pockets with flaps and snap closures · Two side-entry pass through pockets with snap closures · Multiple tool and utility pockets · Two utility bands on chest · Nomex® FR mesh gas monitor pocket over right chest pocket with microphone loop underneath · Left-chest pocket has pencil slot · Brass front zipper with Nomex® FR zipper tape and inside and outside protective flaps · Split back construction · Pleated bi-swing back · Triple-stitched main seams · Comfort side elastic at waist · Leg openings fit over boots for easy on and off and have adjustable straps with hook-and-loop closures at ankles · 9-ounce twill fabric is CGSB 155.20-2000 certified · Yellow/Silver/Yellow 2-inch contrasting trim [RT80™ 220C N3000] with 3M™ Scotchlite™ reflective material [#9740] ANSI/NFPA 2112 approved reflective trim · 360° visibility with "X" pattern on back · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
100705-434/Royal

CHEST														
34	36	38	40	42	44	46	48	50	52	54	56	58	60	
•	•	•	•	•	•	•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	•	•	•	•	•	TALL

NFPA 70E

NFPA 2112



## Flame-Resistant Signature Denim Jean – Relaxed Fit

FRB100

**CAT 2** 11.75-ounce, FR denim: 100% cotton · Relaxed fit sits above the waist · Relaxed seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Double-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
FRB100-DNM/Denim

INSEAM	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

Flame-Resistant Signature Denim Dungaree

FRB13

**CAT 2** 11.75-ounce, FR denim: 100% cotton · Loose Original fit sits slightly above the waist · Full seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Multiple utility pockets · Left-leg utility band · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**LO**

**DNM 401**

Style #/Color  
FRB13-DNM/Denim  
FRB13-401/Classic Dark

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA 70E

NFPA 2112

Flame-Resistant Rugged Flex® Jean – Straight Traditional Fit

101814

**CAT 2** 12.5 ounce, FR denim: 99% cotton/1% spandex · Rugged Flex® durable stretch technology for ease of movement · Straight Traditional fit sits slightly below the waist · Slim seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two back pockets · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**ST**

**972**

Style #/Color  
101814-972/Deep Indigo Wash

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA 70E

NFPA 2112

Flame-Resistant Utility Jean – Relaxed Fit

FRB004

**CAT 2** 14.75-ounce, FR denim: 100% cotton · Relaxed fit sits at the waist · Relaxed seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Double-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**R**

**MDS**

Style #/Color  
FRB004-MDS/Midstone

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA 70E

NFPA 2112

# FLAME-RESISTANT

NFPA  
70E

NFPA  
2112



## Flame-Resistant Utility Denim Double-Front Jean – Relaxed Fit

100170

CAT 2  
ATPV  
(CAL/CM²)  
21

14.75-ounce, FR denim: 100% cotton · Relaxed fit sits at the waist · Relaxed seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Utility patch pocket on right leg · Chap-style double front with cleanout opening to accommodate knee pads · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

R

451

Style #/Color  
100170-451/Midstone

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

NFPA  
70E

NFPA  
2112



## Flame-Resistant Midweight Canvas Pant – Loose Original-Fit

FRB159

CAT 2  
ATPV  
(CAL/CM²)  
12

**MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · Loose Original fit sits slightly above the waist · Loose seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Cell phone pocket on left leg and multiple utility pocket on right leg · Two reinforced back pockets · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

LO

DNY GKH MOS

Style #/Color  
FRB159-DNY/Dark Navy  
FRB159-GKH/Golden Khaki  
FRB159-MOS/Moss

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

NFPA  
70E

NFPA  
2112



## Flame-Resistant Canvas Cargo Pant

FRB240

CAT 2  
ATPV  
(CAL/CM²)  
12

**MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · Loose Original fit sits slightly above the waist · Full seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Two large side cargo pockets with pen slots · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

LO

DNY GKH BLK

Style #/Color  
FRB240-DNY/Dark Navy  
FRB240-GKH/Golden Khaki  
FRB240-BLK/Black

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

# FLAME-RESISTANT

## Flame-Resistant Washed Duck Work Dungaree 100791

**CAT 2** 11-ounce, FR duck: 88% cotton/12% nylon · Loose Original fit sits at the waist · Full seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Left-leg utility band · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**LO**

NFPA 70E

NFPA 2112



Style #/Color  
100791-001/Black  
100791-246/Mid Brown  
100791-410/Dark Navy

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

## Flame-Resistant Force Short-Sleeve T-Shirt FRK008

**CAT 1** **RELAXED FIT** 5.5 ounce knit: 48% modacrylic, 48% Tencel®/4% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Stretchable, spandex-reinforced rib-knit fabric for comfort · Stretchable, spandex-reinforced rib-knit crewneck · Side-seamed construction minimizes twisting · Square hem · Intended as a base layer · CAT 1 label sewn on side seam · Meets the performance requirements of NFPA 70E

NFPA 70E



Style #/Color  
FRK008-SND/Sand  
FRK008-DNY/Dark Navy

		S	M	L	XL	2XL	3XL	4XL	5XL	
	REGULAR	•	•	•	•	•	•	•	•	
	TALL	•	•	•	•	•	•	•	•	



## Flame-Resistant Force Long-Sleeve T-Shirt FRK009

**CAT 1** **RELAXED FIT** 5.5 ounce knit: 48% modacrylic, 48% Tencel®/4% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Stretchable, spandex-reinforced rib-knit fabric for comfort · Stretchable, spandex-reinforced rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Square hem · Intended as a base layer · CAT 1 label sewn on side seam · Meets the performance requirements of NFPA 70E

NFPA 70E



Style #/Color  
FRK009-DNY/Dark Navy  
FRK009-LGY/Light Gray  
FRK009-SND/Sand

		S	M	L	XL	2XL	3XL	4XL	5XL	
	REGULAR	•	•	•	•	•	•	•	•	
	TALL	•	•	•	•	•	•	•	•	



# FLAME-RESISTANT

NFPA  
70E

NFPA  
2112



## Flame-Resistant Force Cotton Short-Sleeve T-Shirt

100234

CAT 2  
ATPV  
(CAL/CM²)  
8.9

**ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
100234-410/Dark Navy  
100234-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA  
70E

NFPA  
2112



## Flame-Resistant Force Cotton Long-Sleeve T-Shirt

100235

CAT 2  
ATPV  
(CAL/CM²)  
8.9

**ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
100235-410/Dark Navy  
100235-051/Light Gray  
100235-250/Khaki  
100235-465/Medium Blue  
100235-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA  
70E

NFPA  
2112



## Flame-Resistant Striped Force Cotton Long-Sleeve T-Shirt

101699

CAT 2  
ATPV  
(CAL/CM²)  
8.9

**ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility with "X" pattern on back · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
101699-051/Light Gray  
101699-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Back of Shirt

# FLAME-RESISTANT

## Flame-Resistant Force Cotton Long-Sleeve Henley

100237

**CAT 2** **ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit henley collar and cuffs · Three-button front · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410	051	250	465	316
		NEW		

Style #/Color  
 100237-410/Dark Navy  
 100237-051/Light Gray  
 100237-250ic/Khaki  
 100237-465/Medium Blue  
 100237-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Flame-Resistant Force Cotton Graphic Long-Sleeve T-Shirt

101153

**CAT 2** **ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib knit collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt graphic on left sleeve · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410	051
-----	-----

Style #/Color  
 101153-410/Dark Navy  
 101153-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Flame-Resistant Force Cotton Hybrid Shirt

101698

**CAT 2** **ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Triple-stitched main seams · Side-seamed construction minimizes twisting · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410	250
	NEW

Style #/Color  
 101698-410/Dark Navy  
 101698-250ic/Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



# FLAME-RESISTANT

NFPA 70E

NFPA 2112



## Flame-Resistant Classic Plaid Shirt

101028

CAT 2  
ATPV  
(CAL/CM²)  
9.5

**ORIGINAL FIT** 6.5-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color

101028-033/Gray

101028-245/Mid Brown/Navj

101028-412/Navj

101028-932/Dark Crimson/Black

101028-608/Dark Crimson

101028-316/Moss

101028-264/Golden Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

NFPA 70E

NFPA 2112



## Flame-Resistant Snap-Front Plaid Shirt

102015

CAT 2  
ATPV  
(CAL/CM²)  
9.5

**ORIGINAL FIT** 6.5-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Spread collar with button closure · Snap front · Front and back western-shaped yokes · Two chest pockets with flaps and snap closures · Extended sleeve plackets with three-snap cuffs · Triple-stitched main seams · Carhartt FR label sewn on left pocket · NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color

102015-412/Navj

102015-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

NFPA 70E

NFPA 2112



## Flame-Resistant Lightweight Twill Shirt

FRS003

CAT 2  
ATPV  
(CAL/CM²)  
8.7

**ORIGINAL FIT** 6-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color

FRS003-KHI/Khaki

FRS003-DNY/Dark Navy

FRS003-GRY/Gray

FRS003-465/Medium Blue

FRS003-RYL/Royal

FRS003-629/H Red

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

# FLAME-RESISTANT

## Flame-Resistant Classic Twill Shirt

FRS160

**CAT 2** **ORIGINAL FIT** 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
 FRS160-KHI/Khaki  
 FRS160-DNY/Dark Navy  
 FRS160-GRY/Gray  
 FRS160-MBL/Medium Blue  
 FRS160-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Flame-Resistant Snap-Front Shirt

101572

**CAT 2** **ORIGINAL FIT** 7.5-ounce, FR twill: 100% cotton · Spread collar with button closure · Snap-front · Two chest pockets with snap closures · Three-snap cuff · Triple-stitched main seams · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
 101572-250/Khaki  
 101572-410/Dark Navy

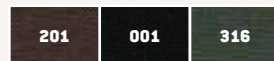
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Flame-Resistant Canvas Shirt Jac

100432

**CAT 3** **ORIGINAL FIT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 7-ounce, FR twill lining: 88% cotton/12% high-tenacity nylon · Antique-finish metal snaps throughout · Two chest pockets with rivet reinforcements · Adjustable two-snap cuffs with extended plackets · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 3 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
 100432-201/Dark Brown  
 100432-001/Black  
 100432-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



# FLAME-RESISTANT

NFPA  
70E

NFPA  
2112



## Flame-Resistant Force Rugged Flex® Quarter-Zip Fleece

101576

**CAT 2** **RELAXED FIT** 12.5-ounce, FR fleece: 95% cotton/5% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rugged Flex® durable stretch technology for ease of movement · Mock-neck collar with quarter-zip Vislon® zipper with Nomex® FR zipper tape · Front handwarmer pocket · Smooth flatlock seams · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**410**

Style #/Color  
101576-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA  
70E

NFPA  
2112



## Flame-Resistant Force Rugged Flex® Hooded Fleece 101577

**CAT 2** **RELAXED FIT** 12.5-ounce, FR fleece: 95% cotton/5% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rugged Flex® durable stretch technology for ease of movement · Attached three-piece hood with adjustable FR draw-cord closure · Map pocket on left side · Vislon® front zipper closure with Nomex® FR zipper tape · Two front handwarmer pockets · Smooth flatlock seams · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**410**

Style #/Color  
101577-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA  
70E

NFPA  
2112



## Flame-Resistant Force Rugged Flex® Graphic Fleece

101701

**CAT 2** **RELAXED FIT** 12.5-ounce, FR fleece: 95% cotton/5% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for warmth and comfort · Rugged Flex® durable stretch technology for ease of movement · Attached three-piece hood with adjustable FR draw-cord closure · Front handwarmer pocket · Carhartt graphic on left sleeve · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**410**

Style #/Color  
101701-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



# FLAME-RESISTANT

## Flame-Resistant Heavyweight Hooded Sweatshirt

FRK006

**CAT 3**  
ATPV (CAL/CM²)  
34

**ORIGINAL FIT** Heavyweight 14.25-ounce, FR fleece: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water repellent · Fights odor · Attached three-piece hood with adjustable FR draw-cord closure · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Front hand-warmer pocket · Carhartt FR and NFPA 2112/CAT 3 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**DNY**

Style #/Color  
FRK006-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA  
70E

NFPA  
2112

## Flame-Resistant Heavyweight Zip-Front Sweatshirt

FRK007

**CAT 3**  
ATPV (CAL/CM²)  
34

**ORIGINAL FIT** Heavyweight 14.25-ounce, FR fleece: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water repellent · Fights odor · Attached three-piece hood with FR adjustable draw-cord closure · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape · Two front hand-warmer pockets · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**DNY**   **BLK**

Style #/Color  
FRK007-DNY/Dark Navy  
FRK007-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA  
70E

NFPA  
2112

## Flame-Resistant Heavyweight Klondike Sweatshirt

101203

**CAT 3**  
ATPV (CAL/CM²)  
34

**ORIGINAL FIT** Heavyweight 14.25 ounce, FR fleece: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water repellent · Fights odor · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape · Front hand-warmer pocket has hidden security pocket inside · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**001**

Style #/Color  
101203-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA  
70E

NFPA  
2112



Pocket Detail

# FLAME-RESISTANT

NFPA 70E

NFPA 2112



Back of Shirt

## Flame-Resistant Striped Klondike Sweatshirt 101700

CAT 3  
ATPV (CAL/CM²)  
34

**ORIGINAL FIT** Heavyweight 14.25-ounce, FR fleece: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water repellent · Fights odors · Concealed snaps around collar to accommodate accessory hood style (101951) · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape · Front hand-warmer pocket has hidden security pocket inside · Yellow/Silver/Yellow: 4-inch contrasting trim (RT81™ 220C M3000) with 3M™ Scotchlite™ reflective material (#8940) ANSI/NFPA 2112 approved reflective trim · 360° visibility with “X” pattern on back · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

001

Style #/Color  
101700-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL

NFPA 70E



## Flame-Resistant Klondike Hood 101951

CAT 3  
ATPV (CAL/CM²)  
34

Heavyweight 14.25-ounce, FR fleece: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water repellent · Fights odors · Three-piece hood construction · Adjustable FR draw-cord closure · Meets the performance requirements of NFPA 70E

001

Style #/Color  
101951-001/Black

S-XL	2XL-5XL
•	•

NFPA 70E

NFPA 2112



## Flame-Resistant Thermal-Lined Sweatshirt 101702

CAT 4  
ATPV (CAL/CM²)  
42

**ORIGINAL FIT** Heavyweight 14.25-ounce, FR fleece: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water repellent · 7-ounce, FR knit: 100% cotton thermal lining retains warmth · Attached three-piece thermal-lined hood with adjustable FR draw-cord closure · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape · Two front handwarmer pockets · Inside patch pocket with hook and loop closure · Carhartt FR and NFPA 2112/CAT 4 flag labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410

Style #/Color  
101702-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL

### Flame-Resistant High-Visibility Long-Sleeve T-Shirt – Class 3

FRK003

**CAT 2** **ORIGINAL FIT** 7.75-ounce knit: 61% modacrylic/32% cotton/ 7% polyester  
 EBT (CAL/CM²) 10  
 · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs  
 · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and CAT 2 labels sewn on pocket · ANSI Class 3, Level 2 compliant, 3M™ Scotchlite™ reflective material; segmented trim (#5510) maintains performance through 75 home launderings  
 · Meets ANSI/ISEA 107-2010 · Meets ANSI Class 3, Level 2 visibility standards · Meets the performance requirements of NFPA 70E

**BLM**

Style #/Color  
 FRK003-BLM/Bright Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA 70E  
 ANSI CLASS 3

### Flame-Resistant Heavyweight High-Visibility Class 3 Hooded Zip-Front Sweatshirt

100460

**CAT 2** **ORIGINAL FIT** Heavyweight 14.25-ounce, FR fleece: 69% modacrylic/27% cotton/ 4% polyester blend · Stain Breaker® technology releases stains · Attached three-piece hood with adjustable FR draw-cord closure · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps · Two front handwarmer pockets · Carhartt FR and CAT 2 labels sewn on pocket · ANSI class 3, level 2 compliant, 3M™ Scotchlite™ reflective material; segmented trim (#5510) maintains performance through 75 home launderings · 360° visibility with “X” pattern on back · Meets ANSI/ISEA 107-2010 · Meets ANSI Class 3, Level 2 visibility standards · Meets the performance requirements of NFPA 70E

**323**

Style #/Color  
 100460-323/Bright Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA 70E  
 ANSI CLASS 3

### Flame-Resistant High-Visibility 5-Point Breakaway Vest

FRV005

**CAT 1** **MIDWEIGHT** 6.5-ounce, FR mesh fabric: 85% modacrylic/15% Kevlar® · 3M™ Scotchlite™ reflective material (# 8935) maintains performance through 50 home launderings · 5 breakaway points: FR hook-and-loop closures on front, sides and shoulders · Carhartt FR and CAT 1 labels sewn on left chest · Meets ANSI/ISEA 107-2010 · Meets ANSI Class 2, Level 2 visibility standards · Meets the performance requirements of NFPA 70E

**BLM**

Style #/Color  
 FRV005-BLM/Brite Lime

S/M	L/XL	2XL/3XL	4XL/5XL	
●	●	●	●	REGULAR



NFPA 70E  
 ANSI CLASS 2

# FLAME-RESISTANT

## Flame-Resistant Base Force® Cold Weather Weight Top

101245

**CAT 2**  
ATPV (CAL/CM²) 16

**RELAXED FIT** 7.4-ounce, FR knit: 50% cotton/24% modal/24% supima/2% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for warmth and comfort · Self fabric crewneck and cuffs · Smooth flatlock seams · Carhartt FR and NFPA 2112/CAT 2 labels sewn to exterior · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**410** Style #/Color  
101245-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL



## Flame-Resistant Base Force® Cold Weather Weight Bottom

101246

**CAT 2**  
ATPV (CAL/CM²) 16

7.4-ounce, FR knit: 50% cotton/24% modal/24% supima/2% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for warmth and comfort · Smooth flatlock seams · Carhartt FR and CAT 2 labels sewn to exterior · Meets the performance requirements of NFPA 70E

**410** Style #/Color  
101246-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL



## NEW Flame-Resistant Knit Watch Hat

102178

**CAT 2**  
EBT (CAL/CM²) 15

10.5-ounce, 100% modacrylic, stretchable rib-knit fabric · Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E

**410** **001**

Style #/Color  
101578-410/Dark Navy  
101578-001/Black

ONE SIZE FITS ALL



## Flame-Resistant Fleece Hat

101578

**CAT 2**  
EBT (CAL/CM²) 16

10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water repellent · High warmth-to-weight ratio while being highly wind-resistant and breathable · Fits nicely under a hard hat · Meets the performance requirements of NFPA 70E

**410**

Style #/Color  
101578-410/Dark Navy

ONE SIZE FITS ALL



# FLAME-RESISTANT

## Flame-Resistant Fleece 2-in-1 Hat 101579

**CAT 2**  
**EBT (CAL/CM²)**  
**16**

10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water repellent · High warmth-to-weight ratio while being highly wind-resistant and breathable · Pull-down face mask: 6-ounce, 48% modacrylic/48% Tencel®/4% spandex face and chin guard · Fits nicely under a hard hat · Meets the performance requirements of NFPA 70E

**410**   **001**  
**NEW**

Style #/Color  
 101579-410/Dark Navy  
 101579-001/Black

ONE SIZE FITS ALL



**NFPA 70E**

## Flame-Resistant Fleece Neck Gaiter 101580

**CAT 2**  
**EBT (CAL/CM²)**  
**16**

10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water repellent · High warmth-to-weight ratio while being highly wind-resistant and breathable · Meets the performance requirements of NFPA 70E

**410**

Style #/Color  
 101580-410/Dark Navy

ONE SIZE FITS ALL



**NFPA 70E**

## Flame-Resistant Double-Layer Force Balaclava FRA003

**CAT 2**  
**ATPV (CAL/CM²)**  
**15**

6-ounce, 2-ply FR knit: 48% modacrylic/48% Tencel®/4% spandex · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Full facial protection that extends below the neckline · Face mask pulls down below the chin when not needed · Flat-seam, 2-ply construction enhances comfort and warmth · Carhartt FR label sewn on back · Meets the performance requirements of NFPA 70E

**DNY**   **BLK**  
**NEW**

Style #/Color  
 FRA003-DNY/Dark Navy  
 FRA003-BLK/Black

ONE SIZE FITS ALL



**NFPA 70E**

## Flame-Resistant Hard Hat Liner 101200

**CAT 3**  
**EBT (CAL/CM²)**  
**32**

9-ounce, FR twill: 100% cotton · 11.7 ounce Polartec® Power Stretch® fabric lining: 68% modacrylic/29% rayon/3% spandex · Over nose face mask · Lower-front crossover closure to keep out wind and protect the neck · Inside warming pouch pockets over ears · Front and back hem shaped longer to protect neck · Hard hat attachment straps · Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E

**410**

Style #/Color  
 101200-410/Dark Navy

ONE SIZE FITS ALL



**NFPA 70E**



# FLAME-RESISTANT

## Flame-Resistant Midweight Canvas Hood / Quilt-Lined

FRA002

**CAT 3**  
ATPV [CAL/CM<sup>2</sup>] 33  
8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce FR quilt lining: FR modacrylic batting · Chin protector with FR hook-and-loop closure · Adjustable Nomex® FR draw cord · Arc-resistant snaps for attachment to FR outerwear only · 2-ply construction enhances comfort and warmth · Carhartt FR label sewn on back · Meets the performance requirements of NFPA 70E



Style #/Color  
FRA002-BRN/Carhartt Brown  
FRA002-DNY/Dark Navy  
FRA002-BLK/Black

ONE SIZE FITS ALL



## NEW Flame-Resistant Quick Duck® Hood

102183

**CAT 3**  
ATPV [CAL/CM<sup>2</sup>] 36  
8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Three-piece hood design for better fit · Adjustable Nomex® FR draw cord with secure nylon draw-cord lock · Specifically designed to snap onto 102182 FR Quick Duck® Coat · Meets the performance requirements of NFPA 70E



Style #/Color  
102183-410/Dark Navy

ONE SIZE FITS ALL



### Compatible with:

101624 FR Midweight Canvas Dearborn Jacket  
101625 FR Lanyard Access Jacket

## Flame-Resistant Duck Hood / Quilt-Lined

FRA265

**CAT 4**  
ATPV [CAL/CM<sup>2</sup>] 54  
13-ounce, FR duck: 100% cotton · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Three-piece hood design for better fit · Chin protector with FR hook-and-loop closure · Adjustable Nomex® FR draw cord · Arc-resistant snaps for attachment to FR outerwear only · Meets the performance requirements of NFPA 70E



Style #/Color  
FRA265-DNY/Dark Navy  
FRA265-BRN/Carhartt Brown  
FRA265-BLK/Black  
FRA265-RYL/Royal

ONE SIZE FITS ALL



## Flame-Resistant Extremes® Arctic Hood

101392

**CAT 4**  
ATPV [CAL/CM<sup>2</sup>] 50  
9-ounce, FR canvas: 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Fully-insulated with 200g 3M™ Thinsulate™ Platinum Insulation FR with twill face cloth · Three-piece hood construction · ID patch located inside · Nomex® FR adjustable draw-cord front opening with barrel locks · Triple-stitched main seams · Specifically designed and compatible to snap onto 100784 · Meets the performance requirements of NFPA 70E



Style #/Color  
101392-410/Dark Navy

ONE SIZE FITS ALL



### Compatible with:

101618 FR Duck Traditional Coat  
101623 FR Duck Bomber Jacket  
101695 FR Striped Duck Traditional Coat

Women's Flame-Resistant Force Cotton Long-Sleeve T-Shirt

101107

**CAT 2** **RELAXED FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar · Flat lock construction and forward shoulder seams for comfort · Longer length provides coverage while reaching and bending · Carhartt FR label sewn at sleeve hem; NFPA 2112/CAT 2 label sewn on front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
101107-410/Dark Navy  
101107-051/Light Gray

XS	S	M	L	XL	XXL
•	•	•	•	•	•



NFPA 70E

NFPA 2112



Women's Flame-Resistant Classic Twill Shirt

WFRS160

**CAT 2** **ORIGINAL FIT** 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar · FR melamine buttons · Two chest pockets with flaps and button closures · Triple-stitched main seams · Shaped shirt tail · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
WFRS160-DNY/Dark Navy  
WFRS160-KHI/Khaki

XS	S	M	L	XL	XXL
•	•	•	•	•	•



NFPA 70E

NFPA 2112

Women's Flame-Resistant Klondike Sweatshirt

101247

**CAT 3** **HEAVYWEIGHT** 14.25 ounce, FR fleece: 58% cotton/ 35% modacrylic/7% polyester blend with Rain Defender® durable water repellent · Fights odor · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape plus inner protective flap · Front hand-warmer pocket has a hidden security pocket inside · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
101247-410/Dark Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•



NFPA 70E

NFPA 2112



# WOMEN'S FLAME-RESISTANT

NFPA 70E

NFPA 2112



## Women's Flame-Resistant Signature Denim Jean 101249

CAT 2  
ATPV (CAL/CM²)  
16

11.75-ounce, FR denim: 100% cotton · Sits slightly below the natural waist · Relaxed fit; relaxed-fitting seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Straight leg openings fit over boots · Triple-stitched main seams · Carhartt FR label sewn on back pocket, NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

R

407

Style #/Color  
101249-407/Denim

		WAIST											
		2	4	6	8	10	12	14	16	18	20		
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•	•
	30	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•

NFPA 70E

NFPA 2112



## Women's Flame-Resistant Canvas Work Pant WFRB159

CAT 2  
ATPV (CAL/CM²)  
12

**MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · Relaxed seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Contoured waistband eliminates gapping in back · Mid-rise waist for added comfort · Cell phone pocket and utility pocket · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

R

DNY GKH

Style #/Color  
WFRB159-DNY/Dark Navy  
WFRB159-GKH/Golden Khaki

		WAIST											
		2	4	6	8	10	12	14	16	18	20		
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•	•
	30	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•

NFPA 70E

NFPA 2112



## Women's Flame-Resistant Midweight Canvas Active Jac 101629

CAT 3  
ATPV (CAL/CM²)  
34

**MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR zipper tape has inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Medium: 28.5 inches · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410 211

Style #/Color  
101629-410/Dark Navy  
101629-211/Carhartt Brown

XS	S	M	L	XL	XXL
•	•	•	•	•	•

# FORCE COLOR ENHANCED GRAPHIC LONG-SLEEVE T-SHIRT

102181-323



# HIGH-VISIBILITY / COLOR ENHANCED



## Force Color Enhanced Short-Sleeve T-Shirt

100493

**RELAXED FIT** 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label



Style #/Color  
100493-323/Brite Lime  
100493-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Force Color Enhanced Long-Sleeve T-Shirt

100494

**RELAXED FIT** 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label



Style #/Color  
100494-323/Brite Lime  
100494-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Force Color-Enhanced Graphic Long-Sleeve T-Shirt

102181

**RELAXED FIT** 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt graphic on left sleeve · Square hem · Tagless neck label



Style #/Color  
102181-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Back of Shirt



# HIGH-VISIBILITY / COLOR ENHANCED

## Force High-Visibility Short-Sleeve Class 2 T-Shirt 100495

**RELAXED FIT** 4.25-ounce bird's-eye knit: 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 2, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010



Style #/Color  
100495-323/Brite Lime  
100495-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Force High-Visibility Long-Sleeve Class 3 T-Shirt 100496

**RELAXED FIT** 4.25-ounce bird's-eye knit: 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 3, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010



Style #/Color  
100496-323/Brite Lime  
100496-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## High-Visibility Class 2 Vest 100501

100% polyester mesh · Left-chest pocket with pen stall · Hook-and-loop closure · Triple-stitched main seams · Meets ANSI Class 2, Level 2 visibility standards, 3M™ Scotchlite™ Reflective Material; #8906 maintains performance through 30 home launderings · Meets ANSI / ISEA 107-2010



Style #/Color  
100501-323/Brite Lime  
100501-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



# HIGH-VISIBILITY / COLOR ENHANCED

ANSI  
CLASS 3



Trim Detail

## High-Visibility Zip-Front Class 3 Sweatshirt

100503

**ORIGINAL FIT** 10.5-ounce, 100% polyester fabric · Stain Breaker® technology releases stains · Three-piece hood with adjustable draw cord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · Left pocket includes hidden storage pocket with hook-and-loop closure · ANSI Class 3, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim # 5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color  
100503-323/Brite Lime  
100503-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

ANSI  
CLASS 3



Trim Detail

## High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt

100504

**ORIGINAL FIT** 10.5-ounce, 100% polyester fabric · Stain Breaker® technology releases stains · 100% polyester thermal lining · Three-piece thermal-lined hood with adjustable draw cord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · ANSI Class 3, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color  
100504-323/Brite Lime  
100504-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

ANSI  
CLASS 3



## High-Visibility Class 3 Waterproof Jacket

100499

250-denier, 100% polyester shell with water-repellent finish · Waterproof membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · 100% polyester mesh lining in body · 100% nylon taffeta lining in sleeves and hood · Interior stretch-polyester storm cuffs · Snap-on/removable contoured hood with adjustable draw cord · Two front utility bands at shoulder level · Heavy-duty zipper with storm flap · Elastic draw-cord hem · Left chest map pocket with waterproof zipper closure · Two lower-front pockets with zipper closure and storm flaps · Two inside pockets with hook-and-loop closures · Back length: Large Regular: 30.75 inches · ANSI Class 3, Level 2 visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home washings · Meets ANSI / ISEA 107-2010

323

Style #/Color  
100499--323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

# HIGH-VISIBILITY / COLOR ENHANCED

## High-Visibility Class 3 Waterproof Sherwood Jacket

100787

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water-repellent finish · Brushed polyester quilt lining · Fully taped waterproof seams · Snap-on quilt lined hood with draw-cord closure and barrel-lock adjusters · Two front utility bands at shoulder level · Right-chest pocket with flap and hook and loop closure · Left-chest map pocket with waterproof zipper closure · Left sleeve pocket with flap and hook and loop closure · Two lower-front double pockets with top entry and side hand warmer entry · Sleeves include ergonomic openings with stretch-polyester storm cuffs and hook and loop adjustment · Back length: Large Regular: 30.75 inches · ANSI Class 3, Level 2 visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home washings · Meets ANSI / ISEA 107-2010

323

Style #/Color  
100787-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



ANSI  
CLASS 3



## High-Visibility Class E Waterproof Pant

100497

250-denier, 100% polyester shell with water-repellent finish · Waterproof membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · 100% polyester mesh lining in seat and thigh · 100% nylon taffeta lining from knee down · Full-leg, two-way zipper with double storm-channel flaps · Snap-adjustable leg openings · Extended chap-style double-front with cleanout bottoms that can accommodate knee pads · Reinforced-polyester leg-bottom kick panels · Elastic waistband with hook-and-loop side adjusters · Inseam: Regular: 31 inches · ANSI Class E, Level 2 visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home washings · Meets ANSI/ISEA 107-2010

323

Style #/Color  
100497-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



ANSI  
CLASS E



## High-Visibility Striped Duck Traditional Coat / Arctic Quilt-Lined

101694

**HEAVYWEIGHT** 12-ounce, firm-hand 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Fleece-lined insulated stand-up collar with flap to cover hidden snaps for detachable optional hood (A217) · Two large lower-front pockets with flaps and hook-and-loop closures. Left pocket has pencil opening · Two inside patch pockets with hook-and-loop closures · Two-way brass zipper front with hook-and-loop closure · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back and elbow pleats for ease of movement · Yellow/Silver/Yellow 2-inch contrasting trim (RT86™ 220C C3000) with 3M™ Scotchlite™ Reflective Material (#9740) ANSI approved reflective trim · 360° visibility with "X" pattern on back · Back length: Large Regular 31.5 inches: Large Tall: 33.5 inches

001

Style #/Color  
101694-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Back of Coat

# HIGH-VISIBILITY / COLOR ENHANCED



## High-Visibility Striped Duck Bib Overall / Arctic Quilt-Lined

101696

**HEAVYWEIGHT** 12-ounce, firm-hand 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Adjustable-front elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Yellow/Silver/Yellow 2-inch contrasting trim [RT86™ 220C C3000] with 3M™ Scotchlite™ Reflective Material[#9740] ANSI approved reflective trim · 360° around legs

**001**

Style #/Color  
101696-001/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
28	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

## Color Enhanced Beanie

100793

100% polyester fleece for warmth · Carhartt label sewn on front



323



824

Style #/Color  
100793-323/Brite Lime  
100793-824/Brite Orange

ONE SIZE FITS ALL

## Color Enhanced Fleece 2-in-1 Hat

100795

100% polyester · Fleece hat with pull-down face mask for warmth · Carhartt logo sewn on front



323



824

Style #/Color  
100795-323/Brite Lime  
100795-824/Brite Orange

ONE SIZE FITS ALL

## SHIRTS, OUTERWEAR & BASE LAYER TOPS

	SMALL		MEDIUM		LARGE		X-LARGE		2X-LARGE		3X-LARGE		4X-LARGE		5X-LARGE		6X-LARGE	
	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
Chest	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
Waist	28	30	32	34	36	38	40½	43	45½	48	51	54	58	62	66	70	74	78
Hip (Seat)	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68

**NOTE:** If your chest and/or waist measurement falls between sizes, buy the larger size.

## TOPS FITS

<b>Original Fit</b>	A working man's fit with the most room to move
<b>Relaxed Fit</b>	A closer fit to the body built for work
<b>Slim Fit</b>	Our leanest fit for those who work tough

### Differences between Regular & Tall Sizing: Outerwear, Shirts & Sweats:

- Tall sizes are 2" longer than Regular sizes.
- Tall long-sleeve lengths are 2" longer than Regular sleeve lengths (Also applies to Coverall Style X06); Tall short-sleeve lengths are ½" longer than Regular sleeve lengths.

## PANTS, SHORTS & BASE LAYER BOTTOMS

	S	M	L
Waist Measurement	28–30	31–34	35–38

	XL	2XL	3XL	4XL
Waist Measurement	39–42	43–46	47–50	51–54

## PANTS & SHORTS FITS

<b>Straight Traditional Fit</b>	Slim seat and thigh
<b>Relaxed Fit</b>	Relaxed seat and thigh
<b>Loose Original Fit</b>	Full seat and thigh

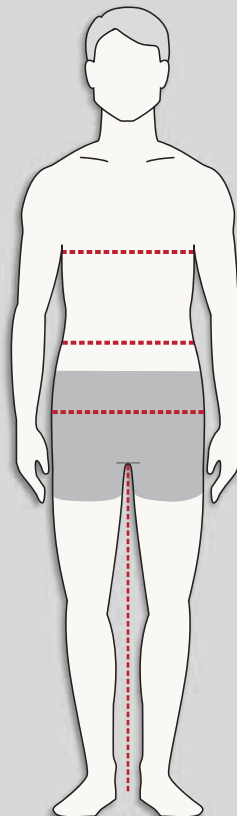
## INSEAM LENGTHS

If your normal inseam preference is:	You should order this size:
Inseam Measurement	Overall Inseam Measurement
27–28	28
29–30	30
31–32	32
33–34	34
35–36	36

**NOTE:** If your inseam length falls between sizes, buy the longer size.

## How to Measure

For best results, measure over your undergarments.



**Chest:** Measure just under arms and across shoulder blades holding the tape firm and level. If your chest falls between sizes, order the next size up.

**Natural Waist:** Bend side to side and find the natural bend in your body; this is your natural waist. **Note:** It may not be the smallest point.

**Hip/Seat:** Measure the fullest point between your natural waist and crotch.

**Inseam:** Measure from your crotch to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. Measure on the front from the crotch point; along the seam to the hem for the inseam length.

# SIZING CHARTS

## COVERALLS

CHEST MEASUREMENT	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
WAIST MEASUREMENT	28	30	32	34	36	38	40½	43	45½	48	51	54	58	62	66	70	74	78
Coat and Coverall Styles X06/100196/100162/101017	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—	—	—	—
Coverall Style X01	40	42	44	46	48	50	52	54	56	58	60	—	—	—	—	—	—	—

	SMALL	MEDIUM	LARGE	X-LARGE	2X-LARGE	3X-LARGE	4X-LARGE	5X-LARGE	6X-LARGE									
CHEST MEASUREMENT	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
WAIST MEASUREMENT	28	30	32	34	36	38	40½	43	45½	48	51	54	58	62	66	70	74	78
Coverall Style 102150	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—	—	—	—

**NOTE:** Measure both chest and waist. Use the larger of the two to determine coverall size. If your chest or waist measurement falls between sizes, buy the larger size. Measurements assume coveralls are worn over other clothing.

## REGULAR, SHORT & TALL SIZES – COVERALLS ONLY

If your body measurement is:	You should order this size:	
Height	Recommended Length of Garment	Length of Coverall Inseam
5'3" to 5'7"	Short*	28
5'7" to 5'11"	Regular	30
5'11" to 6'3"	Tall	32

### Differences between Regular & Short & Tall Sizing: Coveralls:

- Short sizes are ½" shorter in the torso than Regular sizes.
  - Short long-sleeve lengths are 1" shorter than Regular sleeve lengths.
  - Tall sizes are ¾" longer in the torso than Regular sizes.
  - Tall long-sleeve lengths are 2" longer than Regular sleeve lengths.
- Does not apply to Coverall Style X06.

\*Available in coveralls and bibs.

## OVERALLS & BIBERALLS

WAIST MEASUREMENT	27	29	31	33	35	37	39	41	43	45	47	49	51	53	55	57
	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
Overall Styles R01/R02/R03/ R06/R07/R08/R27/R28/R41 <i>(If Worn Alone)</i>	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Overall Styles R01/R02/R03/ R06/R07/R08/R27/R28/R41 <i>(If Worn Over Other Clothes)</i>	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—
Overall Styles 101626/101627/ 100171	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	—
Biberall Styles R33/R38 Overall Style R37	28	30	32	34	36	38	40	42	44	46	48	50	—	—	—	—
Waist Overall Styles B194	—	—	32	34	36	38	40	42	44	46	48	50	—	—	—	—

**NOTE:** If your waist measurement falls between sizes, buy the larger size.

## OVERALLS *Styles 100101, 100445, 100735, 101075, 101226, 101495, 101498, and 101633*

	SMALL	MEDIUM	LARGE	X-LARGE	2X-LARGE	3X-LARGE	4X-LARGE							
CHEST	34	36	38	40	42	44	46	48	50	52	54	56	58	60
WAIST	28	30	32	34	36	38	40½	43	45½	48	51	54	58	62

**NOTE:** If your waist measurement falls between sizes, buy the larger size.

## Quality assured though Carhartt's Field-Testing Program

A lot of manufacturers claim their clothes are rugged but few prove it like Carhartt.

We operate one of the most rigorous field testing programs in the business – sending our coats, jeans, overalls, shirts and more to working men and women across America.

Day after day, month after month, these workers put our clothes to the test as they haul freight, string high-voltage lines, fell timber, pour foundations, manufacture factory goods, till farmland, and toil in countless other jobs.

What does Carhartt ask in return? Nothing more than an honest opinion. Does our fabric hold up? Do the seams stay intact? Is there enough room in the shoulders or hips or waist? Do the zippers and buttons work? Are the pockets well positioned?

We use worker feedback to improve our current clothing as well as generate ideas for future styles – all to better serve your needs.

Field testing is an extra step to be sure, and one that many clothing manufacturers skip on or skip altogether. Not Carhartt. It's a prime reason we've been making tough, durable and comfortable clothing ever since 1889.

