

## **The Timken Company**

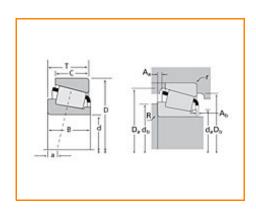
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Timken Part Number 857 - 854, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





## Specifications | Dimensions | Abutment and Fillet Dimensions | Basic Load Ratings | Factors

Specifications -			
	Series	855	
	Cone Part Number	857	
	Cup Part Number	854	
	<b>Design Units</b>	Imperial	
	Bearing Weight	7.40 Kg 16.400 lb	
	Cage Type	Stamped Steel	

Dimensions		-
d - Bore	92.075 mm 3.6250 in	

D - Cup Outer Diameter	190.5 mm 7.5 in
B - Cone Width	57.531 mm 2.2650 in
C - Cup Width	44.450 mm 1.7500 in
T - Bearing Width	57.150 mm 2.2500 in

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Abutment and Fillet Dimensions			
	R - Cone Backface "To Clear" Radius <sup>1</sup>	7.870 mm 0.310 in	
	r - Cup Backface "To Clear" Radius <sup>2</sup>	3.30 mm 0.130 in	
	da - Cone Frontface Backing Diameter	105.92 mm 4.88 in	
	db - Cone Backface Backing Diameter	120.90 mm 4.76 in	
	Da - Cup Frontface Backing Diameter	174.00 mm 6.86 in	
	<b>Db - Cup Backface Backing Diameter</b>	169.93 mm 6.69 in	
	Ab - Cage-Cone Frontface Clearance	1.5 mm 0.06 in	
	Aa - Cage-Cone Backface Clearance	3.8 mm 0.15 in	
	a - Effective Center Location <sup>3</sup>	-15.2 mm -0.6 in	

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) <sup>4</sup>	119000 N 26700 lbf
C1 - Dynamic Radial Rating (1 million revolutions) <sup>5</sup>	458000 N 103000 lbf
C0 - Static Radial Rating	630000 N 142000 lbf
C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>6</sup>	68000 N 15300 lbf

Factors		-
K - Factor <sup>7</sup>	1.74	
e - ISO Factor <sup>8</sup>	0.33	
Y - ISO Factor <sup>9</sup>	1.79	
G1 - Heat Generation Factor (Roller-Raceway)	264	
G2 - Heat Generation Factor (Rib-Roller End)	44.9	
Cg - Geometry Factor	0.107	

<sup>&</sup>lt;sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Negative value indicates effective center inside cone backface.

 $<sup>^4</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values.

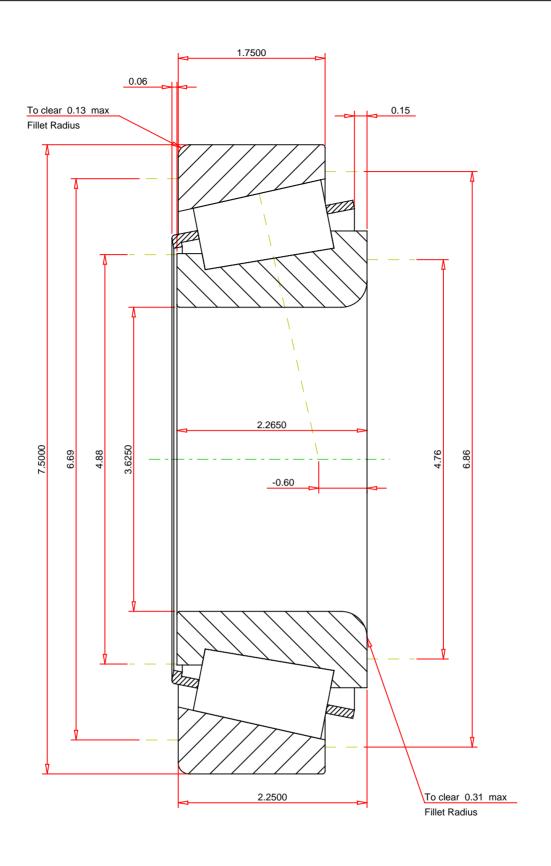
 $<sup>^{5}</sup>$  Based on 1 x  $10^{6}$  revolutions  $L_{10}$  life, for the ISO life calculation method.

 $<sup>^6</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.



## **IMPERIAL UNITS**

857 - 854

ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.33 1.79 16.4 lb 19 -0.6 inch		TS BI
		THE TIMKEN COMPANY NORTH CANTON, OHIO USA	K Factor Dynamic Radial Ra Dynamic Thrust Ra Static Radial Ratin Dynamic Radial Ra

TS BEARING ASSEMBLY

 K Factor
 1.74

 Dynamic Radial Rating - C90
 119000
 lbf

 Dynamic Thrust Rating - Ca90
 68000
 lbf

 Static Radial Rating - C0
 630000
 lbf

 Dynamic Radial Rating - C1
 458000
 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY