

Abrasives & Metalworking Catalogue





Cutting Wheels

 $\mathsf{ZIPCUT^{TM}}$ is the highest performing cut-off wheel on the market. Faster, cooler, freer cutting and heavily reinforced for added safety, ZIPCUT™ provides premium performance while resisting twisting and bending. This allows for a true, straight cut every time. The end result is a wheel that improves worker safety while delivering the lowest cost-per-cut in the industry.



Zip Cut

IDS	Name	Size
11T042	Zip Cut T1	4-1/2X3/64X7/8
11T052	Zip Cut T1	5X3/64X7/8
11T062	Zip Cut T1	6X3/64X7/8
11T142	Zip Cut T27	4-1/2X3/64X7/8
11T152	Zip Cut T27	5X3/64X7/8
11T162	Zip Cut T27	6X3/64X7/8



Zip XX

IDS	Name	Size
11X242	Zip XX T1	4-1/2X1/16X7/8
11X252	Zip XX T1	5X1/16X7/8
11X262	Zip XX T1	6X1/16X7/8

Grinding Wheels

HP Grinding Wheels



IDS	Name	Size
08B460	HP Grinding Wheels T27	4-1/2X1/4X7/8
08B510	HP Grinding Wheels T27	5X1/4X7/8
08B600	HP Grinding Wheels T27	6X1/4X7/8

The HP grinding wheel is formulated for safety and high performance for a wide range of metal grinding operations. Made for every day, general purpose grinding, this grinding wheel is wear resistant, with the ability to grind welds down fast and with less effort.

Allsteel Grinding **Wheels**

08W500

08W600



Allsteel Grinding Wheels

Allsteel Grinding Wheels

ALLSTEEL™ grinding wheels deliver fast removal rates on steel and stainless steel. High-strength abrasive grain ensures durability and aggressive grinding action with less effort, making even the toughest jobs easier.

XCAVATOR XX Grinding Wheels



IDS	Name	Size
08X450	XCAVATOR XX Grinding Wheels T27	4-1/2X1/4X7/8
08X500	XCAVATOR XX Grinding Wheels T27	4-1/2X1/4X7/8
08X600	XCAVATOR XX Grinding Wheels T27	4-1/2X1/4X7/8

Remove more material faster and comfortably. With its unique ceramic grain blend, the ferrous-free Xcavator XX™ is the most productive wheel for heavy-duty grinding on steel and stainless steel.

Enduro-Flex Flap Disks



IDS	Name	Size
06B454	Enduro-Flex 40 Grit	4-1/2X5/8X11
06B504	Enduro-Flex 40 Grit	5X5/8X11
06B604	Enduro-Flex 40 Grit	6X5/8X11

The ENDURO-FLEX one-step finishing discs not only meet but surpass the challenges that the metal fabricating and finishing industry faces daily. With the new ultra sharp and refined zirconium grain, the ENDURO-FLEX finishing disc will stay sharper for a longer period while removing more material faster.

Enduro-Flex Turbo Flap Disks



5X1/4X7/8

6X1/4X7/8

IDS	Name	Size
06A452	Enduro-Flex Turbo 40 Grit	4-1/2X5/8-11
06A502	Enduro-Flex Turbo 40 Grit	5X5/8-11
06A602	Enduro-Flex Turbo 40 Grit	6X5/8-11

Increase your productivity with the ENDURO-FLEX TURBO™ and its unique grit 36/60 ceramic grain blend that removes material quickly and leaves a paint ready finish. The patented Turbofan™ design minimizes heat transfer to the surface which increases the disc life.

Super 5 grinder

IDS	Name	
30A150	Super 5 grinder	

Featuring a 10.5A motor, this grinder is the right choice for those jobs that require extra power from a lightweight tool.





Cutting Wheels



Gemini

IDS	Name	Size
66252823602	Gemini RightCut T1	4-1/2X.045X7/8
66252823603	Gemini RightCut T1	5X.045X7/8
66252823604	Gemini RightCut T1	6X.045X7/8
66252842026	Gemini RightCut T27	4-1/2X.045X7/8
66252842036	Gemini RightCut T27	5X.045X7/8
66252842202	Gemini RightCut T27	6X.045X7/8

Good choice for grinding 400 series stainless and hard and soft carbon steel applications including heavy stock removal, weld repairs, flashing, multi-pass welding for pipe fitting, and notching.

