

RF 100 Speed (4-flute) - Metric - XL Long Length

A

center cutting - with chip breaker



XL Long



No. Flutes



Helix Angle



Chamfer



Rake Angle



Roughing



Ramping



Helix



Finishing



HA



HB

Tool material

Surface finish

Solid Carbide

Super-A™

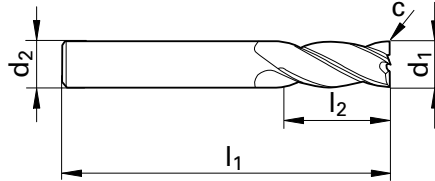
Series

6766

6761

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	—
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—
●=Optimal ○=Secondary		

Speed and Feed data found on page 293



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm x 45°				
3.000	6.000	57.00	12.00	0.045	4	3.000	9067660030000	9067610030000
4.000	6.000	65.00	16.00	0.060	4	4.000	9067660040000	9067610040000
5.000	6.000	65.00	20.00	0.075	4	5.000	9067660050000	9067610050000
6.000	6.000	65.00	24.00	0.090	4	6.000	9067660060000	9067610060000
8.000	8.000	75.00	32.00	0.120	4	8.000	9067660080000	9067610080000
10.000	10.000	90.00	40.00	0.150	4	10.000	9067660100000	9067610100000
12.000	12.000	100.00	46.00	0.180	4	12.000	9067660120000	9067610120000
16.000	16.000	108.00	55.00	0.240	4	16.000	9067660160000	9067610160000
20.000	20.000	126.00	65.00	0.300	4	20.000	9067660200000	9067610200000