



Spoolarc 65 Tigrod

Spoolarc 65 is a triple deoxidized (Aluminum, Titanium, Zirconium) welding wire designed for welding over rust and mill scale. The less fluid weld puddle of Spoolarc 65 makes it easy to control when used out of position. Spoolarc 65 is the preferred wire for all position welding of small diameter pipe.

Classifications	AWS A5.18 : ER70S-2 H4
Approvals	MIL-E-23765/1 70S-2
Industry	Pipeline Power Generation Ship/Barge Building Military Applications

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	S	P	Ni	Cr	Mo	V	Al
0.06	1.14	0.50	0.006	0.004	0.03	0.06	0.01	0.01	0.08

Typical Wire Composition %

Cu	Ti	Zr
0.06	0.10	0.04