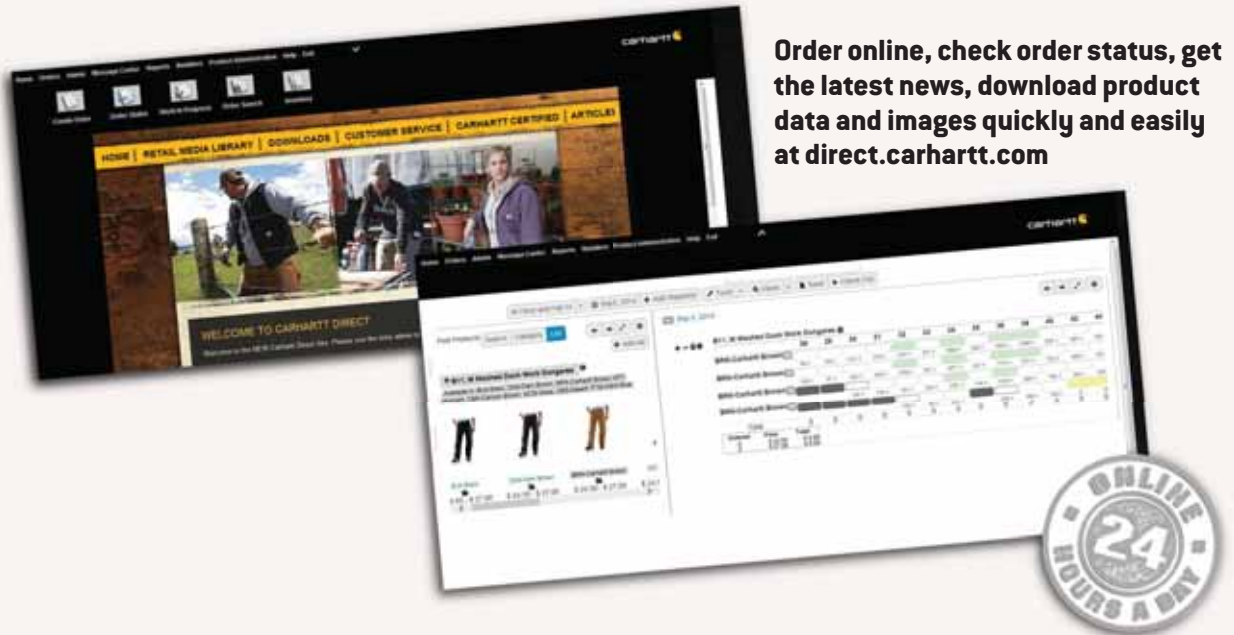


## Field-Tested Styles

<b>101570</b>	Shoreline Vapor Jacket	<b>R41</b>	Quilt-Lined Zip-to-Thigh Bib Overalls
<b>101568</b>	Shoreline Vapor Pant	<b>X01</b>	Quilt-Lined Duck Coverall
<b>J162</b>	Shoreline Jacket	<b>101554</b>	Foreman Solid Long-Sleeve Work Shirt
<b>100100</b>	Surrey Coat	<b>101555</b>	Foreman Solid Short-Sleeve Work Shirt
<b>101978</b>	Briscoe Vest	<b>S202</b>	Fort Solid Long-Sleeve Shirt
<b>101980</b>	Full Swing™ Briscoe Jacket	<b>S09</b>	Oakman Work Shirt
<b>101742</b>	Workman Jacket	<b>100410</b>	Force Cotton Short-Sleeve T-Shirt
<b>J141</b>	Sierra Jacket	<b>101125</b>	Maddock Pocket Short-Sleeve T-Shirt
<b>J284</b>	Sandstone Hooded Multi-Pocket Jacket	<b>K87</b>	Workwear Pocket Short-Sleeve T-Shirt
<b>J97</b>	Sandstone Detroit Jacket	<b>K570</b>	Contractor's Work Pocket® Polo
<b>102206</b>	Gilliam Hooded Jacket	<b>100617</b>	Rain Defender® Paxton Heavyweight Hooded Zip-Mock Sweatshirt
<b>102283</b>	Denwood Jacket	<b>102272</b>	Walden Quarter-Zip Sweater Fleece
<b>B290</b>	Twill Work Pant	<b>102314</b>	Force Extremes Signatur Hooded Graphic Sweatshirt
<b>S224</b>	Twill Long-Sleeve Work Shirt	<b>102347</b>	Base Force Extremes Cold Weather Crewneck
<b>101483</b>	Relaxed-Fit Holter Jean	<b>102348</b>	Base Force Extremes Cold Weather Bottom
<b>B320</b>	B320 Relaxed Straight Jean	<b>102346</b>	Base Force Extremes Lightweight Boxer Brief
<b>B480</b>	Straight/Traditional-Fit Straight-Leg Jean	<b>FRS003</b>	Flame-Resistant Lightweight Twill Shirt
<b>B460</b>	Relaxed-Fit Straight-Leg Jean	<b>FRS160</b>	Flame-Resistant Classic Twill Shirt
<b>B160</b>	Relaxed Fit Straight Jean (DST only)	<b>FRB100</b>	Flame-Resistant Signature Denim Jean – Relaxed-Fit
<b>B13</b>	Loose/Original-Fit Work Dungaree	<b>FRB13</b>	Flame-Resistant Signature Denim Dungaree
<b>B151</b>	Canvas Work Dungaree	<b>FRB004</b>	Flame-Resistant Utility Jean – Relaxed Fit
<b>B299</b>	Canvas Khaki	<b>FRB159</b>	Flame-Resistant Midweight Canvas Jean – Loose Fit
<b>B324</b>	Washed Twill Dungaree	<b>101625</b>	Flame-Resistant Lanyard-Access Jacket / Quilt-Lined
<b>B342</b>	Ripstop Cargo Work Pant	<b>101618</b>	Flame-Resistant Duck Traditional Coat / Quilt-Lined
<b>B11</b>	Washed-Duck Work Dungaree	<b>101627</b>	Flame-Resistant Duck Bib Overall / Unlined
<b>B25</b>	Washed-Duck Work Short	<b>100783</b>	Flame-Resistant Extremes® Arctic Parka
<b>101168</b>	Force Tappen Cargo Short	<b>100784</b>	Flame-Resistant Extremes® Arctic Coat
<b>101981</b>	Force Rugged Flex® Bib Overall	<b>WFRS160</b>	Flame-Resistant Women's Classic Twill Shirt
<b>R01</b>	Duck Bib Overalls	<b>101629</b>	Flame-Resistant Women's Canvas Active Jac

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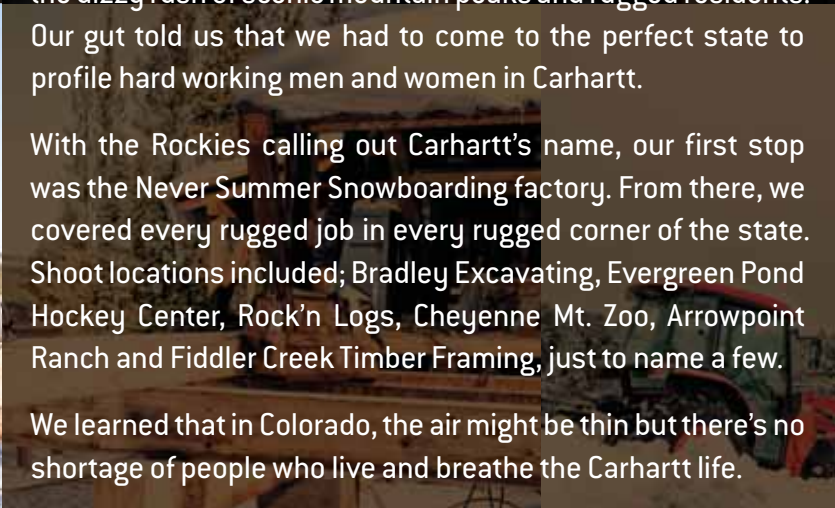


# OUTWORKS THEM ALL

The first thing we felt in Colorado were our lungs inflating with the dizzy rush of scenic mountain peaks and rugged residents. Our gut told us that we had to come to the perfect state to profile hard working men and women in Carhartt.

With the Rockies calling out Carhartt's name, our first stop was the Never Summer Snowboarding factory. From there, we covered every rugged job in every rugged corner of the state. Shoot locations included; Bradley Excavating, Evergreen Pond Hockey Center, Rock'n Logs, Cheyenne Mt. Zoo, Arrowpoint Ranch and Fiddler Creek Timber Framing, just to name a few.

We learned that in Colorado, the air might be thin but there's no shortage of people who live and breathe the Carhartt life.





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