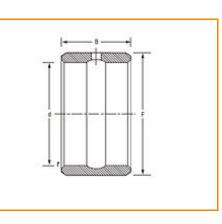
TIMKENThe Timken Company4500 Mt Pleasant St. NWN. Canton, OH 44720Phone: (234) 262-3000E-Mail: CustomerCAD@timken.com• Web site: www.timken.com

Timken Part Number IR-809640, Inner Ring (IR)

- Ideal choice where the shaft is not practical to use as inner raceway.
- Designed to meet established inch tolerances.
- Maximum shaft fillet radius cannot exceed inner-ring bore chamfer as shown.
- Optional centralized lubrication groove (bore) or through hole available specify when ordering.
- Designed to be axially clamped against shoulder for loose transition fit on shaft.
- After mounting, for tight transition fit (keeping inner ring from rotating relative to shaft), inner-ring O.D. must not





Dimensions | Specifications | Sub Assembly Part Numbers

Dimensions		-
Shaft Diameter	5.000 in	
Dimension D	5.00 in 127.0 mm	
Dimension F	6.000 in 152.40 mm	
Dimension B	2.500 in 63.50 mm	
Chamfer r _{smin}	0.12 in 3.05 mm	

+ more

Max. Loose Transition Fit S	126.985 mm 4.9994 in
Min. Loose Transition Fit S	126.962 mm 4.9985 in
Max. Interference Fit	127.033 mm 5.0013 in
Min. Interference Fit	127.015 mm 5.0006 in
Weight	6.130 lb 2.781 Kg

Sub Assembly Part Numbers

Used with Bearing Designation HJ-9612040