Quantum Cut Wheels

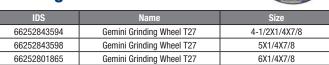


IDS	Name	Size
66252838454	Quantum 3 Right Cut T1	4-1/2X.045X7/8
66252838462	Quantum 3 Right Cut T1	5X1/16X7/8
66252838465	Quantum 3 Right Cut T1	6X1/16X7/8
66252838456	Quantum 3 Right Cut T27	4-1/2X1/16 X7/8
66252838464	Quantum 3 Right Cut T27	5X1/16 X7/8
66252838466	Quantum 3 Right Cut T27	6X1/16 X7/8

100% next-generation, uniquely-shaped, ceramic alumina abrasive grain and tough new bond system result in, 5-6 times the life of aluminum oxide wheels and up to 100% increase in performance and life over competitive ceramic wheels.

Grinding Wheels

Gemini Grinding Wheels



Good choice for grinding 400 series stainless and hard and soft carbon steel applications including heavy stock removal, weld repairs, flashing, multi-pass welding for pipe fitting, and notching.

Quantum Grinding Wheels



IDS	Name	Size
66253370794	Quantum 3 Grinding Wheel T27	4-1/2X1/4X7/8
66253370796	Quantum 3 Grinding Wheel T27	5X1/4X7/8
66253370798	Quantum 3 Grinding Wheel T27	6X1/4X7/8

100% next-generation, uniquely-shaped, ceramic alumina abrasive grain and tough new bond system result in, 5-6 times the life of aluminum oxide wheels and up to 100% increase in performance and life over competitive ceramic wheels.

Flap Disks



Norton Metal

IDS	Name	Size
66254419978	Norton Metal Flap Disc T29 P40 Grit	4-1/2X7/8
66254420001	Norton Metal Flap Disc T29 P40 Grit	5X7/8
66254491776	Norton Metal Flap Disc T29 P40 Grit	6X7/8

Good choice for coarse grit blending, deburring, and stock removal.

Norton Blaze



IDS	Name	Size
66254400253	Norton Blaze Flap Disc T27 P40 Grit	4-1/2X7/8
66254400262	Norton Blaze Flap Disc T27 P40 Grit	4-1/2X7/8
66261132123	Norton Blaze Flan Disc T27 P40 Grit	4-1/2X7/8

High-strength fiberglass back on Type 29 and Type 27 High Density is durable, lightweight, and absorbs vibration; Black, flexible plastic backing plate on Type 27 Quick Trim allows for trimmability of the plate.





Cut-Off Wheels

Silver Cut-Off Wheel



IDS	Name	Size
7100139228	Silver Cutoff wheel T1	4-1/2X.045X7/8
7100139236	Silver Cut-Off Wheel T1	5X.045X7/8
7010412152	Silver Cut-Off Wheel T1	6X.045X7/8
7100139230	Silver Cut-Off Wheel T27	4-1/2X.045X7/8
7100139237	Silver Cut-Off Wheel T27	5X.045X7/8
7010409304	Silver Cut Off Wheel T27	6X.045X7/8

Designed to quickly cut through metal pipes, tubes flat sheets and more – Exceptional durability extends the life of the wheel for great performance value.

Cubitron II Cut-Off Wheel



IDS	Name	Size
7100094781	Cubitron II Cut-Off Wheel T1	4-1/2X0.04X7/8
7100098146	Cubitron II Cut-Off Wheel T1	6X.045X7/8
7100245010	Cubitron II Cut-Off Wheel T27	4-1/2X.045X7/8
7100098316	Cubitron II Cut-Off Wheel T27	6X.045X7/8

3M™ Cubitron™ II cut-off wheels with precision-shaped grain are engineered to cut faster than competitive ceramic products, offering significant productivity gains — Triangular shaped ceramic grain wears evenly, runs cool, and optimizes mineral breakdown, for extra long life - Rigid, reinforced resin-bonded wheel slices through almost all materials including stainless steel, mild steel, and aerospace alloys.

Grinding Wheels

Silver Grinding Wheel



IDS	Name	Size
7100141079	Silver Depressed Center Grinding Wheel	4-1/2X1/4X7/8
7100141078	Silver Depressed Center Grinding Wheel	5X1/4X7/8
7010414997	Silver Depressed Center Grinding Wheel	6X1/4X7/8

The 3M™ Silver Depressed Center Grinding Wheel is a type 27 wheel designed to deliver an unbeatable combination of performance and value. This long-lasting wheel uses 3M Precision-Shaped Grains to deliver a fast and consistent cut during grinding and heavy stock removal on stainless steel, mild steel, aerospace alloys and more.

Cubitron II Grinding Wheel



IDS	Name	Size
7100086894	Cubitron II Depressed Center Grinding Wheel	4-1/2X1/4X7/8
7100095557	Cubitron II Depressed Center Grinding Wheel	5X1/4X7/8
7100094061	Cubitron II Depressed Center Grinding Wheel	6X1/4X7/8

3M[™] Cubitron[™] Il Grinding Wheel is constructed of 3M precision-shaped ceramic grain to bring you an exceptionally fast-cutting and long-lasting rigid bonded wheel for heavy weld removal and other heavy-duty grinding applications.

Flap Disks

769F Flap Disks



IDS	Name	Size
7100178012	3M Flap Disc, 769F	5X7/8
7100243883	3M Flap Disc 769F	5X5/8-11

3M™ Flap Disc 769F is a high-performance abrasive disc built for versatility and value. Powered by 3M Precision-Shaped Grain, it lasts longer and cuts faster than conventional aluminum oxide and alumina zirconia flap discs — and it's priced for affordability and everyday use. This unbeatable combination of performance and value can increase productivity while also lowering your abrasive spend.



Fiber Discs/Scotch Brite

3M

3M Fiber Discs

IDS	Name	Size
7100099571	3M™ Fibre Disc 36 Grit 782C	5X7/8
7100099298	3M™ Flap Disc 60 Grit 782C	5X7/8
7100099218	3M™ Flap Disc 80 Grit 782C	5X7/8

Engineered for ultra-rapid cut on carbon steel, 3MTM Fibre Disc 782C features 3M Precision Shaped Grain. With its outstanding cut, durability, and ease of use, this disc offers a major step up in performance over conventional fiber discs. Advanced abrasive technology makes it an excellent choice for tough applications including weld removal, blending and finish refinement.

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3M Fiber Discs

IDS	Name	Size
7100011522	3M™ Fibre Disc 36 Grit 987C	5X7/8
7000119208	3M™ Fibre Disc 60 Grit 987C	5X7/8
7000119210	3M™ Fibre Disc 80 Grit 987C	5X7/8

3M[™] Cubitron[™] II Fibre Disc 987C with our exceptionally high-performing 3M Precision Shaped Ceramic Grain combined with stiff fibre backing offers significant gains in productivity on medium to heavy-duty operations. This disc achieves a higher cut-rate, greater durability and longer life than other fiber discs—all with less grinding pressure.



Norton Fiber Discs



IDS	Name	Size
66254427991	Razor Star Fiber Disc	5X7/8
66254427992	Razor Star Fiber Disc	7X7/8

Optimize your right-angle grinding performance with Norton RazorStar Fiber discs, featuring engineered shaped ceramic grain technology for the best cutting performance in the industry. Designed for medium to high pressure metal removal in the toughest grinding applications.

3M

3M Fiber Discs



IDS	Name	Size
7100099572	3M™ Fibre Disc 36 Grit 787C	5X7/8
7100099288	3M™ Fibre Disc 60 Grit 787C	5X7/8
7100099251	3M™ Fibre Disc 80 Grit 787C	5X7/8
7100099573	3M™ Fibre Disc 120 Grit 787C	5X7/8
7000000392	3M™ Fibre Disc 36 Grit 982C	5X7/8
7000119197	3M™ Fibre Disc 60 Grit 982C	5X7/8
7000119200	3M™ Fibre Disc 80 Grit 982C	5X7/8

3M™ Cubitron™ II Fibre Disc 982C slices through carbon steel with 3M Precision Shaped Ceramic Grain and generates up to twice the cut-rate, durability and life of other fibre discs—all with less grinding pressure. This means less operator fatigue, faster throughput and more parts per disc when tackling high pressure grinding applications such as medium to heavy-duty stock removal.

Scotch-Brite™



IDS	Name	Size
7100175252	Scotch-Brite™ Clean and Strip XT Pro	4-1/2X5/8-11
7100177482	Scotch-Brite™ Clean and Strip XT Pro	5X5/8-11
7100176095	Scotch-Brite™ Clean and Strip XT Pro	6X5/8-11
7100175520	Scotch-Brite™ Clean and Strip XT ProExtra Cut	4-1/2X5/8-11
7100177492	Scotch-Brite™ Clean and Strip XT Pro Extra Cut	5X5/8-11
7100176140	Scotch-Brite™ Clean and Strip XT Pro Extra Cut	6X5/8-11

Scotch-Brite[™] Clean and Strip XT Pro Disc features silicon carbide abrasive mineral incorporated into an open nylon web. It effectively removes rust, paint, mill scale, coatings and adhesives from surfaces without significantly altering the base material. The high-strength fibers are highly conformable, resist chunking and loading, and perform well on the edges of a workpiece.







ICECUT MINI™ **LOW-PROFILE MAG DRILL**

IDS	Name
39D050	ICECUT MINI™ LOW-PROFILE MAG DRILL

The ICECUT MINI™ is the ultimate compact, low-profile magnetic drilling unit for making holes in tight spaces from H-beams to truck frames, and other applications where space may be limited. This unit has a powerful elecromagnet for safety while drilling and has a two-inch by two-inch drilling capacity, making it the most versatile unit in its class.

Icecut™ 100 **MAG DRILLING** UNIT



IDS	Name
39D100	Icecut™ 100 MAG.DRILLING UNIT

Compact - extra lightweight - perfect when mobility is key.

Icecut™ 200 **MAG DRILLING** UNIT



IDS	Name
39D200	Icecut™ 200 MAG.DRILLING UNIT

Powerful – 2-speed – yet only 27 lbs – ideal for a wide range of production or job site operations.

Icecut™ 250 **MAG DRILLING** UNIT

Carbide Core

Cutter 1" Kit

IDS 05D991

IDS	Name
39D250	Icecut™ 250 MAG_DRILLING LINIT

The powerful, intuitive and lightweight ICECUT™ 250 is a truly do-it-all machine, especially for its size. Built with Dynamax™

ICECUT COOLANT-LUBRICANT 3.78 L



IDS	Name
53C055	ICECUT COOLANT-LUBRICANT 3.78 L

ICECUT™ is a ready-to-use coolant/lubricant specially formulated for use with magnetic drilling units to reduce tool wear and improve production rates.

Angular Cutters





IDS	Name
05A991	HSS Core cutter 1" kit



Walter Carbide Core Cut annular cutters accurately drill large diameter holes in a variety of hard or abrasive materials such as stainless steel, cast iron, tough alloys or composite materials.

Carbide Core cutter 1" kit

Carbide Core Cutter 2" Kit



IDS	Name	
05D992	Carbide Core cutter 2" kit	

Walter Carbide Core Cut annular cutters accurately drill large diameter holes in a variety of hard or abrasive materials such as stainless steel, cast iron, tough alloys or composite materials.

HSS Core Cutter 2" Kit

IDS	Name
05A992	HSS Core cutter 2" kit



Carbide Drills and Wire Brushes





Norton Carbide Burrs

IDS	Name	Size
69957308060	Carbide Burr Kit	
69957308005	No End Cut DC SA-5 Carbide Burr	1/2X1X2-3/4
69957308021	Ball Nose Tree DC SF-5 Carbide Burr	1/2X1X2-3/4
69957308026	Pointed Tree DC SG-5 Carbide Burr	1/2X1X2-3/4
69957308012	Ball Nose Cylinder DC SC-5 Carbide Burr	1/2X1X2-3/4
69957308030	Ball Nose Cone DC SL-4 Carbide Burr	1/2X1-3/16X3

Norton double-cut style carbide burrs have stronger tooth formulation and numerous cutting edges to outperform other double-cut carbide burrs with better stock removal, granular chip break, and longer life.





Walter Wire Brushes

IDS	Name	Size
13F304	Cup brush knot-twisted wire carbon	3X5/8-11
13F314	Cup brush knot-twisted wire stainless steel	3X5/8-11

Knot-twisted for heavy-duty brushing such as deburring, weld edge cleaning, removal of scale, spatter, heavy rust and corrosion.





Walter Wire Brushes

IDS	Name	Size
13D304	Cup brush crimped wire carbon	3X5/8-11
13D314	Cup brush crimped wire stainless steel	3X5/8-11

Crimped for light surface cleaning, rust and paint removal, etc. Safety supporting ring controls flaring to extend brush life. Once wires are worn down to the ring, the ring can be removed to expose more wire for extra brush life.





Walter Wire Brushes

IDS	Name	Size
13K504	Stringer bead brush knotted wire carbon	5X5/8-11
13K604	Stringer bead brush knotted wire carbon	6X5/8-11
13K514	Stringer bead brush knotted wire stainless steel	5X5/8-11
13K614	Stringer bead brush knotted wire stainless steel	6X5/8-11

These brushes are made from top quality wire that is perfectly knotted and balanced for minimal vibration and maximum user safety. Quicker surface cleaning and safer operation make our wire wheel brushes the preferred choice for professionals throughout North America.





Walter Drill Burrs

ĺ	IDS Name	
	70S004DC	10PCS Drillco Burr Kit
	70S011DC	5PCS Drillco Burr kit
	70S010NF	9 PCS Drillco kit of burrs for aluminum

Carbide burs are one of the most widely used and versatile cutting tools used in virtually every industry. Manufactured from Tungsten Carbide they are primarily used to remove burrs that often remain on the workpiece after the machining process.



Walter Drill Bits

IDS	Name
01E118	#29 SST QUICK SHANK DRILL SET
01E178	#29 SST QUICK SHANK DRILL SET
01E618	#29 SST+ JOBBER LENGHT DRILL BIT SET
01E678	#29 SST+ JOBBER DRILL BIT SET

Packaged in sturdy metal index containers or shock resistant, extra-thick polyethylene carrying case.





Walter Wire Brushes

IDS	Name	Size
13H554	Saucer cup brush crimped wire carbon	5X5/8-11
13H654	Saucer cup brush crimped wire carbon	6X5/8-11

These brushes have a built-in working angle of 45° to clean surfaces in hard-toreach areas such as inside corners, edges and contours. They are also tightly knotted to remove surface imperfections quickly and ensure a long, productive lifespan.





Walter Wire Brushes

IDS	Name	Size
13L504	Wide wheel brush knot-twisted wire carbon	5X5/8-11
13L604	Wide wheel brush knot-twisted wire carbon	6X5/8-11
13L514	Wide wheel brush knot-twisted wire Stainless steel	5X5/8-11
131 614	Wide wheel hrush knot-twisted wire Stainless steel	6X5/8-11

These brushes are made from top quality wire that is perfectly knotted and balanced for minimal vibration and maximum user safety. Quicker surface cleaning and safer operation make our wire wheel brushes the preferred choice for professionals throughout North America.



Cleaners and Accessories



ENOX Clean

IDS	Name
53G303	ENOX Clean

E-NOX CLEANTM is a highly concentrated gel formulation cleaner that removes tarnish, rust, and mineral deposits and brightens surfaces. Outperforms abrasives while saving time and energy.



Spatter Block & Spatter Block HT

IDS	Name
53F203	Spatter Block
53F233	Spatter Block HT

SPATTER BLOCK™ is a safe, natural solution that protects the work piece from weld spatter to keep you from having to perform time-consuming, costly rework.

SPATTER BLOCK HT[™] is a unique, high performing anti-spatter solution that protects work pieces from adherence of high energy spatter and eliminates costly spatter removal operations.



SLAP SHOT

IDS	Name
53C502	Slapshot

SLAP SHOTTM is a highly effective, residue-free, fast evaporating cleaner/degreaser that dissolves and removes grease, oil, and grime on contact.



E-Weld Nozzle

IDS	Name
53F912	E-Weld Nozzle

Extend the life of welding nozzles and reduce downtime spent scraping out spatter with E-WELD Nozzle. This highly concentrated anti-spatter evenly coats the exterior and interior surface of your welding nozzle to prevent spatter from adhering to the nozzle.



SLAP SHOT LOW VOC

IDS	Name
53C512	Slapshot Low VOC

SLAP SHOTTM LOW VOC is a heavy-duty degreaser that dissolves and removes grease, oil, and grime on contact without leaving residue. It delivers heavy-duty performance similar to WALTER's original SLAP SHOTTM but contains less than 10% VOCs.